

Mobile Air Conditioning

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Mobile Air Conditioning

- HFC-134a Emission Estimates
 - Current & Future
- Emission Reduction Options
- Measures of Industry Success
- Summary & Conclusions

Table I - Current HFC-134a Emissions Scenario

Current (1998) Emission Parameters

- 2 Recharges / 12 year lifetime
- Systems recharged at 40% charge loss
- Average system charge = 0.91 kg
- Recycling losses = 6% of original equipment (OE) charge
- Charge recoverable at scrap = 40% of OE charge

Note: Absence of recycling would add 0.5 OE charge to the estimates due to service need to charge (and subsequently vent) empty-to-low-charge systems to find and repair leaks and faulty components.

$$\text{Lifetime Emissions (With Recycling)} = \text{OE Charge} + (2)(0.46)(\text{OE Charge}) - 0.4 (\text{OE})$$

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Initial OE Charge
Service Recharges
Recovery at Scrap

Emissions Estimates

Case 1: No Recycling at Service, No Recovery at Scrap

$$\text{Lifetime Loss} = 0.91 + (2.5)(1)(0.91) - 0 = 3.19 \text{ kg HFC-134a}$$

$$\text{Annual Emissions} = 0.266 \text{ kg HFC-134a} \longrightarrow \mathbf{346 \text{ kg CO}_2\text{-equiv.}}$$

Case 2: Recycling at Service, Recovery at Scrap

$$\text{Lifetime Loss} = 0.91 + (2)(0.46)(0.91) - 0.4(0.91) = 1.38 \text{ kg HFC-134a}$$

$$\text{Annual Emissions} = 0.115 \text{ kg HFC-134a} \longrightarrow \mathbf{150 \text{ kg CO}_2\text{-equiv.}}$$

Table II - Future HFC-134a Emissions Scenario

Future (~2005) Emission Parameters

- 1 Recharge / 12 year lifetime
- Systems recharged at 40% charge loss
- Average system charge = 0.80 kg
- Recycling losses = 6% of original equipment (OE) charge
- Charge recoverable at scrap = 40% of OE charge

Note: Absence of recycling would add 0.25 OE charge to the estimates due to service need to charge (and subsequently vent) empty-to-low-charge systems to find and repair leaks and faulty components.

$$\text{Lifetime Emissions (With Recycling)} = \text{OE Charge} + (1)(0.46)(\text{OE Charge}) - 0.4 (\text{OE})$$

↑
↑
↑

Initial OE Charge
Service Recharges
Recovery at Scrap

Emissions Estimates

Case 1: No Recycling at Service, No Recovery at Scrap

$$\text{Lifetime Loss} = 0.8 + (1.25)(0.80) - 0 = 1.80 \text{ kg HFC-134a}$$

$$\text{Annual Emissions} = 0.150 \text{ kg HFC-134a} \longrightarrow \mathbf{195 \text{ kg CO}_2\text{-equiv.}}$$

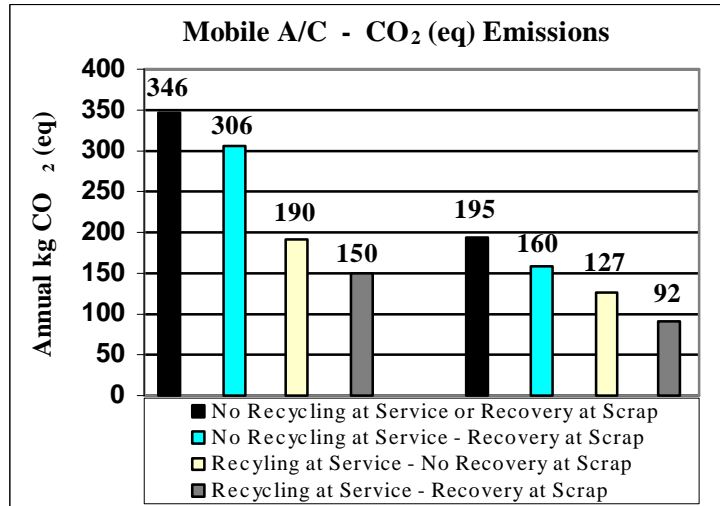
Case 2: Recycling at Service, Recovery at Scrap

$$\text{Lifetime Loss} = 0.8 + (0.46)(0.8) - 0.4(0.8) = 0.85 \text{ kg HFC-134a}$$

$$\text{Annual Emissions} = 0.071 \text{ kg HFC-134a} \longrightarrow \mathbf{92 \text{ kg CO}_2\text{-equiv.}}$$

Mobile A/C Emissions vs. Environmental Initiatives

Annual Equivalent Emissions Allocated on a Per-Vehicle Basis



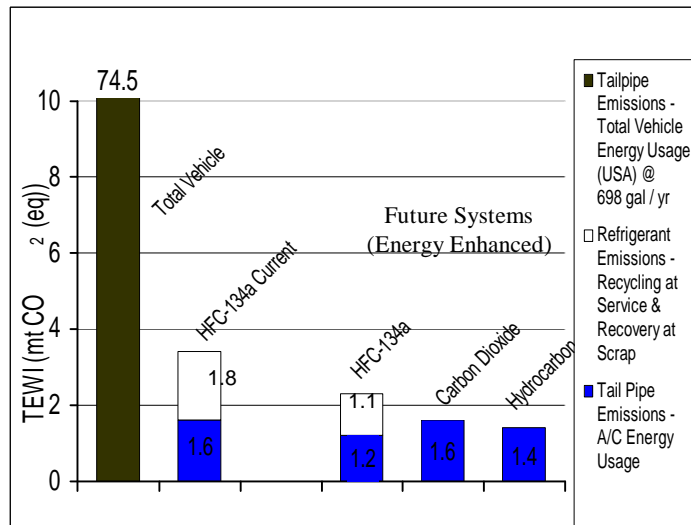
Future HFC-134a Emissions - Expressed as Tailpipe Equivalent Emissions

	Fuel Econ. (mpg)	Fuel Econ. (km/l)	Fuel CO ₂ Emission (g/km)	HFC-134a Kilometer Equivalency vs. Recycle/Recover		Average Annual Distance Driven (km)	Average HFC-134a as a % of Tailpipe	
				With R&R (km)	No R&R (km)		With R&R (%)	No R&R (%)
USA	25	10.6	225	409	867	21,900	1.9	4.0
Europe (Current)	~30	12.8	186	495	1048	16,100	3.1	6.5
Europe (2008)	~40	17.0	140	657	1393	16,100	4.1	8.7
Japan (2008 ?)	~40	17.0	140	657	1393	16,100	4.1	8.7

% Attributable to HFC-134a Depends on Fuel Economy, Distance Driven and Availability of Refrigerant Recovery & Recycling Equipment

Mobile A/C Systems - Estimated Lifetime Emissions

Average Per-Vehicle Lifetime Emissions (12 Year Life)



Emission Reduction Options Vehicle Manufacturers - New Vehicles

- Improved Sealing Materials (e.g., HNBR, EPDM)
- Multiple Lip Compressor Shaft Seals
- Low Permeation HFC-134a Hoses
- Improved Joining Processes for Higher Integrity Heat Exchangers and Refrigerant Joints
- Reduced Refrigerant Charge
- Refrigerant Leak Detection Dye
- Encourage Leak Detection & Leak Repair at All Service Facilities

Emission Reduction Options Service Industry

- Encourage / Require Refrigerant Recycling at Service and Recovery at Scrap
- Implement Refrigerant Recycling & Recovery Equipment and Procedures
- Train Service Technicians in Proper Handling of Refrigerants and to Find and Repair Leaks

Measures of Success

- Recharge Frequency
 - Vehicle Makers and Their Dealerships
 - Third Party Aggregation of Industry Data
- Refrigerant Usage
 - Actual Use Estimates Via IPCC Programme for National Greenhouse Gas Inventories Methodologies
 - January 1999 Industry Experts Meeting

Estimated Actual Mobile A/C HFC-134a Emissions

$$\begin{array}{rcl}
 \text{Annual HFC-134a Emissions} & = & (\text{Total Annual Virgin HFC-134a Sold to MAC Industry}) - (0.995)(\text{Total Annual Virgin HFC-134a for First Fill of New Systems}) \\
 & & + (\text{Vehicle Annual Scrap Rate}) (\text{Total A/C Vehicle HFC-134a Fleet}) - (\text{Average HFC-134a Charge}) \\
 & & - (\text{Annual HFC-134a Destroyed from MAC Systems})
 \end{array}$$

IPCC Experts Meeting Jan '99

Summary & Conclusions

- MACS HFC-134a Contribution To Total GHG Emissions Expected to be Small (~ 0.1%)
- Cost-Effective Improvements Are Provided for HFC-134a Systems (Implementation Underway)
- Potential Replacement Systems Identified
 - Energy Use and Commercialization Issues Remain
- A/C System is One of Many Systems on a Vehicle
- Vehicle Makers Must Decide Whether Change to a Non-HFC-134a A/C System is a Cost-Effective Means of Managing Total Vehicle GHG Emissions

*UNEP Technology and Economics Advisory Panel's
Presentation to the Joint IPCC/TEAP Expert Meeting
Petten, NL May 26-28, 1999*

TEAP TASKFORCE FINDINGS

PRESENTED BY:

Radhey Agarwal, Stephen Andersen,
James Baker, Paul Ashford, Nick
Campbell, Suely Carvalho,, Mohinder
Malik, Thomas Morehouse, Barbara
Polak, Wiraphon Rajadanuraks, and
Sally Rand

Motor Vehicle A/C Presented By James Baker

- Global Choice of HFC-134a
 - Early CFC-12 Phaseout Protected Ozone Layer and Reduced Global Warming Impact
- Future Systems
 - Reduced Emissions HFC-134a Systems
 - CO₂ & HC Systems Under Development
 - Lower Energy Efficiency Systems
- Electric, Hybrid, Fuel-Cell Vehicles
 - Demand Ultra-High Efficiency Systems
 - Invite Hermetically Sealed Systems, Insulation, and Comfort Engineering

**“Joint IPCC/TEAP Expert Meeting
on Options for the Limitation of
Emissions of HFC’s and PFC’s”
Petten, NL {May 26-28, 1999}**

- First Technical Input to Climate Change Process
- Montreal and Kyoto Protocol Parties Requested Joint Meeting
- Jointly Chaired by UNEP’s TEAP and IPCC
- Assessments Made By Usage Sector
- Mobile A/C Working Group

Mobile A/C Working Group

- **Members**
 - Stephan Sicars (Sitec) *Co-Chair*
 - Holger Koenig (Bitzer) *Co-Chair*
 - James Baker (Delphi)
 - Ewart Preisegger (Solvay)
 - Yoshiyuki Tsujibayashi
(Nissan/JAMA)
 - Yoshido Makoto (Nissan/JAMA)
 - Ian Maclaine-cross (U of NSW)

MACS Working Group Assessment

Current

- Minimize System Leakage
- Minimize Refrigerant Charge
- *Encourage* Recovery & Recycling
- Restrict Small Disposable Cans
- Reduce Overall Emissions to \leq 80g/yr/vehicle

Future

- Potential Future Options Include Use of Carbon Dioxide and Hydrocarbons
 - Pending Development and Acceptance
 - Higher Costs and Energy Use Expected

Summary & Conclusions

- MACS HFC-134a Contribution To Total GHG Emissions is Small
- Cost-Effective Emission-Reduction Improvements Are Being Implemented for HFC-134a Systems
- Potential Replacement Systems Identified
 - Energy Use and Commercialization Issues Remain
- Vehicle Makers Must Decide Whether Change to a Non-HFC-134a A/C System is a Cost-Effective Means of Managing Total Vehicle GHG Emissions