

EFM

Recycling of Aircraft De- and Anti-icing Fluids Ecology meets Economy



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Seville, September 24 -27, 2007

Topics

- **Munich Airport, Facts and Statistic**
- **Remote De-icing Concept**
- **De-icing and Recycling organization**
- **Recycling and On-site ADF Production**
- **Fluid Management, Economy**
- **Fluid Management, Ecology**
- **Ecology meets Economy, summary**

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An aerial photograph of Munich Airport, showing the main terminal building with its distinctive white, vaulted roof structure. The terminal is surrounded by numerous aircraft parked at gates. In the background, there are runways, taxiways, and surrounding green fields under a clear sky.

Munich Airport, Traffic year 2006

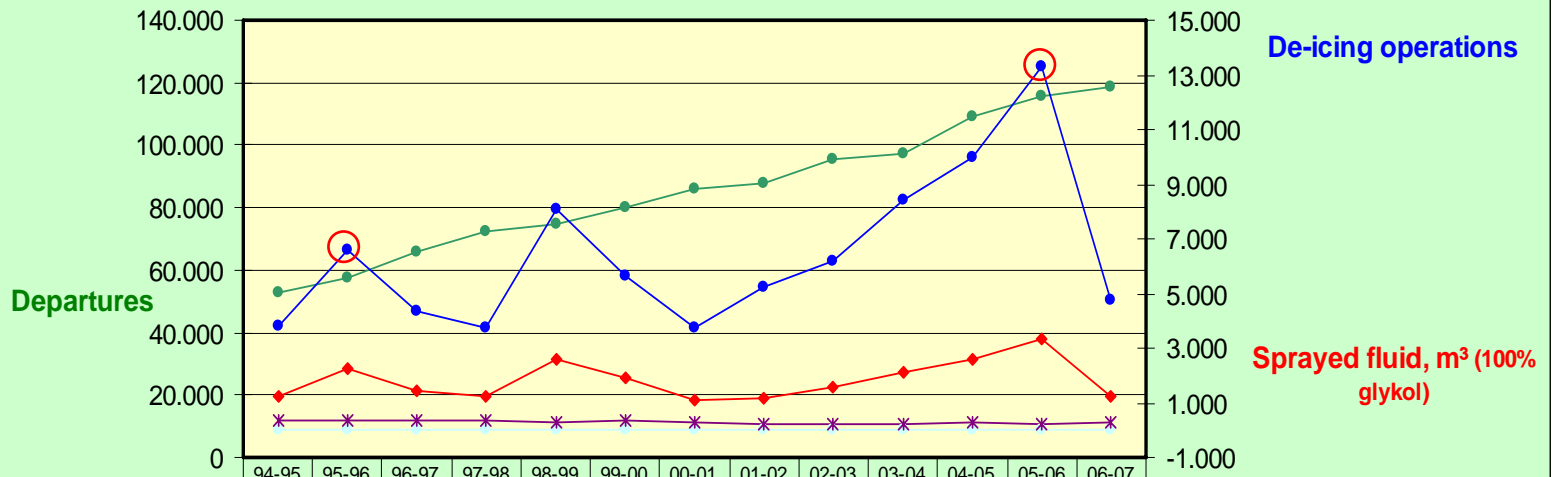
Passenger: 30,8 million

Movements: 411.335

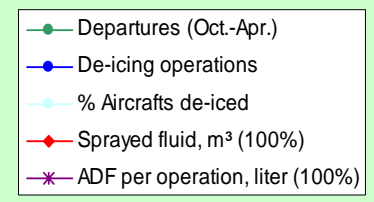
Cargo : 231.736 t

Air mail : 13.667 t

Munich Airport Winterseasons (October - April)



	94-95	95-96	96-97	97-98	98-99	99-00	00-01	01-02	02-03	03-04	04-05	05-06	06-07
Departures (Oct.-Apr.)	52.882	57.557	65.885	72.182	74.592	79.983	85.972	87.726	95.411	97.372	109.417	115.880	118.680
De-icing operations	3.798	6.595	4.380	3.719	8.066	5.673	3.716	5.232	6.194	8.435	9.955	13.337	4.783
% Aircrafts de-iced	7,2%	11,5%	6,6%	5,2%	10,8%	7,1%	4,3%	6,0%	6,5%	8,7%	9,1%	11,5%	4,0%
Sprayed fluid, m³ (100%)	1.233	2.258	1.418	1.205	2.576	1.893	1.080	1.172	1.546	2.141	2.565	3.331	1.241
ADF per operation, liter (100%)	325	342	324	324	319	334	291	224	250	254	258	250	259

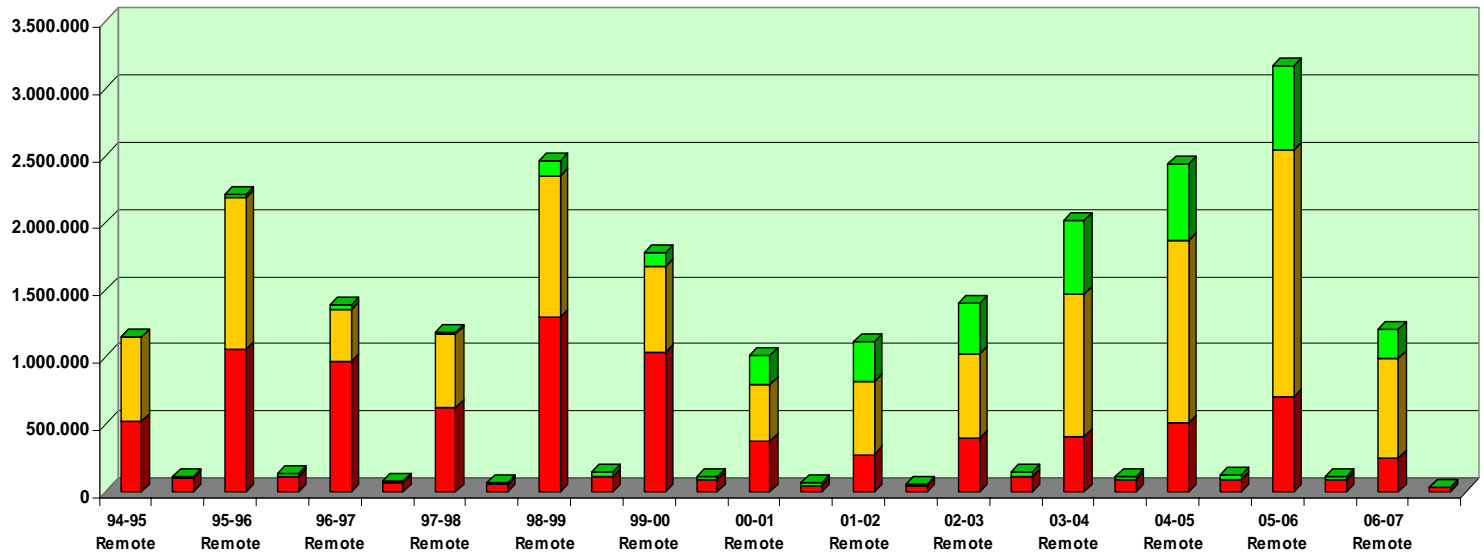


Munich Airport. Winterseasons 94-95 to 06-07

Sprayed fluid at Remote-areas and Gates
(Liters 100 % Glycol)

- Type II / IV (from manufacturer)
- Type I (on-site Recycling)
- Type I (from manufacturer)

Total amount
sprayed



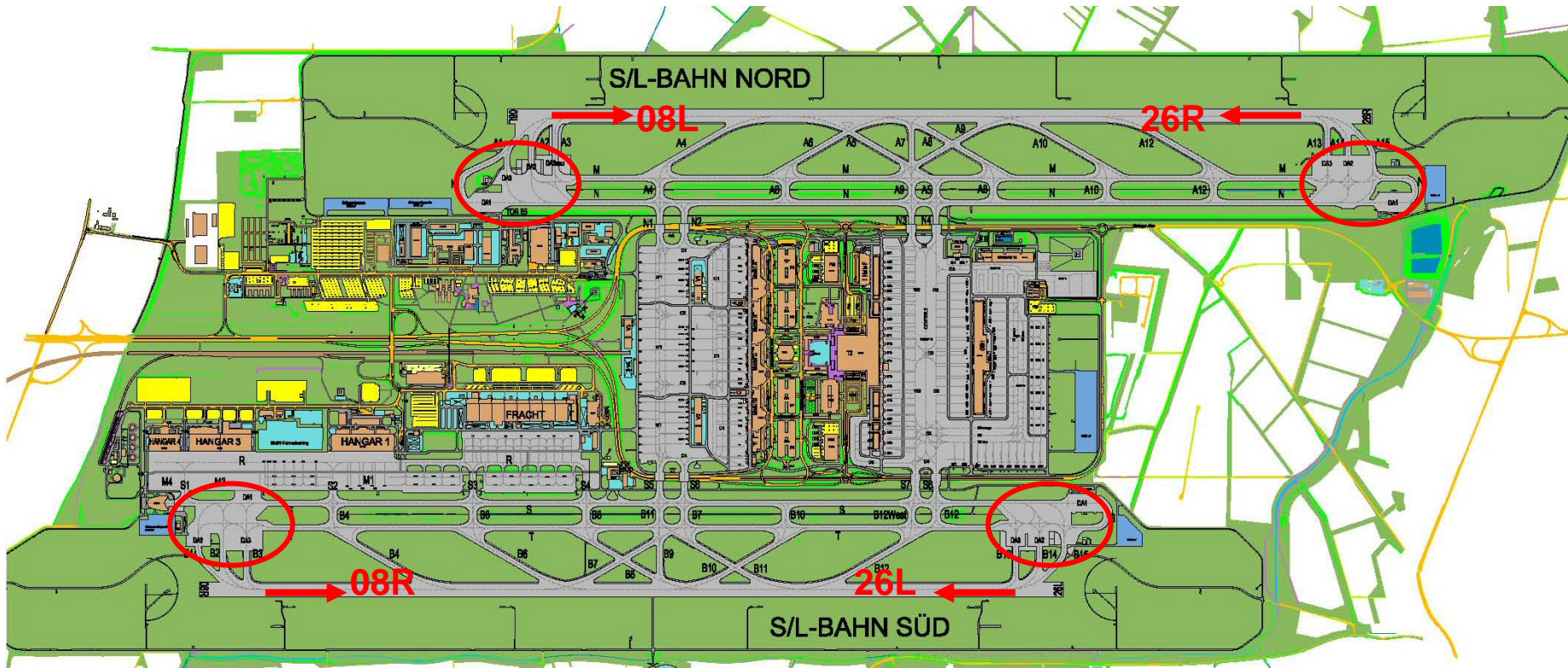
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Remote De-icing Concept at Munich Airport



Munich Airport 2007, De-icing pad configuration



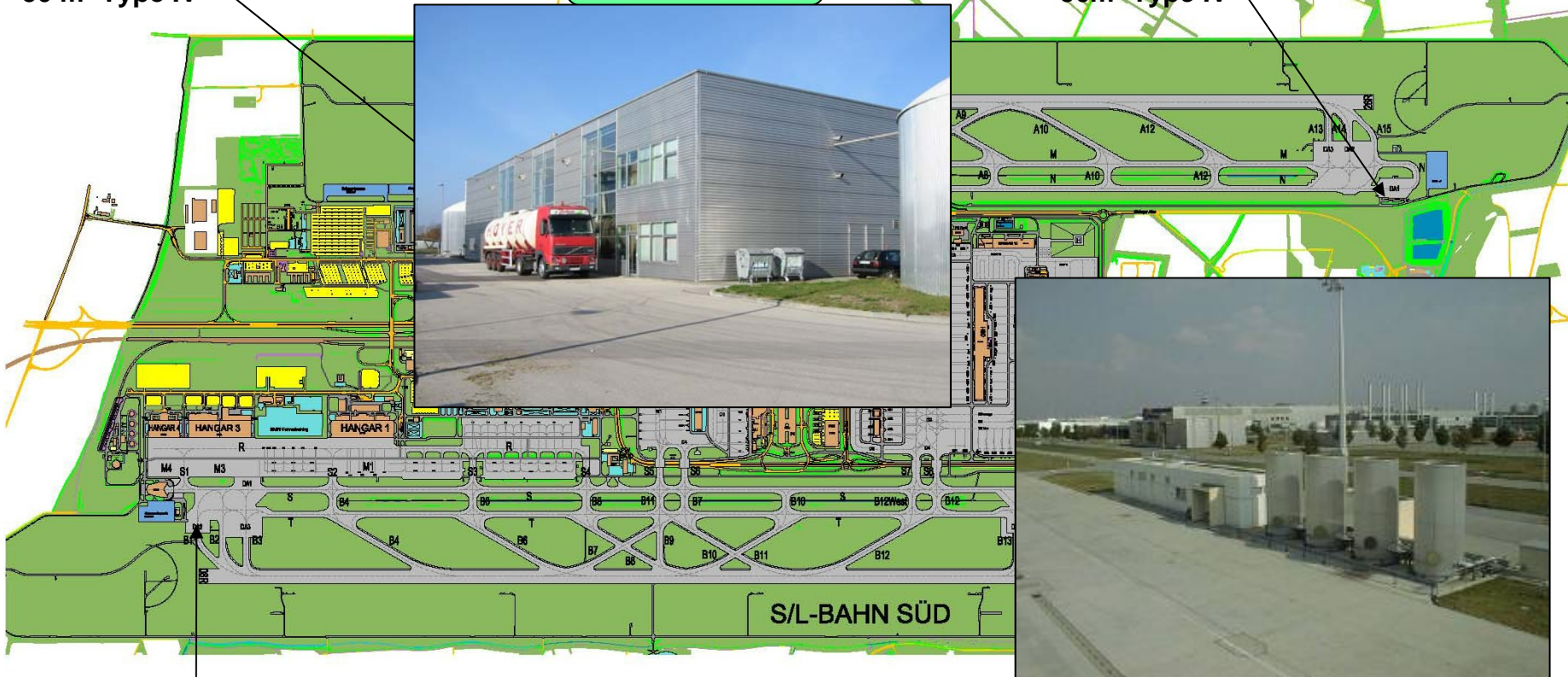
- 4 Remote de-icing stations with each 3 pads (bays)
- Total of 12 Remote de-icing pads (bays)

Supply System ADF

Remote service station N/W
 75 m³ Type I
 50 m³ Type IV

Recycling plant
 450 m³ Type I

Remote service station N/E
 75 m³ Type I
 50 m³ Type IV



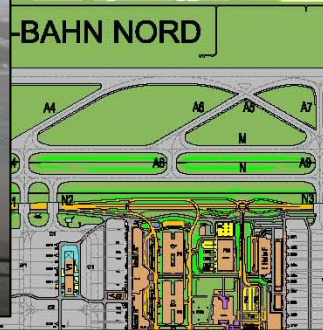
Remote service station S/W
 75 m³ Type I
 50 m³ Type IV

Remote service station S/E
 75 m³ Type I
 50 m³ Type IV

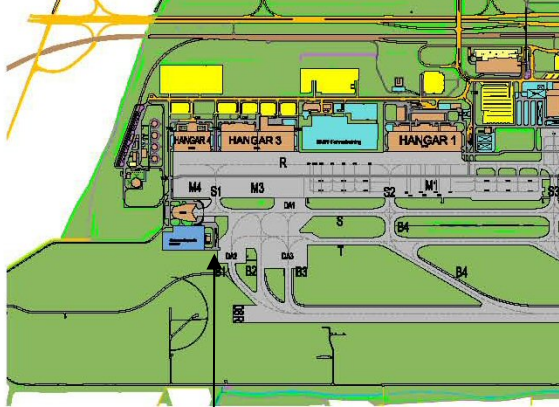
Collecting System



Recycling plant
for collected fluid



Stormwater retain
basin 230,000 m³



300 m³ underground basin
for collected fluid




300 m³ underground basin
for collected fluid

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EFM - De-icing operator



The background image shows an Emirates aircraft on a tarmac. The aircraft is white with a red and green tail. It is surrounded by various ground support equipment (GSE) vehicles, including pushback tugs and de-icing trucks. In the background, there is a control tower and airport buildings under a clear blue sky.

- **Shareholders**
 - GlobeGround Deutschland GmbH 51%
 - Flughafen München GmbH 49 %

- **Employees**
 - Operation 108
 - Management, Administration 12

- **Services**
 - Pushback, Towing
 - De-/Anti-icing
 - Air-Conditioning
 - Training, Consulting

EFM - Fluidmanagement

- Facilities
- ADF Supply
- Recycling operation

Munich International Airport, FMG
 Clariant International Ltd.
 Clariant / Aircraft De-icing Engineering

- Services

ADF Production
 Analysis / Certification
 Fluidmanagement / Logistic
 Engineering, Consulting



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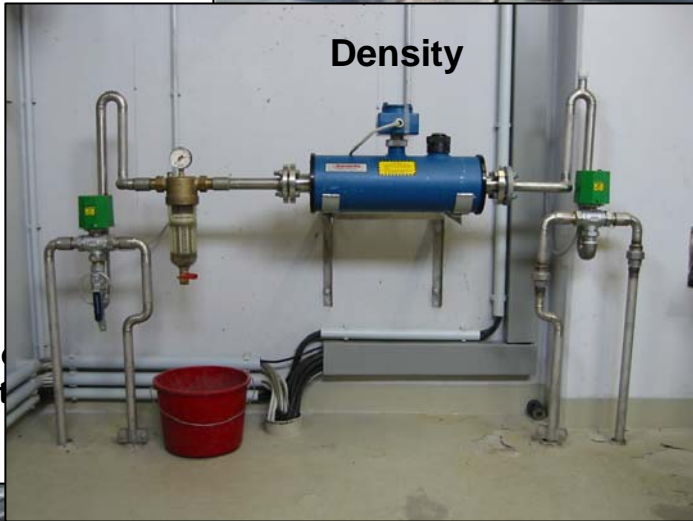
Recycling and On-site ADF production



Collecting system



Density



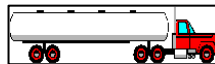
On-line monitoring glycol-concentration



Ultrasonic



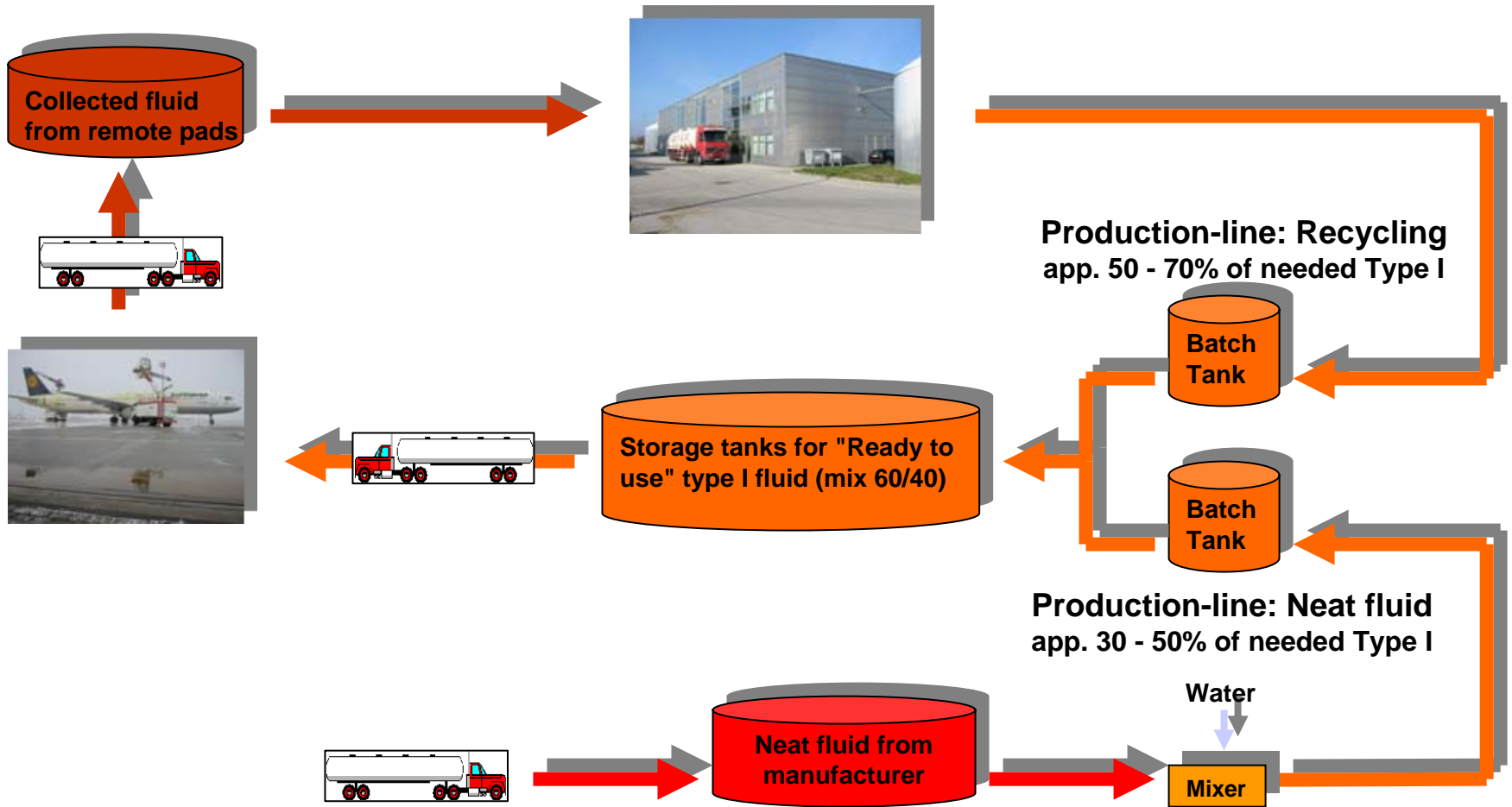
Concentration higher 5



Recycling plant

Recycling plant

On-site Recycling process



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Economy

Alternative Disposal Scenarios

- **“Recycling”** (Status quo MUC)
 - 60 % Recycling
 - 40 % Local sewage treatment plant
- **“Local Sewer”**
 - 0 % Recycling
 - 100 % Local sewage treatment plant
- **“Hazardous Waste”**
 - 0 % Recycling
 - 40 % Local sewage treatment plant
 - 60 % Hazardous waste treatment plant



Economy

Alternative Winter Scenarios

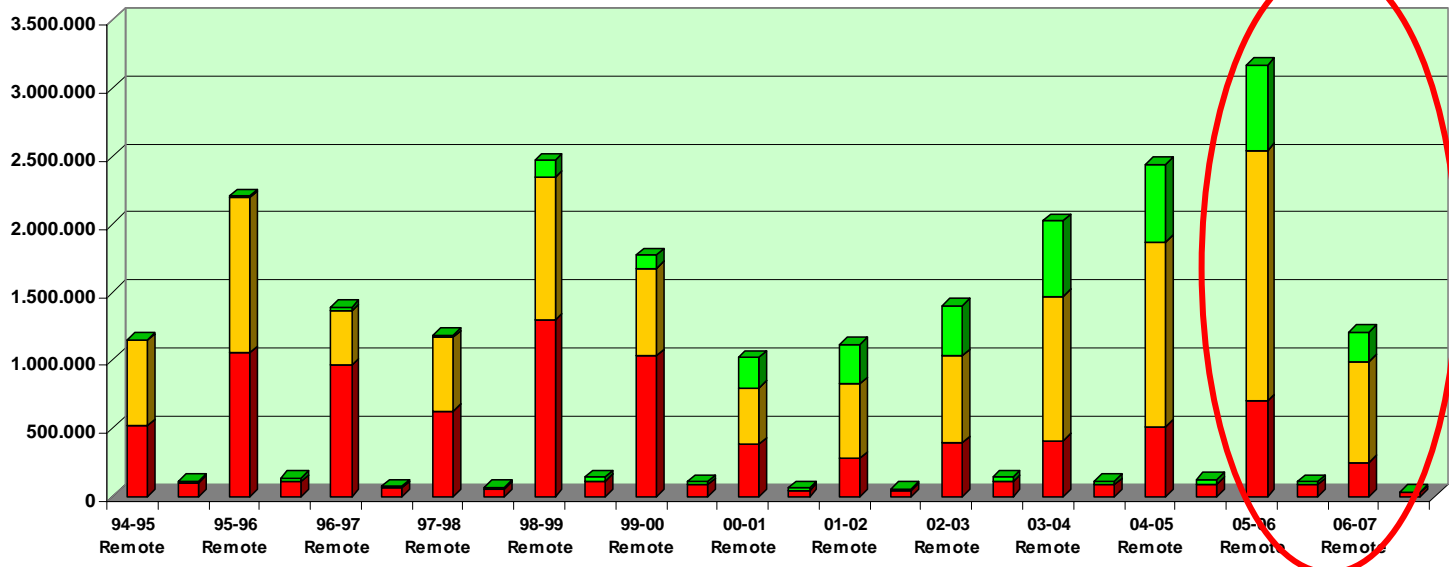
▪ Fiscal year 10/01/2006 – 09/30/2007 (Budget)	
- de-icing operations	7.300
- spent glycol (Thsd. liters)	1.753
- recycled glycol (Thsd. liters)	830
▪ Fiscal year 10/01/2006 – 09/30/2007 (High)	
- de-icing operations	13.700
- spent glycol (Thsd. liters)	3.220
- recycled glycol (Thsd. liters)	1.733
▪ Fiscal year 10/01/2006 – 09/30/2007 (Low)	
- de-icing operations	4.700
- spent glycol (Thsd. liters)	1.290
- recycled glycol (Thsd. liters)	727

Munich Airport. Winterseasons 94-95 to 06-07

Sprayed fluid at Remote-areas and Gates
(Litre 100 % Glycol)

- Type II / IV (from manufacturer)
- Type I (on-site Recycling)
- Type I (from manufacturer)

Total amount
sprayed



Economy

Cost Factors Aircraft De-/anti-icing

- Staffing



- Facilities

- e.g. - Control room
- Truck shelter
- De-icing pads
- ...



- Equipment

- e.g. - Amortization
- Maintenance
- Fuel
- ...



- Fluid Management

- e.g. - Facilities
- Fluid
- ...

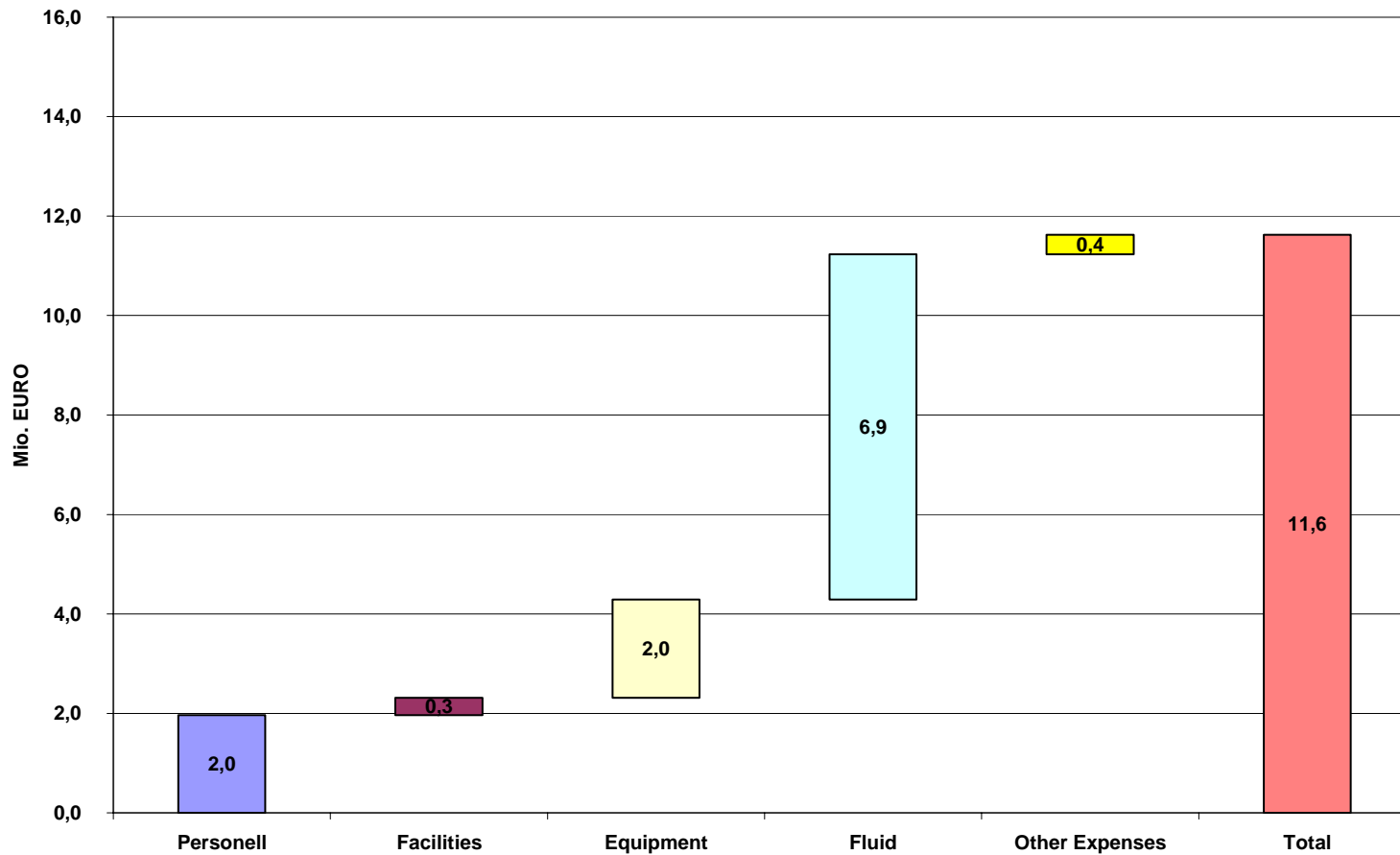


- Other Expenses

- e.g. - Insurance
- IT
- ...

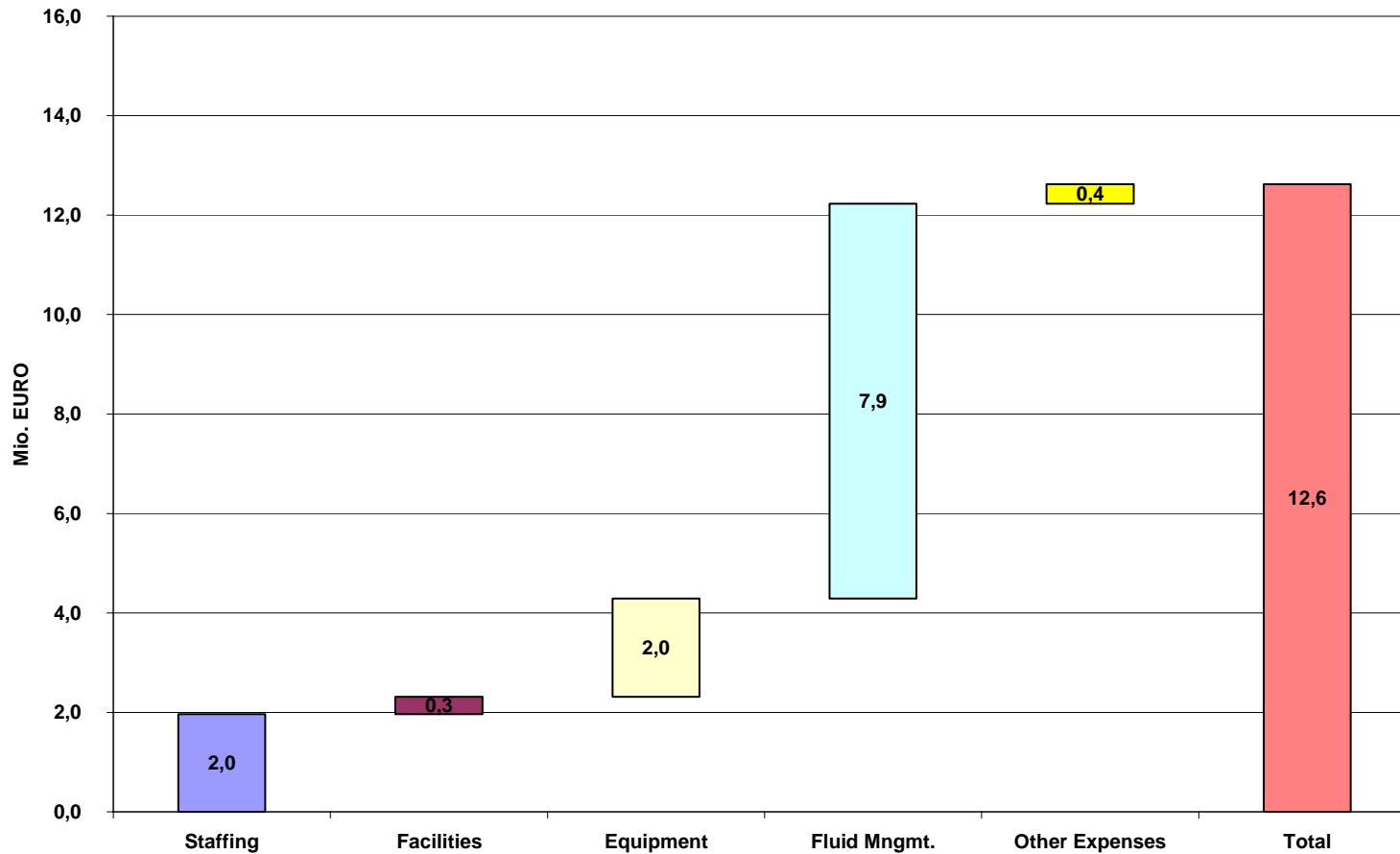
Economy

Expenses Budget FY 2006/2007 (4.700 Ops.) Mio. Euro



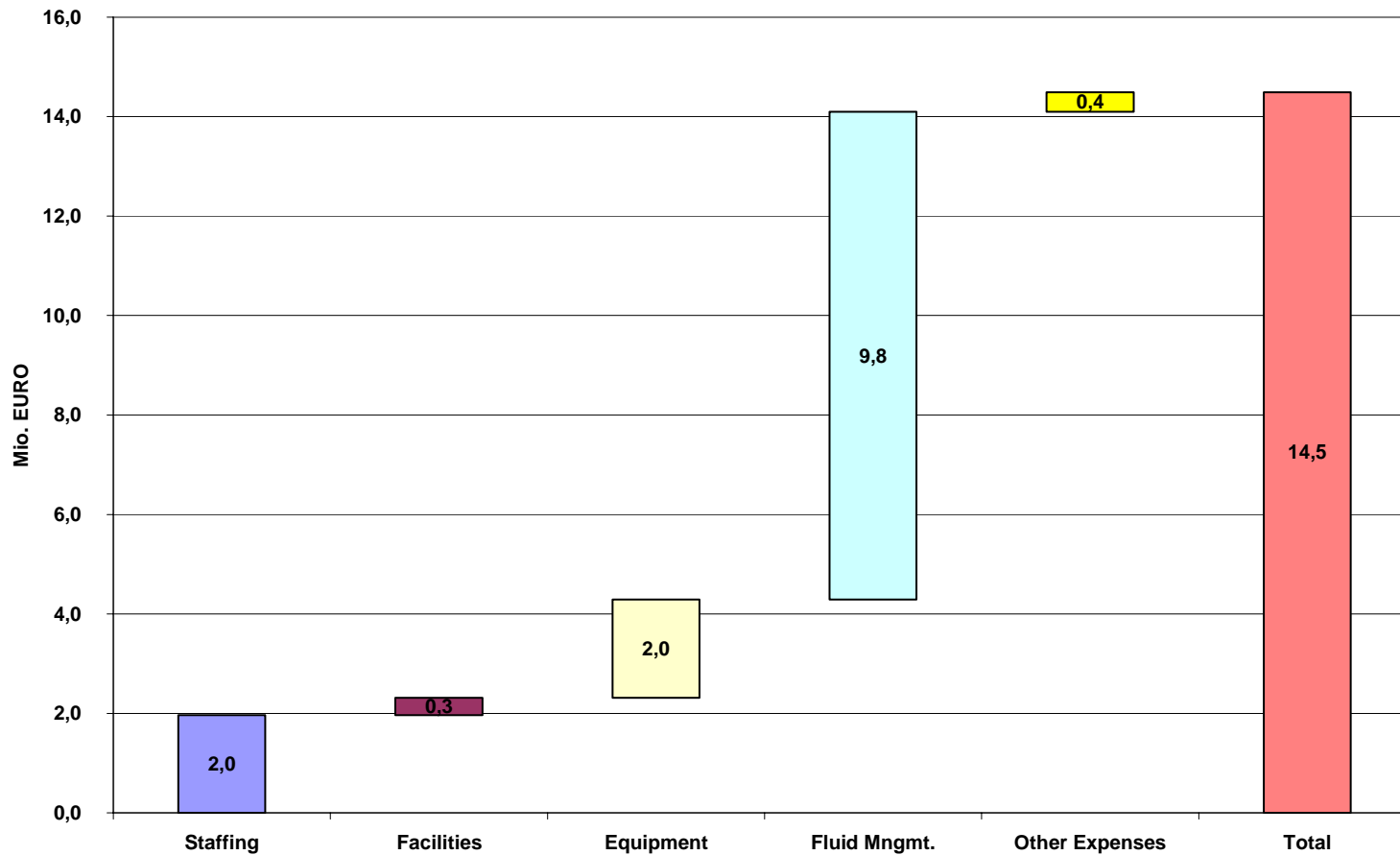
Economy

Expenses Budget FY 2006/2007 (7.300 Ops.) Mio. Euro



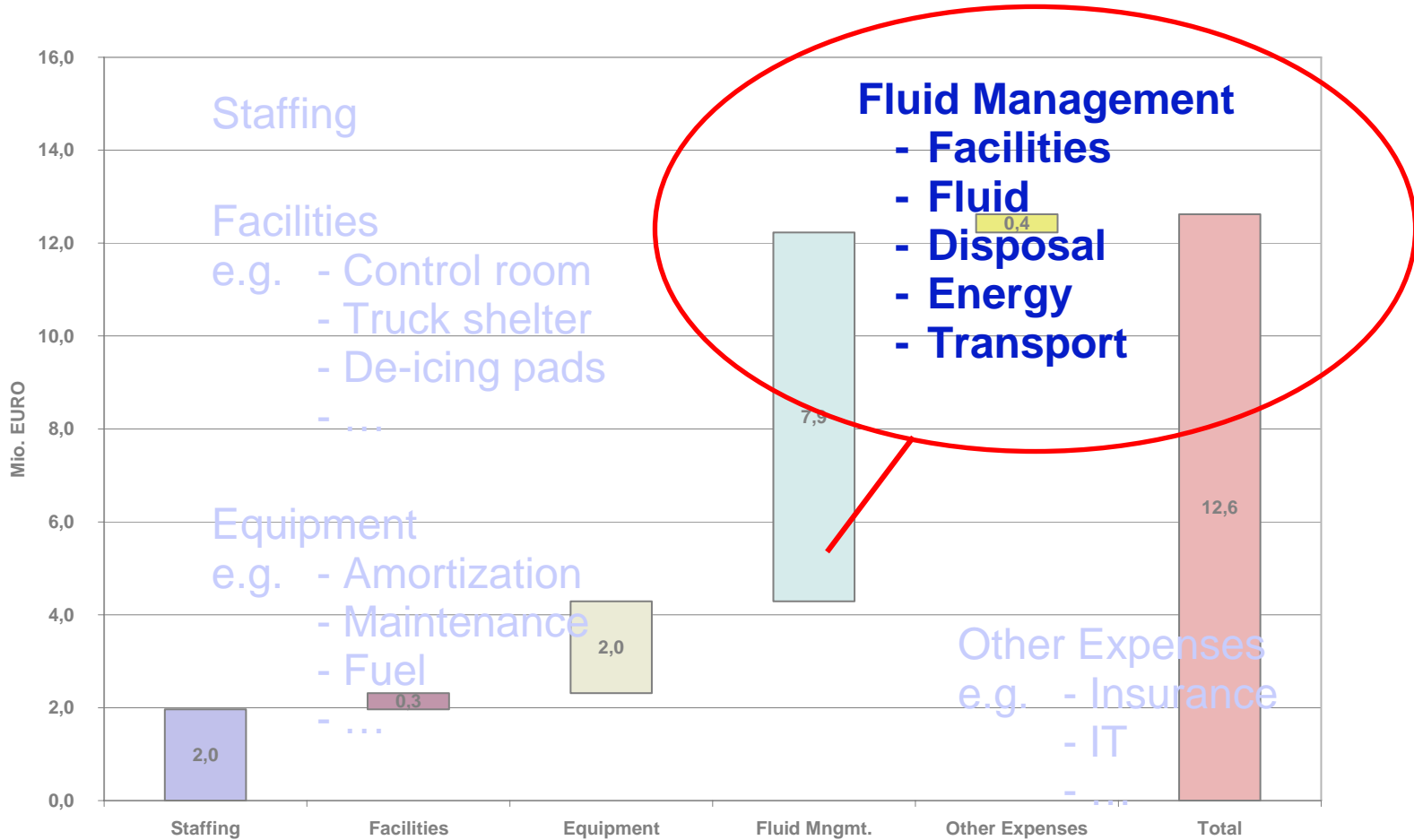
Economy

Expenses Budget FY 2006/2007 (13.700 Ops.) Mio. Euro



Economy

Cost Factors Fluid Management



Economy

Cost Factors Fluid Management

- Recycling Facilities
 - Recycling plant and storage tanks
 - Tanks and basins for collected used fluid

- Other Facilities
 - Storage tanks for ready to use fluid
 - De-icing truck supply installations

- Fluid
 - Recycled ready to use fluid
 - Type 1 neat
 - Type 4 neat

Economy

Cost Factors Fluid Management

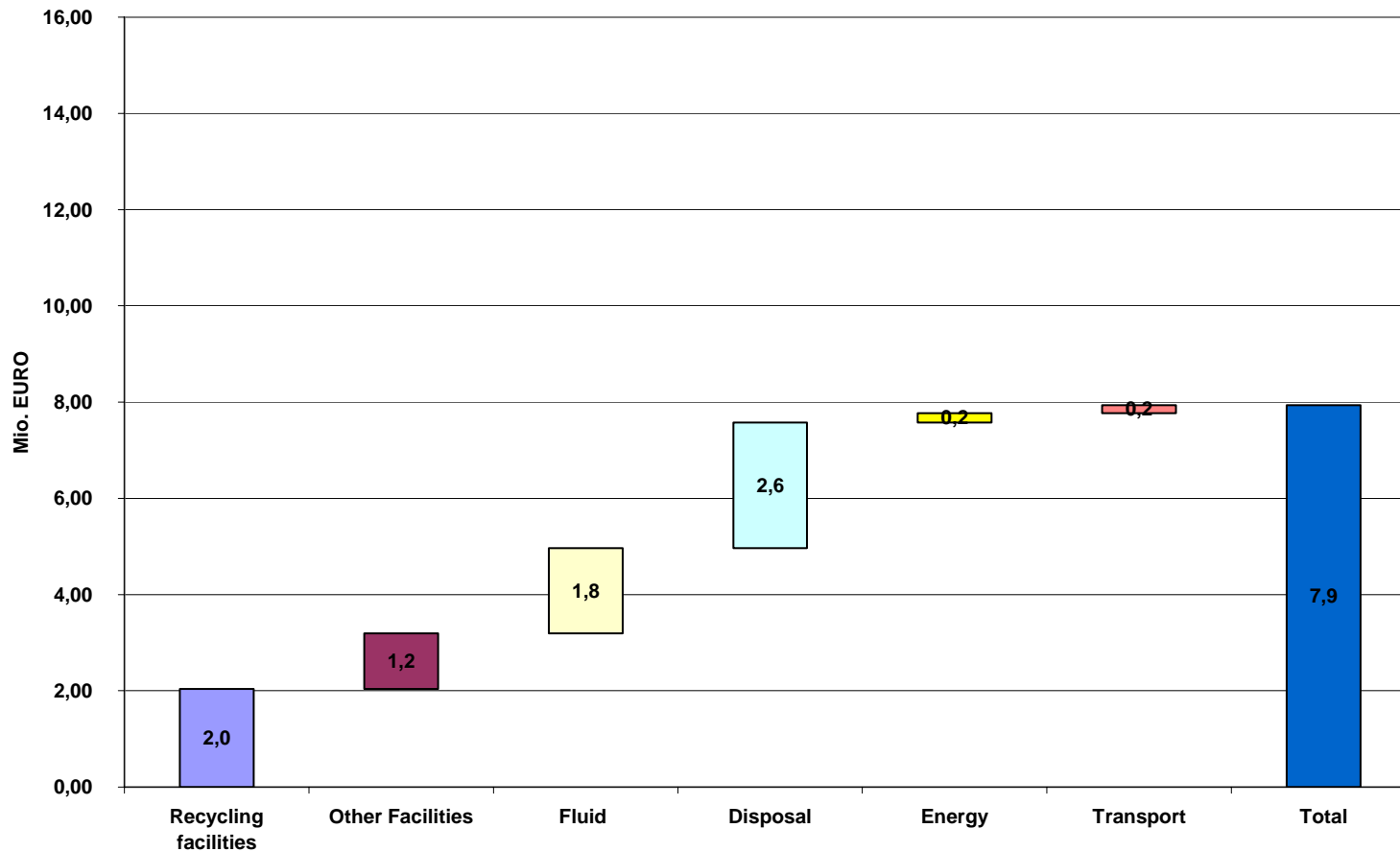
- Disposal
 - On-airport collecting and buffering system
 - Off-airport sewage treatment plant
 - Off-airport hazardous waste treatment plant

- Energy
 - Natural gas and electricity for the recycling plant

- Transport
 - On-airport transport of used fluid from collecting basins to recycling plant
 - Off-airport transport to hazardous waste treatment plant

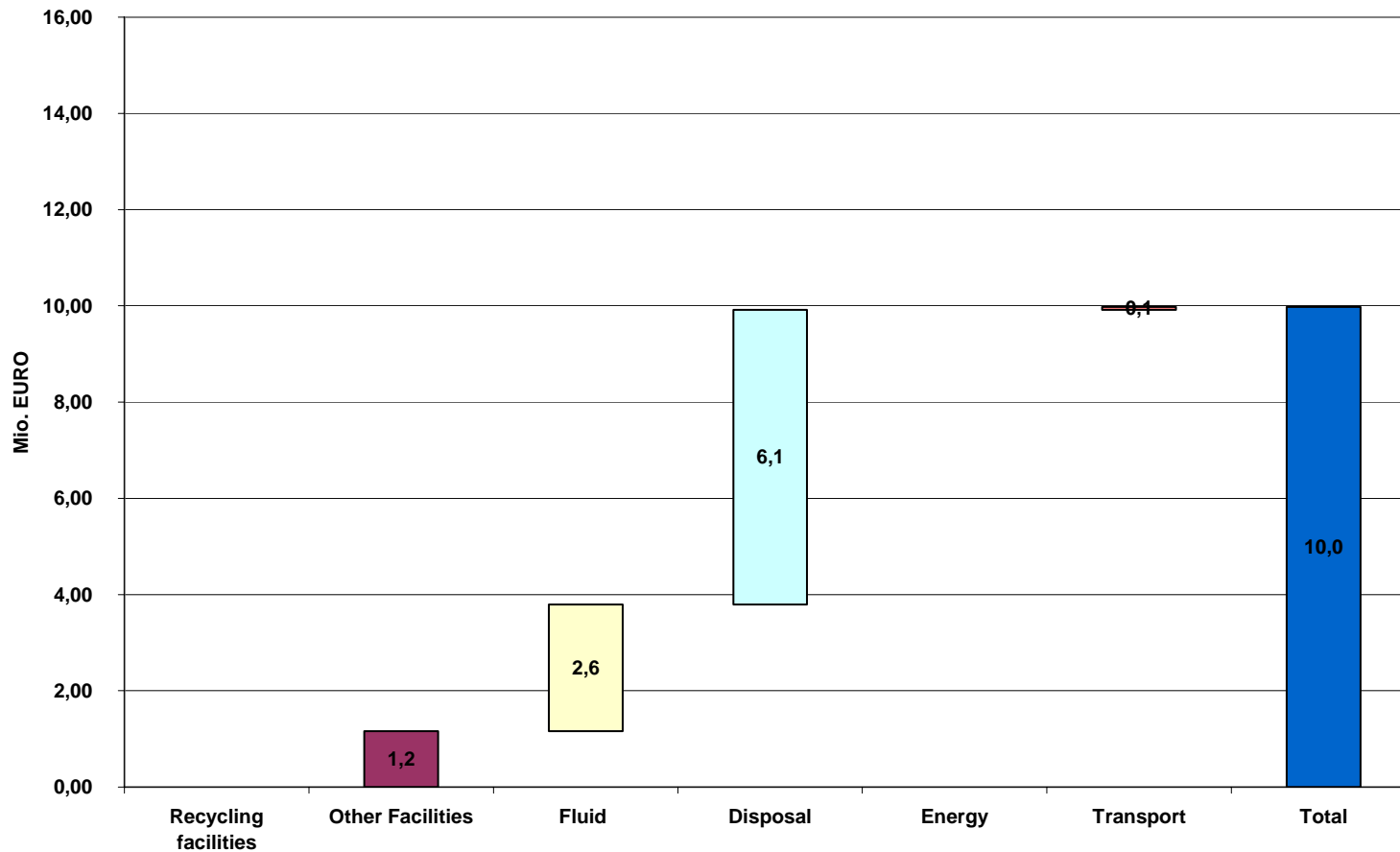
Economy

Expenses Fluid Management “Recycling” (7.300 Ops.)



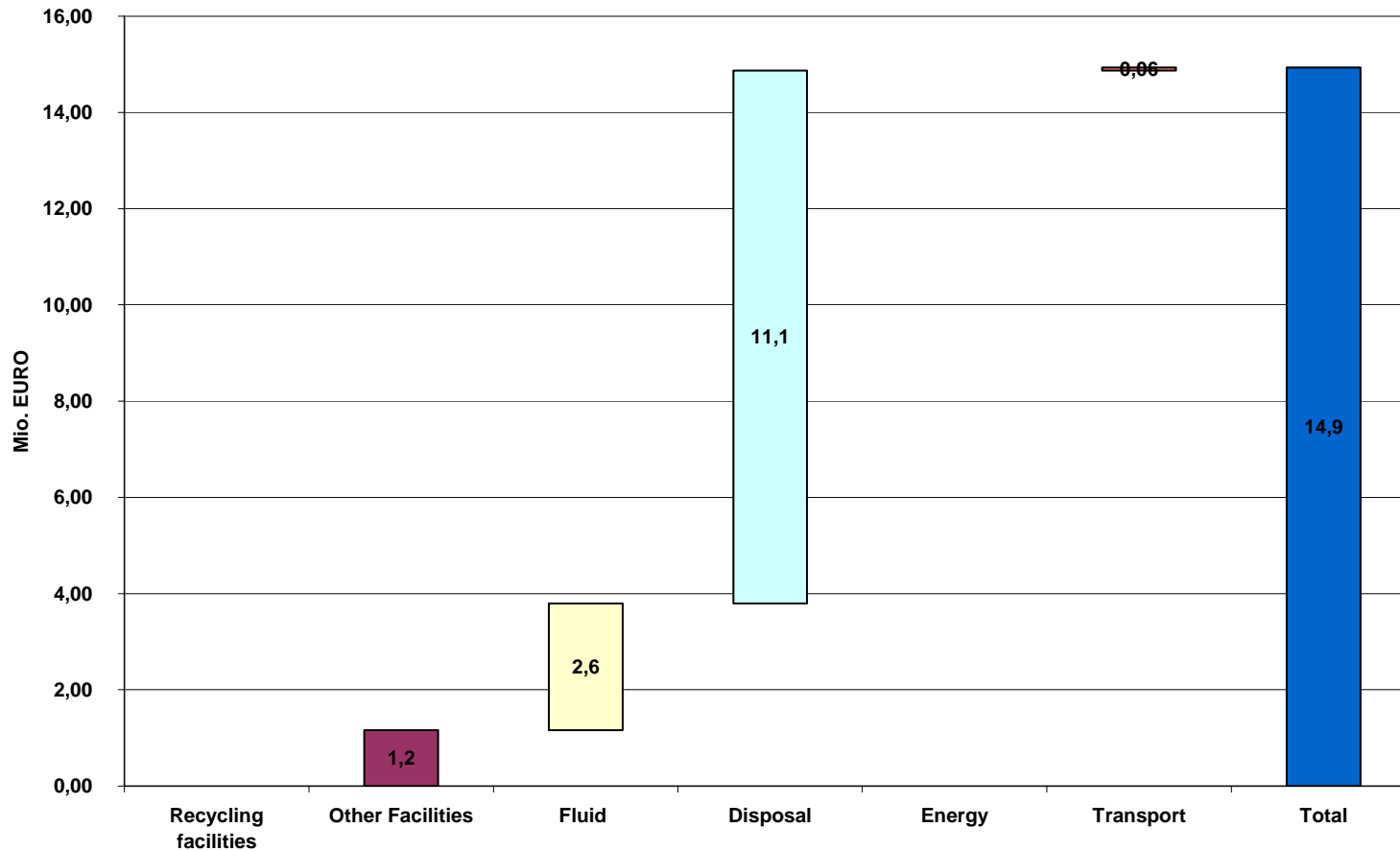
Economy

Expenses Fluid Management “Local Sewer” (7.300 Ops.)



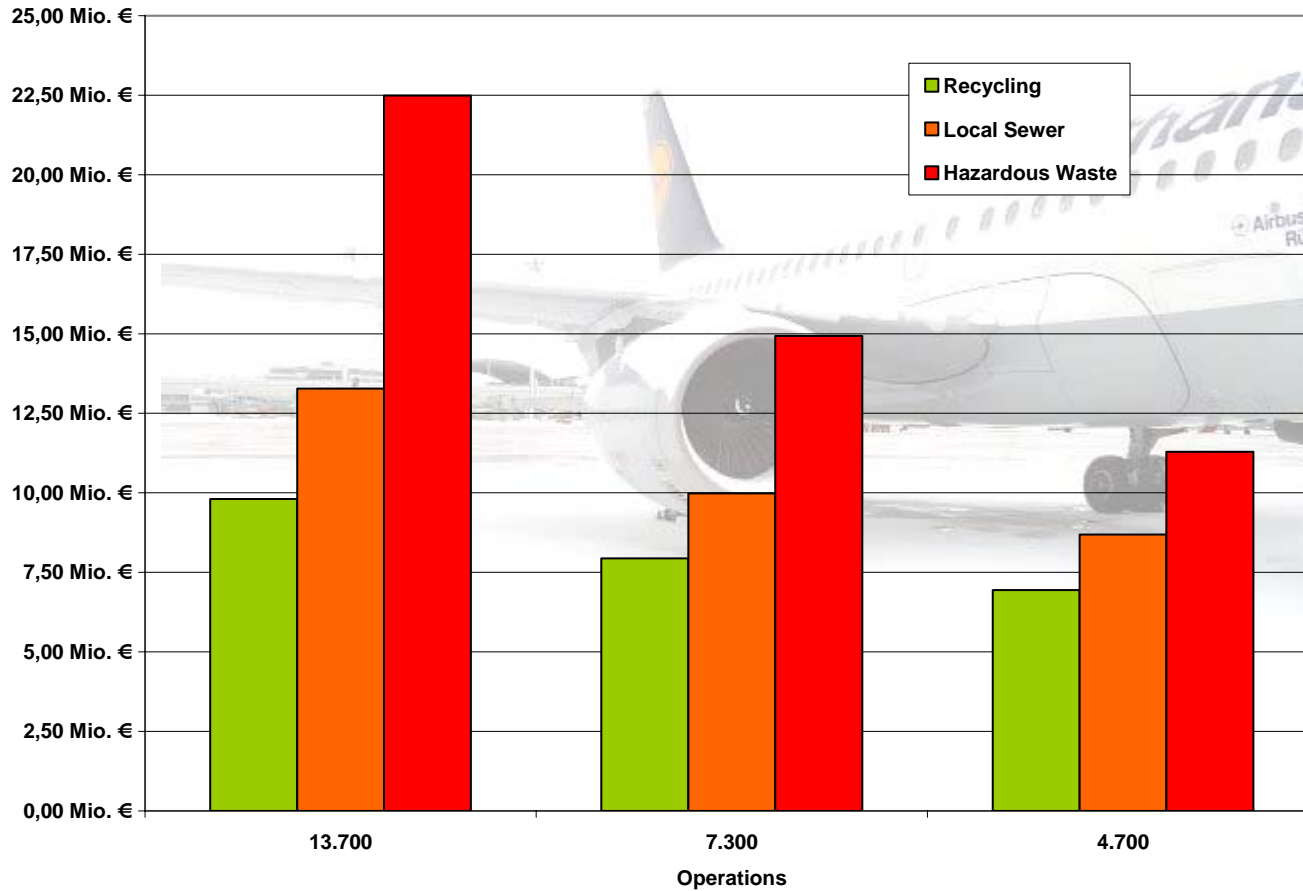
Economy

Expenses Fluid Management “Hazardous Waste” (7.300 Ops.)



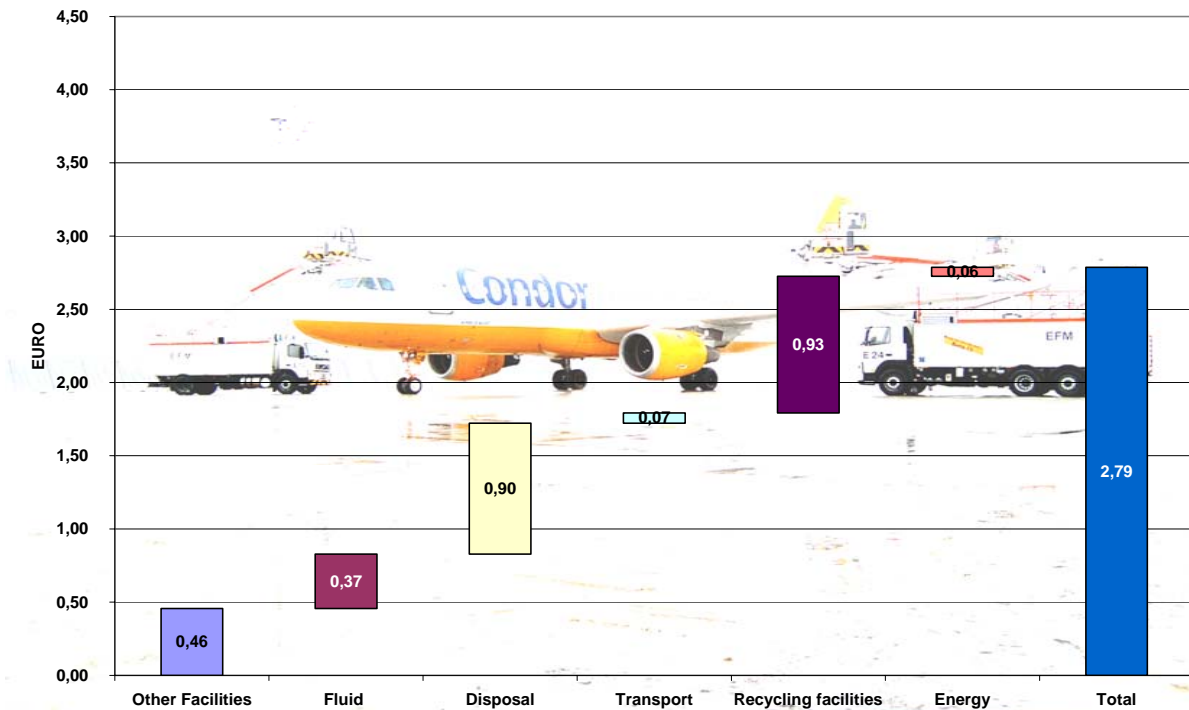
Economy

Cost of Fluid Management p.a.



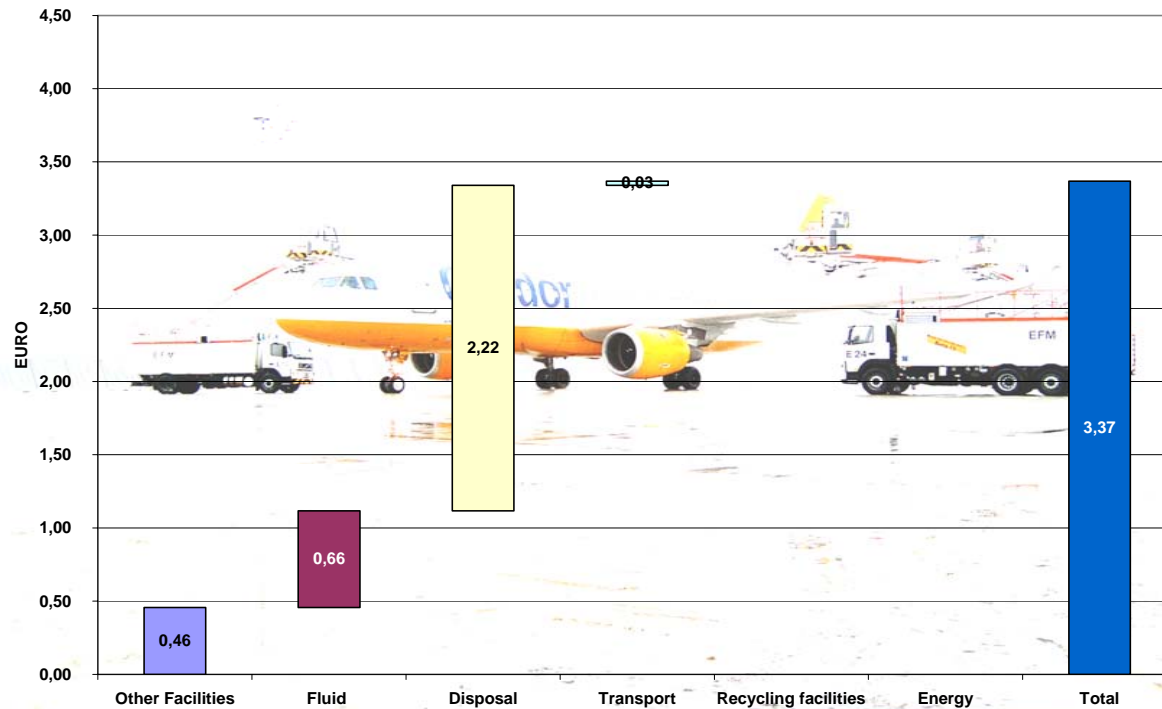
Economy

Cost per Liter ADF Type I 60:40 „Recycling“ (4.700 Ops.)



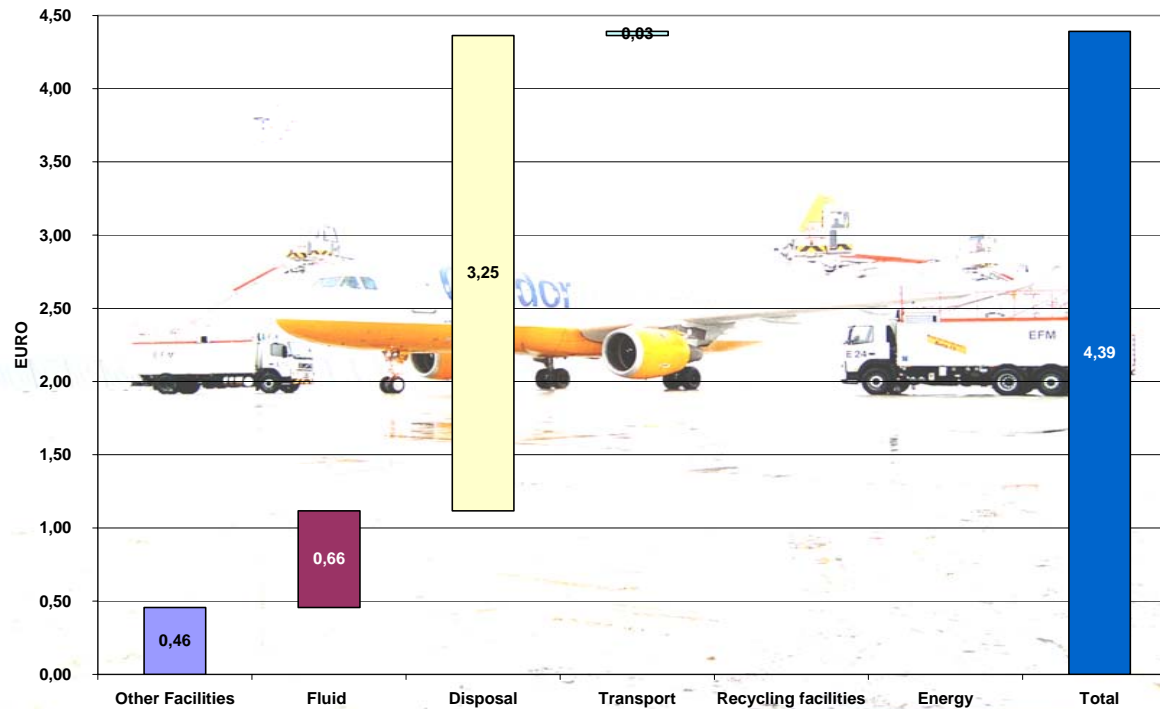
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Cost per Liter ADF Type I 60:40 „Local Sewer“ (4.700 Ops.)



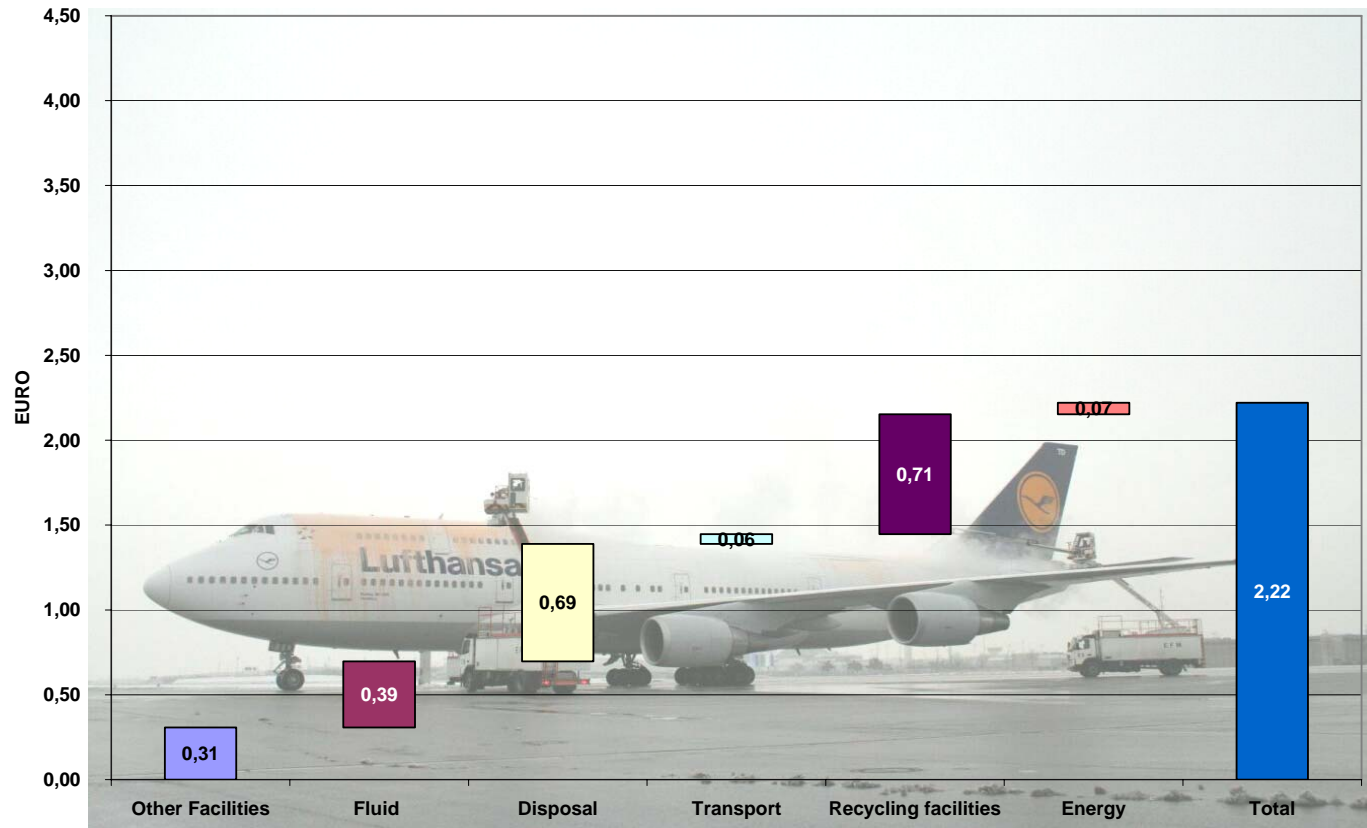
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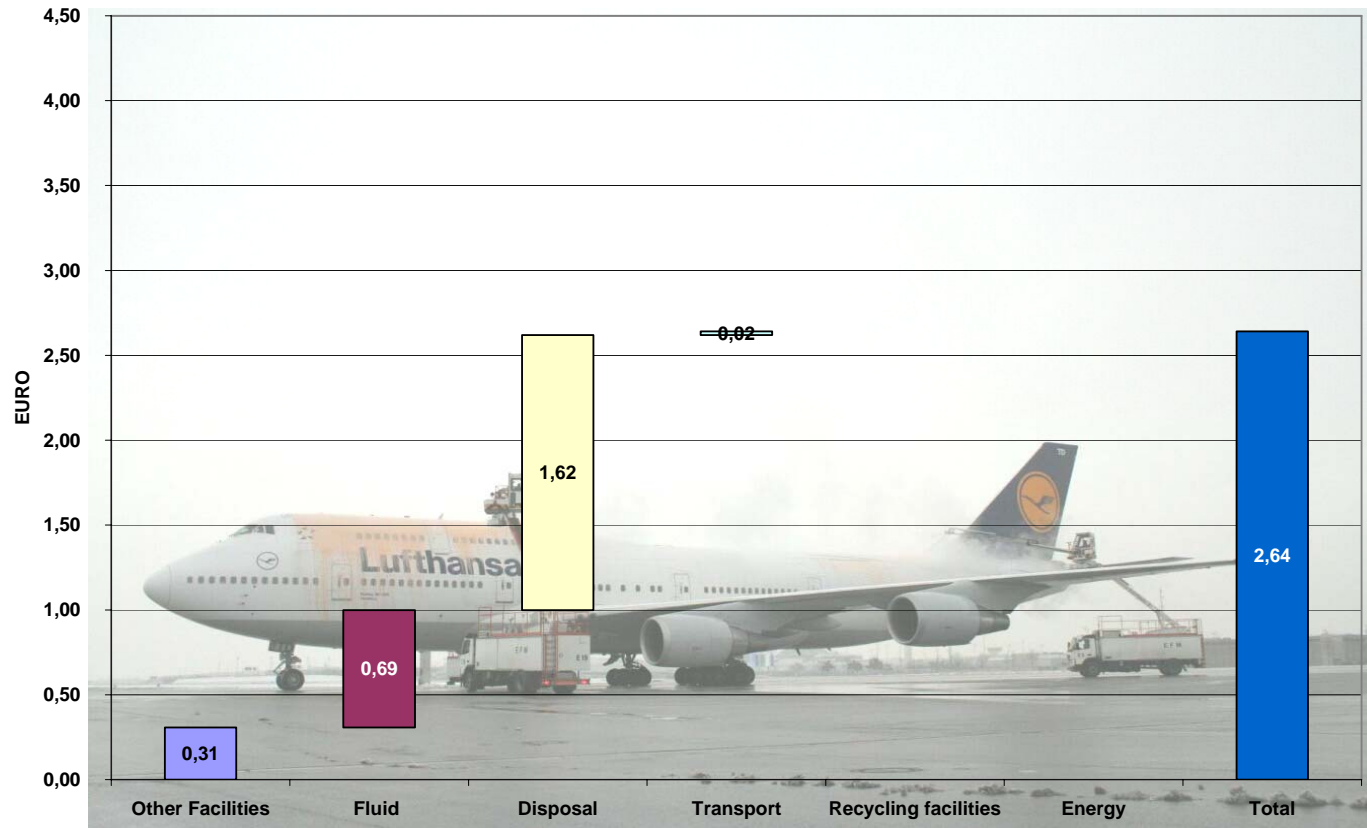
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Cost per Liter ADF Type I 60:40 „Recycling“ (7.300 Ops.)



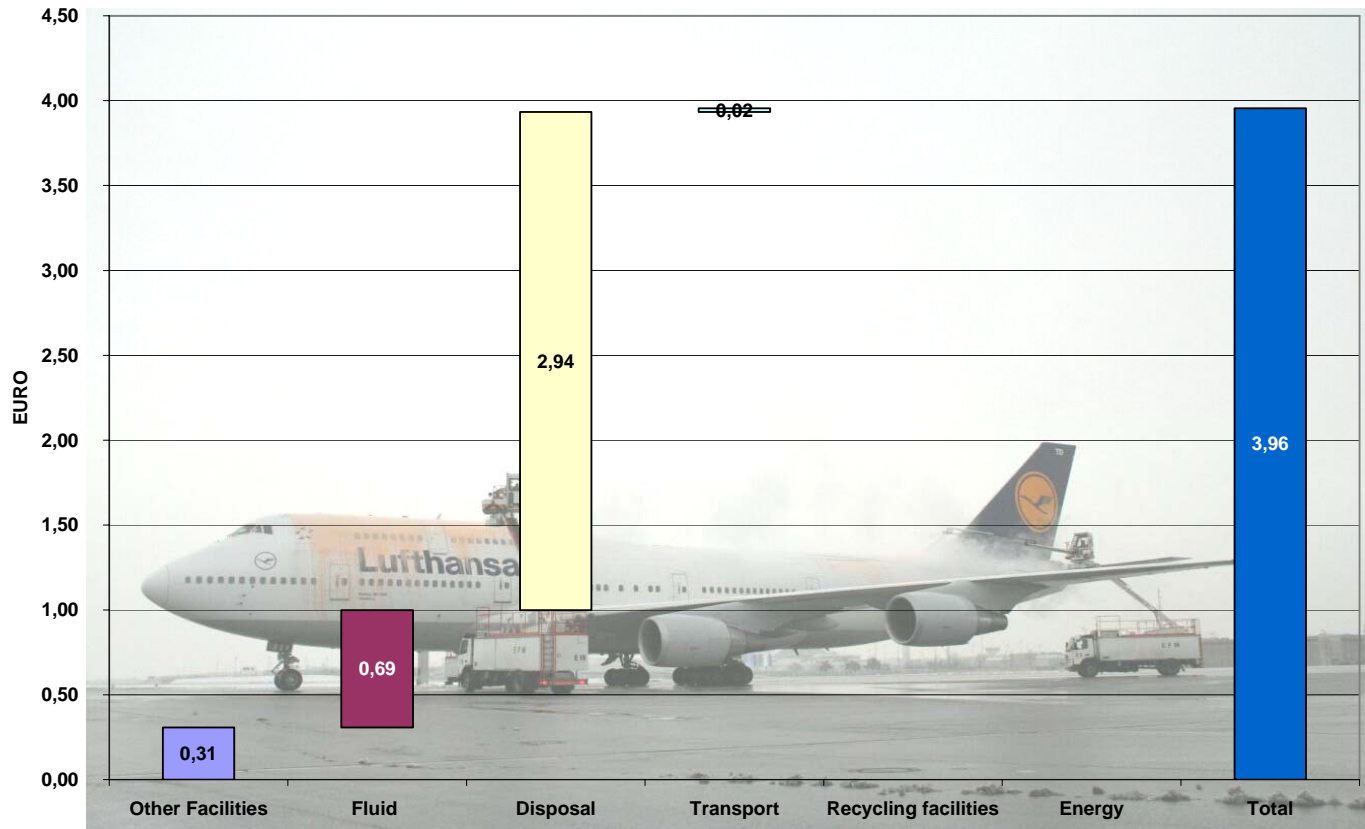
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Cost per Liter ADF Type I 60:40 „Local Sewer“ (7.300 Ops.)



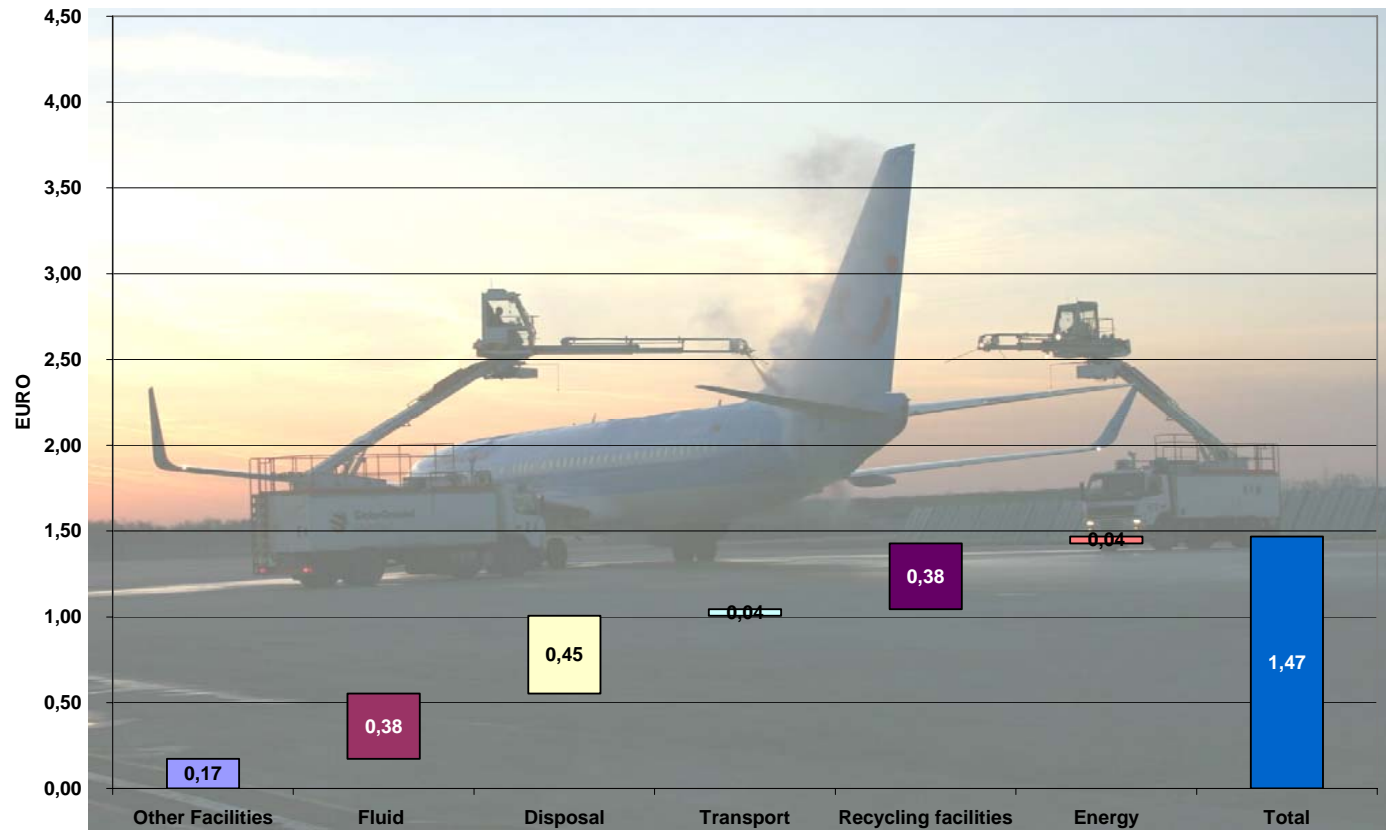
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Cost per Liter ADF Type I 60:40 „Hazardous Waste“ (7.300 Ops.)



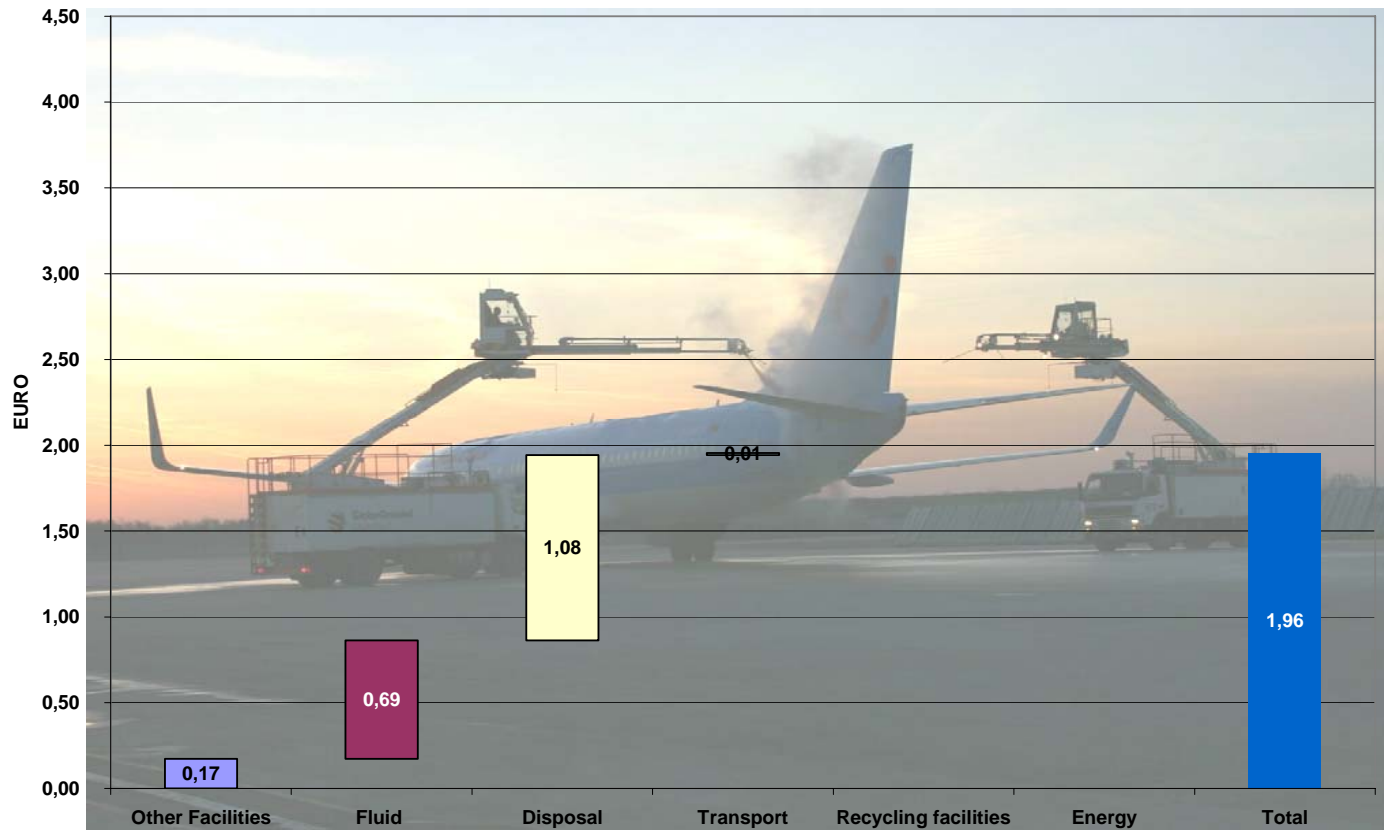
Economy

Cost per Liter ADF Type I 60:40 „Recycling“ (13.700 Ops.)



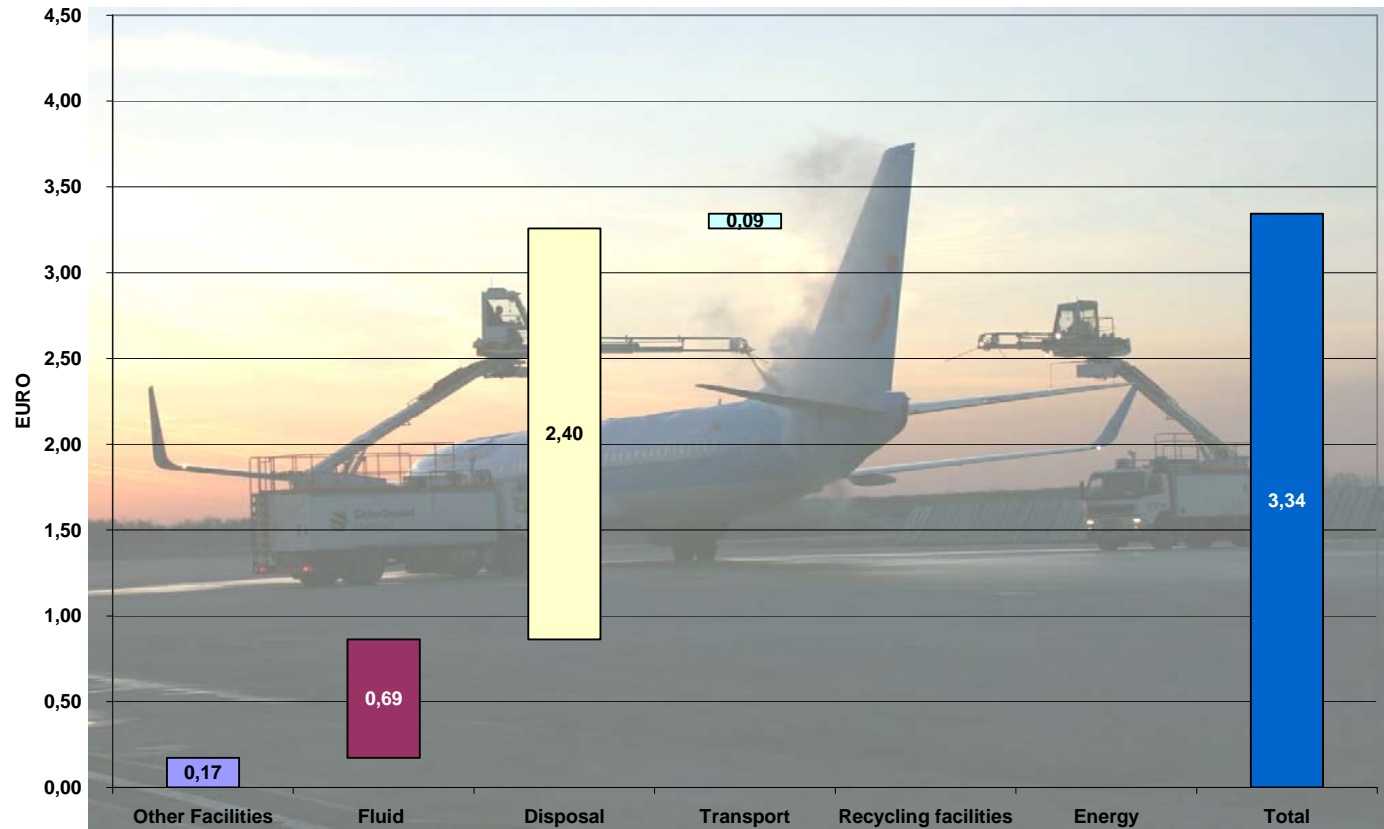
Economy

Cost per Liter ADF Type I 60:40 „Local Sewer“ (13.700 Ops.)

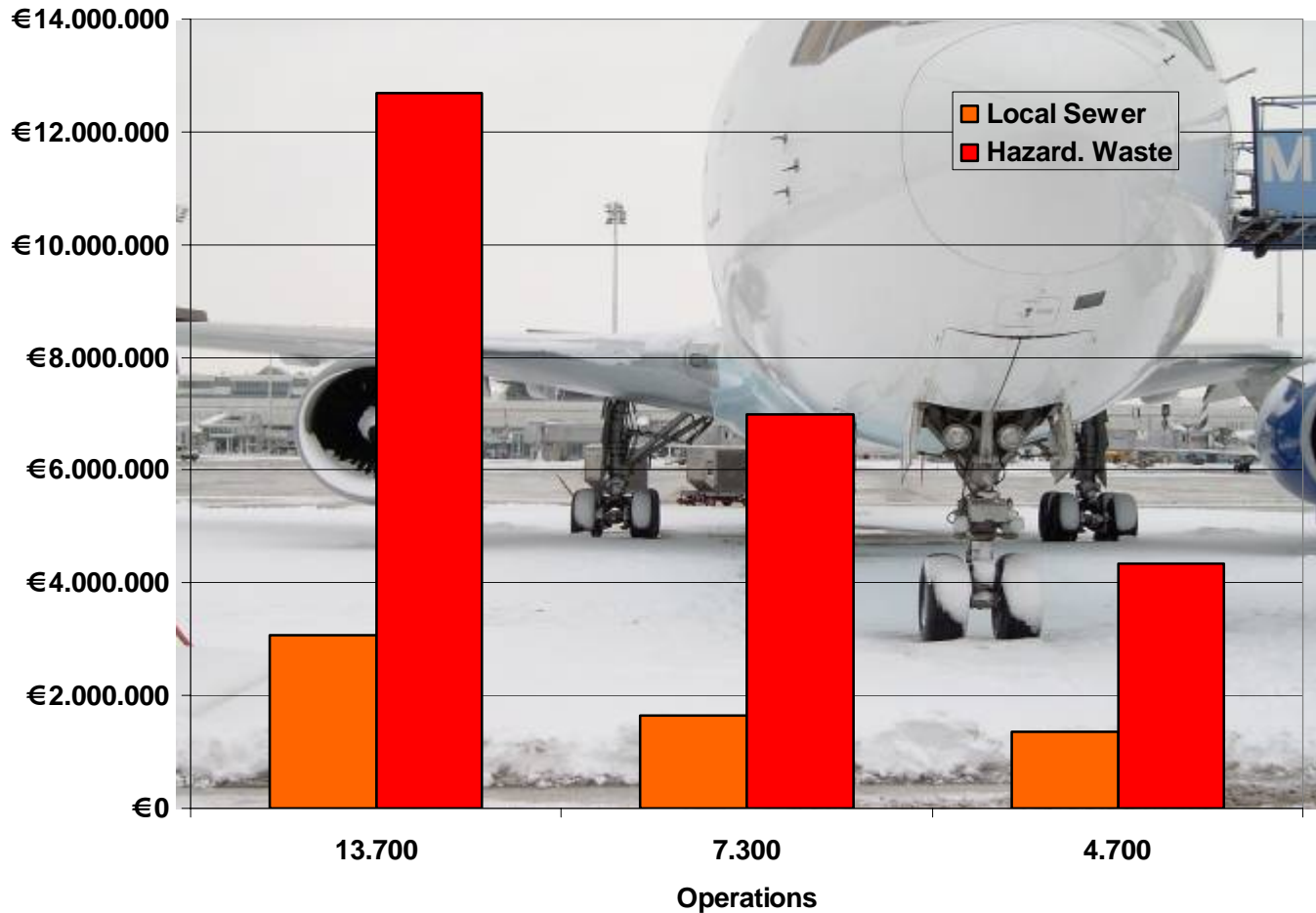


Economy

Cost per Liter ADF Type I 60:40 „Hazardous Waste“ (13.700 Ops.)



Economy Savings Recycling vs. Alternatives p.a.



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Fluid Management, Ecology

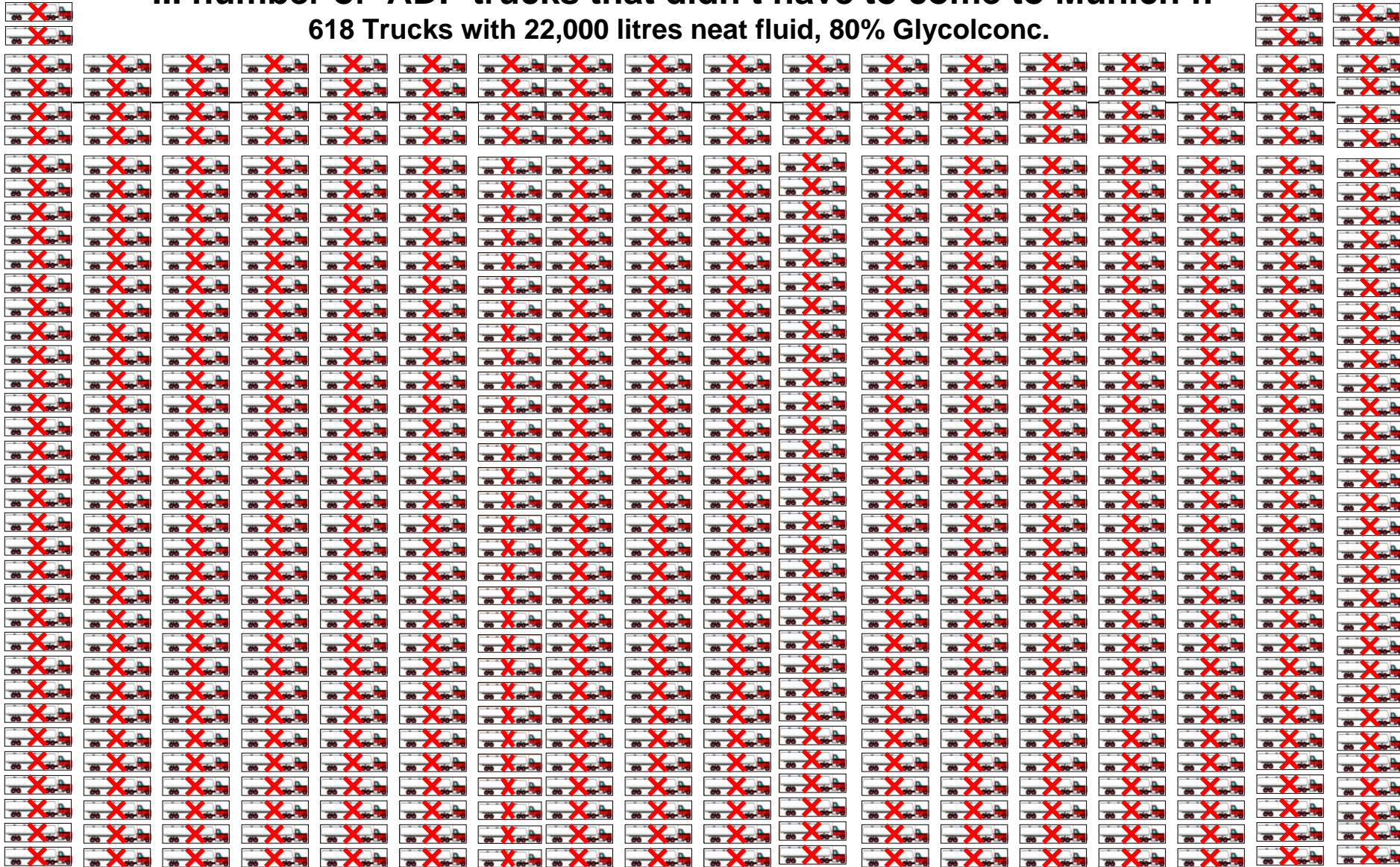
- 15 years of operation, what are the effects on the environment ?

- Saving of 13.600.000 liters ADF Type I (80% conc.)
- # 618 trucks of ADF



... number of ADF-trucks that didn't have to come to Munich !!

618 Trucks with 22,000 litres neat fluid, 80% Glycolconc.



Fluid Management, Ecology

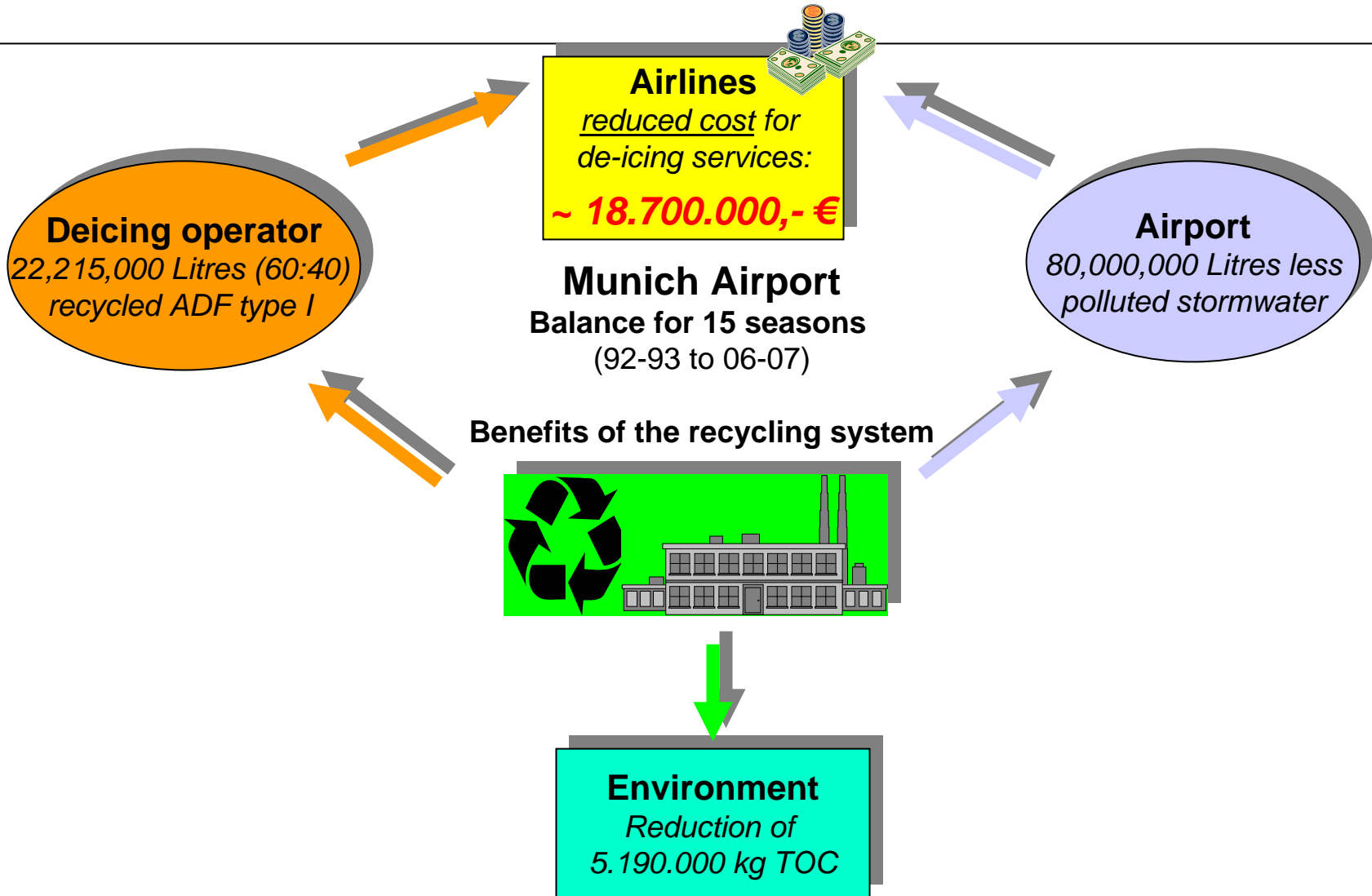
- 15 years of operation, what are the positive effects on the environment ?

- **Saving of 13.600.000 liters ADF Type I (80% conc.)**
- # 618 trucks of ADF
- **Reduction of CO₂ for transports**
- 83.430 Kg CO₂
- **Reduction of non-renewable* natural resources**
- 6.070.700 kg of natural gas for PG production
*- meaning a natural resource that cannot be re-made, re-grown or regenerated in a scale comparative to its consumption
- **Reduction of waste-water for the municipal sewage plant**
- 80.000.000 liter or 5.190.000 kg TOC



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The End

The key to a good financial and environmental solution of the aircraft de-icing runoff problem is:

Re-use the fluid

A silhouette of an aircraft de-icing truck is shown against a vibrant sunset background. The truck is positioned on the right side of the frame, with its long boom extending towards the left. The sun is low on the horizon, creating a bright yellow and orange glow. The sky transitions from a deep orange near the horizon to a darker blue at the top.

Contact



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