

MMPDS-2023 CHAPTERS 1-9

CHAPTER 1 - GENERAL	1-1
 1.1 PURPOSE AND USE OF DOCUMENT	1-1
1.1.1 INTRODUCTION	1-1
1.1.2 SCOPE OF HANDBOOK	1-1
 1.2 NOMENCLATURE	1-3
1.2.1 SYMBOLS AND DEFINITIONS	1-3
1.2.2 INTERNATIONAL SYSTEM OF UNITS	1-3
 1.3 COMMONLY USED FORMULAS	1-5
1.3.1 GENERAL	1-5
1.3.2 SIMPLE UNIT STRESSES	1-5
1.3.3 COMBINED STRESSES (SEE SECTION 1.5.3.5)	1-5
1.3.4 DEFLECTIONS (AXIAL)	1-5
1.3.5 DEFLECTIONS (BENDING)	1-5
1.3.6 DEFLECTIONS (TORSION)	1-6
1.3.7 BIAXIAL ELASTIC DEFORMATION	1-6
1.3.8 BASIC COLUMN FORMULAS	1-6
1.3.9 INELASTIC STRESS-STRAIN RESPONSE	1-7
 1.4 BASIC PRINCIPLES	1-9
1.4.1 GENERAL	1-9
1.4.2 STRESS	1-11
1.4.3 STRAIN	1-11
1.4.4 INTRODUCTION TO STRESS STAIN CURVES IN MMPDS	1-13
1.4.5 COMPRESSIVE PROPERTIES	1-24
1.4.6 SHEAR PROPERTIES	1-24
1.4.7 BEARING PROPERTIES	1-30
1.4.8 TEMPERATURE EFFECTS	1-34
1.4.9 FATIGUE PROPERTIES	1-36
1.4.10 METALLURGICAL INSTABILITY	1-40
1.4.11 BIAXIAL PROPERTIES	1-40
1.4.12 FRACTURE TOUGHNESS	1-43
1.4.13 FATIGUE CRACK GROWTH	1-61
1.4.14 USE OF VALUES FOR HEAT TREAT BY USER MATERIALS	1-64

MMPDS-2023 CHAPTERS 1-9

1.5 TYPES OF FAILURES	1-65
1.5.1 GENERAL	1-65
1.5.2 MATERIAL FAILURES	1-65
1.5.3 INSTABILITY FAILURES	1-66
1.6 COLUMNS	1-67
1.6.1 GENERAL	1-67
1.6.2 PRIMARY INSTABILITY FAILURES	1-67
1.6.3 LOCAL INSTABILITY FAILURES	1-70
1.6.4 CORRECTION OF COLUMN TEST RESULTS	1-70
1.6.5 COMPACT SECTION BUCKLING AND Et ESTIMATES	1-78
1.7 THIN-WALLED AND STIFFENED THIN-WALLED SECTIONS	1-81
1.8 ALLOWABLES-BASED FLOW STRESS FOR NONLINEAR STATIC ANALYSIS	1-83
1.8.1 INTRODUCTION	1-83
1.8.2 DETAILED PROCEDURE	1-83
1.8.3 REPORTING REQUIREMENTS	1-85
1.9 ESTIMATION OF AVERAGE TENSILE PROPERTIES FROM A- AND B-BASIS MATERIAL ALLOWABLES	1-87
1.9.1 INTRODUCTION	1-87
1.9.2 GENERAL TRENDS	1-87
1.10 DESIGN OF BEARINGS AND PULLEYS	1-91
1.11 VALIDATING DESIGN PROPERTIES FOR EXISTING MATERIALS (WHEN A CHANGE IN PROCESSING HAS OCCURRED)	1-93
1.11.1 INTRODUCTION	1-93
1.11.2 ACCEPTANCE SAMPLING TEST	1-93
1.11.3 ACCEPTANCE SAMPLING TEST WITHIN MARGIN (NON-INFERIORITY)	1-94
1.11.4 ACCEPTANCE SAMPLING TEST LIMITATIONS	1-94
1.11.5 ACCEPTANCE SAMPLING TEST EXAMPLE PROBLEM	1-96
1.12 MECHANICALLY FASTENED SHEAR JOINT ANALYSIS.....	1-99
1.12.1 MATERIAL BEARING STRENGTH	1-99
1.12.2 FASTENER SHEAR STRENGTH	1-99
1.12.3 FASTENER JOINT STRENGTH ALLOWABLES	1-99
REFERENCES	1-101

MMPDS-2023 CHAPTERS 1-9

CHAPTER 2 - STEEL.....	2-1
 2.1 GENERAL	2-1
2.1.1 ALLOY INDEX	2-1
2.1.2 MATERIAL PROPERTIES	2-2
2.1.3 ENVIRONMENTAL CONSIDERATIONS	2-8
2.1.4 REMOVED SPECIFICATIONS AND ALLOYS.....	2-8
 2.2 CARBON STEELS	2-9
2.2.0 COMMENTS ON CARBON STEELS	2-9
2.2.1 AISI 1025.....	2-10
 2.3 LOW-ALLOY STEELS (AISI GRADES AND PROPRIETARY GRADES)	2-13
2.3.0 COMMENTS ON LOW-ALLOY STEELS (AISI AND PROPRIETARY GRADES)	2-13
2.3.1 AISI 4130 LOW-ALLOY STEEL.....	2-20
2.3.2 AISI 4135 LOW-ALLOY STEEL	2-35
2.3.3 AISI 4140 LOW-ALLOY STEEL.....	2-39
2.3.4 AISI 4330V LOW-ALLOY STEEL	2-44
2.3.5 AISI 4335V LOW-ALLOY STEEL	2-46
2.3.6 AISI 4340 LOW-ALLOY STEEL.....	2-50
2.3.7 AISI 8630 LOW-ALLOY STEEL.....	2-76
2.3.8 AISI 8735 LOW-ALLOY STEEL.....	2-81
2.3.9 AISI 8740 LOW-ALLOY STEEL.....	2-86
2.3.10 300M LOW-ALLOY STEEL.....	2-91
2.3.11 D6AC LOW-ALLOY STEEL	2-98
2.3.12 Hy-Tuf LOW-ALLOY STEEL.....	2-105
 2.4 INTERMEDIATE ALLOY STEELS	2-109
2.4.0 COMMENTS ON INTERMEDIATE ALLOY STEELS	2-109
2.4.1 5Cr-Mo-V	2-109
2.4.2 9Ni-4Co-0.20C	2-117
2.4.3 9Ni-4Co-0.30C	2-122
 2.5 HIGH-ALLOY STEELS	2-133
2.5.0 COMMENTS ON HIGH-ALLOY STEELS	2-133
2.5.1 18 Ni MARAGING STEELS	2-135

MMPDS-2023 CHAPTERS 1-9

2.5.2 AF1410	2-143
2.5.3 AERMET 100	2-146
2.5.4 FERRIUM S53	2-152
2.5.5 FERRIUM M54	2-164
2.6 PRECIPITATION AND TRANSFORMATION-HARDENING STEELS (STAINLESS)	2-171
2.6.0 COMMENTS ON PRECIPITATION AND TRANSFORMATION-HARDENING STEELS (STAINLESS)	2-171
2.6.1 AM-350	2-171
2.6.2 AM-355	2-179
2.6.3 CUSTOM 450	2-182
2.6.4 CUSTOM 455.....	2-192
2.6.5 CUSTOM 465.....	2-202
2.6.6 PH13-8Mo	2-209
2.6.7 15-5PH	2-229
2.6.8 PH15-7Mo	2-243
2.6.9 17-4PH	2-255
2.6.10 17-7PH.....	2-273
2.6.11 HSL180 (12.5Cr-1.0Ni-15.5Co-2.0Mo)	2-280
2.6.12 MLX17.....	2-287
2.6.13 MLX19.....	2-297
2.7 AUSTENITIC STAINLESS STEELS	2-303
2.7.0 COMMENTS ON AUSTENITIC STAINLESS STEEL	2-303
2.7.1 AISI 301 AND RELATED 300 SERIES STAINLESS STEELS	2-305
2.8 ELEMENT PROPERTIES	2-325
2.8.1 BEAMS	2-325
2.8.2 COLUMNS	2-328
2.8.3 TORSION	2-329
REFERENCES	2-335

MMPDS-2023 CHAPTERS 1-9

CHAPTER 3 - ALUMINUM	3-1
 3.1 GENERAL	3-1
3.1.1 ALUMINUM ALLOY INDEX	3-1
3.1.2 MATERIAL PROPERTIES	3-3
3.1.3 MANUFACTURING CONSIDERATIONS	3-28
3.1.4 REMOVED SPECIFICATIONS AND ALLOYS.....	3-32
 3.2 2000 SERIES WROUGHT ALLOYS	3-33
3.2.1 2013 ALLOY	3-33
3.2.2 2014 ALLOY	3-49
3.2.3 2017 ALLOY	3-84
3.2.4 2024 ALLOY.....	3-88
3.2.5 2026 ALLOY	3-180
3.2.6 2027 ALLOY.....	3-185
3.2.7 2029 ALLOY	3-194
3.2.8 2043 ALLOY.....	3-204
3.2.9 2050 ALLOY.....	3-213
3.2.10 2055 ALLOY	3-234
3.2.11 CLAD 2056 ALLOY	3-242
3.2.12 2090 ALLOY	3-247
3.2.13 2098 ALLOY	3-250
3.2.14 2099 ALLOY	3-260
3.2.15 2124 ALLOY	3-277
3.2.16 2195 ALLOY	3-295
3.2.17 2196 ALLOY	3-305
3.2.18 2198 ALLOY	3-310
3.2.19 2219 ALLOY	3-323
3.2.20 2297 ALLOY	3-351
3.2.21 2395 ALLOY	3-360
3.2.22 2397 ALLOY	3-369
3.2.23 2519 ALLOY	3-377
3.2.24 2524 ALLOY	3-380

MMPDS-2023 CHAPTERS 1-9

3.2.25 2618 ALLOY	3-384
3.2.26 2624 ALLOY	3-391
3.2.27 2824 ALLOY	3-403
3.3 3000 SERIES WROUGHT ALLOYS	3-411
3.4 4000 SERIES WROUGHT ALLOYS	3-411
3.5 5000 SERIES WROUGHT ALLOYS	3-411
3.5.1 5052 ALLOY	3-411
3.5.2 5083 ALLOY	3-423
3.5.3 5086 ALLOY	3-430
3.5.4 5454 ALLOY	3-441
3.5.5 5456 ALLOY	3-447
3.6 6000 SERIES WROUGHT ALLOYS	3-455
3.6.1 6013 ALLOY	3-455
3.6.2 6061 ALLOY	3-458
3.6.3 6156 ALLOY	3-488
3.7 7000 SERIES WROUGHT ALLOYS	3-493
3.7.1 7010 ALLOY	3-493
3.7.2 7037 ALLOY	3-501
3.7.3 7040 ALLOY	3-510
3.7.4 7049/7149 ALLOY	3-513
3.7.5 7050 ALLOY	3-528
3.7.6 7055 ALLOY	3-581
3.7.7 7056 ALLOY	3-595
3.7.8 7065 ALLOY	3-600
3.7.9 7068 ALLOY	3-615
3.7.10 7075 ALLOY	3-622
3.7.11 7085 ALLOY	3-698
3.7.12 7097 ALLOY	3-730
3.7.13 7099 ALLOY	3-737
3.7.14 7136 ALLOY	3-758
3.7.15 7140 ALLOY	3-787

MMPDS-2023 CHAPTERS 1-9

3.7.16 7150 ALLOY	3-802
3.7.17 7160 ALLOY	3-811
3.7.18 7175 ALLOY	3-833
3.7.19 7249 ALLOY	3-848
3.7.20 7255 ALLOY	3-853
3.7.21 7349 ALLOY	3-857
3.7.22 7449 ALLOY	3-861
3.7.23 7475 ALLOY	3-877
3.8 200.0 SERIES CAST ALLOYS	3-903
3.8.1 A201.0 ALLOY	3-903
3.8.2 205/TiB ₂ /3P ALLOY	3-913
3.8.3 A206.0 ALLOY	3-924
3.9 300.0 SERIES CAST ALLOYS	3-937
3.9.1 355.0 ALLOY	3-937
3.9.2 C355.0 ALLOY	3-940
3.9.3 356.0 ALLOY	3-942
3.9.4 A356.0 ALLOY	3-945
3.9.5 A357.0/F357.0 ALLOY	3-949
3.9.6 D357.0/E357.0 ALLOY	3-952
3.10 ELEMENT PROPERTIES	3-959
3.10.1 BEAMS	3-959
3.10.2 COLUMNS	3-962
3.10.3 TORSION	3-964
REFERENCES	3-969
CHAPTER 4 – MAGNESIUM ALLOYS	4-1
4.1 GENERAL	4-1
4.1.1 ALLOY INDEX	4-1
4.1.2 MATERIAL PROPERTIES	4-1
4.1.3 PHYSICAL PROPERTIES	4-4
4.1.4 ENVIRONMENTAL CONSIDERATIONS	4-4
4.1.5 ALLOY AND TEMPER DESIGNATIONS	4-4
4.1.6 JOINING METHODS	4-6

MMPDS-2023 CHAPTERS 1-9

4.1.7 REMOVED SPECIFICATIONS AND ALLOYS	4-6
4.2 MAGNESIUM-WROUGHT ALLOYS	4-7
4.2.1 AZ31B	4-7
4.2.2 AZ61A	4-19
4.2.3 WE43C (Elektron 43)	4-21
4.2.4 ZK60A	4-33
4.3 MAGNESIUM-CAST ALLOYS	4-41
4.3.1 AM100A	4-41
4.3.2 AZ91C/AZ91E	4-43
4.3.3 AZ92A	4-47
4.3.4 EV31A (Elektron 21) ALLOY	4-53
4.3.5 EZ33A	4-59
4.3.6 QE22A	4-64
4.3.7 ZE41A	4-68
4.4 ELEMENT PROPERTIES	4-73
4.4.1 BEAMS	4-73
4.4.2 COLUMNS	4-73
4.4.3 TORSION	4-75
REFERENCES	4-77
CHAPTER 5 – TITANIUM	5-1
5.1 GENERAL	5-1
5.1.1 TITANIUM INDEX	5-1
5.1.2 MATERIAL PROPERTIES	5-1
5.1.3 MANUFACTURING CONSIDERATIONS	5-4
5.1.4 ENVIRONMENTAL CONSIDERATIONS	5-4
5.1.5 REMOVED SPECIFICATIONS AND ALLOYS	5-5
5.2 UNALLOYED TITANIUM	5-7
5.2.1 COMMERCIALLY PURE TITANIUM	5-7
5.3 ALPHA AND NEAR-ALPHA TITANIUM ALLOYS	5-17
5.3.1 Ti-5Al-2.5Sn	5-17
5.3.2 Ti-8Al-1Mo-1V	5-32
5.3.3 Ti-6Al-2Sn-4Zr-2Mo	5-39

MMPDS-2023 CHAPTERS 1-9

5.4 ALPHA-BETA TITANIUM ALLOYS	5-49
5.4.1 Ti-6Al-4V	5-49
5.4.2 Ti-6Al-6V-2Sn	5-121
5.4.3 Ti-4.5Al-3V-2Fe-2Mo	5-139
5.4.4 Ti-4Al-2.5V-1.5Fe	5-148
5.5 BETA, NEAR-BETA, AND METASTABLE-BETA TITANIUM	5-179
5.5.1 18 Ti-13V-11Cr-3Al	5-180
5.5.2 Ti-15V-3Cr-3Sn-3Al (Ti-15-3)	5-197
5.5.3 Ti-10V-2Fe-3Al (Ti-10-2-3)	5-201
5.6 ELEMENT PROPERTIES	5-207
5.6.1 BEAMS	5-207
REFERENCES	5-209
CHAPTER 6 – HEAT-RESISTANT ALLOYS	6-1
6.1 GENERAL	6-1
6.1.1 MATERIAL PROPERTIES	6-1
6.1.2 REMOVED SPECIFICATIONS AND ALLOYS.....	6-3
6.2 IRON-CHROMIUM-NICKEL-BASE ALLOYS	6-5
6.2.0 GENERAL COMMENTS	6-5
6.2.1 A-286	6-5
6.2.2 N-155 ALLOY	6-17
6.3 NICKEL-BASE ALLOYS	6-23
6.3.0 GENERAL COMMENTS	6-23
6.3.1 HASTELLOY X	6-25
6.3.2 INCONEL 600	6-31
6.3.3 INCONEL 625	6-38
6.3.4 INCONEL 706	6-50
6.3.5 718 ALLOY	6-58
6.3.6 INCONEL X-750	6-102
6.3.7 RENÉ 41	6-109
6.3.8 WASPALOY	6-132
6.3.9 230 ALLOY	6-138
6.3.10 HR-120 ALLOY	6-151

MMPDS-2023 CHAPTERS 1-9

6.3.11 HAYNES 282 ALLOY	6-157
6.4 COBALT-BASE ALLOYS	6-171
6.4.0 GENERAL COMMENTS	6-171
6.4.1 L-605 (25 alloy)	6-172
6.4.2 188 ALLOY	6-195
REFERENCES	6-211
CHAPTER 7 – MISCELLANEOUS ALLOYS AND HYBRID MATERIALS	7-1
 7.1 GENERAL	7-1
7.1.1 REMOVED SPECIFICATIONS AND ALLOYS.....	7-1
 7.2 BERYLLIUM	7-3
7.2.0 GENERAL	7-3
7.2.1 STANDARD GRADE BERYLLIUM	7-3
 7.3 COPPER AND COPPER ALLOYS	7-13
7.3.0 GENERAL	7-13
7.3.1 MANGANESE BRONZES	7-14
7.3.2 COPPER BERYLLIUM	7-17
7.3.3 COPPER-NICKEL-TIN (SPINODAL ALLOY).....	7-27
7.3.4 ALUMINUM BRONZES	7-38
 7.4 MULTIPHASE ALLOYS	7-41
7.4.0 GENERAL	7-41
7.4.1 MP35N ALLOY	7-41
7.4.2 MP159 ALLOY	7-46
 7.5 ALUMINUM ALLOY SHEET LAMINATES	7-51
7.5.0 GENERAL	7-51
7.5.1 7475-T761 ARAMID FIBER REINFORCED SHEET LAMINATE	7-51
 7.6 ALUMINUM-BERYLLIUM HYBRIDS	7-61
7.6.0 GENERAL	7-61
7.6.1 AL-62BE	7-61
 REFERENCES	7-75
CHAPTER 8 – STRUCTURAL JOINTS	8-1
 8.1 MECHANICALLY FASTENED JOINTS	8-3
8.1.1 INTRODUCTION AND FASTENER INDEXES	8-3

MMPDS-2023 CHAPTERS 1-9

8.1.2 SOLID RIVETS	8-14
8.1.3 BLIND FASTENERS	8-24
8.1.4 SWAGED COLLAR/UPSET-PIN FASTENERS	8-63
8.1.5 THREADED FASTENERS	8-74
8.1.6 SPECIAL FASTENERS	8-81
8.1.7 HISTORICAL – NON-CONFIRMED SUNSET FASTENER TABLES	8-84
8.2 METALLURGICAL JOINTS	8-97
8.2.1 INTRODUCTION AND DEFINITIONS	8-98
8.2.2 WELDED JOINTS	8-98
8.3 WIRE ROPE	8-119
REFERENCES	8-121
CHAPTER 9 - GUIDELINES.....	9-1
9.1 GENERAL INFORMATION	9-1
9.1.1 INTRODUCTION	9-1
9.1.2 CROSS INDEX	9-1
9.1.3 APPLICABILITY	9-1
9.1.4 APPROVAL PROCEDURES	9-1
9.1.5 DOCUMENTATION REQUIREMENTS	9-1
9.1.6 SUMMARY	9-4
9.1.7 DATA BASIS	9-6
9.1.8 ROUNDING PROCEDURES	9-9
9.1.9 APPLICABLE ANALYSIS METHODS	9-9
9.2 MATERIAL, SPECIFICATION, TESTING, AND DATA REQUIREMENTS	9-11
9.2.1 MATERIAL REQUIREMENTS	9-11
9.2.2 SPECIFICATION REQUIREMENTS	9-11
9.2.3 REQUIRED TEST METHODS/PROCEDURES	9-13
9.2.4 DATA REQUIREMENTS	9-28
9.2.5 EXPERIMENTAL DESIGN	9-56
9.3 SUBMISSION OF DATA	9-67
9.3.1 RECOMMENDED PROCEDURES	9-67
9.3.2 COMPUTER SOFTWARE	9-67
9.3.3 INTRODUCTORY SECTION	9-67

MMPDS-2023 CHAPTERS 1-9

9.3.4 GENERAL DATA FORMATS	9-68
9.4 SUBSTANTIATION OF PROPERTIES	9-77
9.4.1 S-BASIS MINIMUM PROPERTIES	9-77
9.4.2 CONFIRMATION OF DESIGN PROPERTIES FOR LEGACY ALLOYS	9-77
9.5 ANALYSIS PROCEDURES FOR STATISTICALLY COMPUTED MINIMUM STATIC PROPERTIES	9-85
9.5.1 SPECIFYING THE POPULATION	9-85
9.5.2 REGRESSION ANALYSIS	9-101
9.5.3 COMBINABILITY OF DATA	9-111
9.5.4 DETERMINING THE FORM OF DISTRIBUTION	9-116
9.5.5 DIRECT COMPUTATION WITHOUT REGRESSION	9-131
9.5.6 DIRECT COMPUTATION BY REGRESSION ANALYSIS	9-139
9.5.7 INDIRECT COMPUTATION WITHOUT REGRESSION (REDUCED RATIOS/DERIVED PROPERTIES	9-141
9.5.8 INDIRECT COMPUTATION USING REGRESSION	9-145
9.5.9 INDIRECT COMPUTATION OF EDGEWISE BEARING REDUCTIONS	9-149
9.6 ANALYSIS PROCEDURES FOR DYNAMIC AND TIME DEPENDENT PROPERTIES	9-151
9.6.1 LOAD AND STRAIN CONTROL FATIGUE DATA	9-151
9.6.2 FATIGUE CRACK GROWTH DATA	9-177
9.6.3 FRACTURE TOUGHNESS DATA	9-179
9.6.4 CREEP AND CREEP-RUPTURE DATA	9-190
9.7 ANALYSIS PROCEDURES FOR STRUCTURAL JOINT PROPERTIES	9-197
9.7.1 MECHANICALLY FASTENED JOINTS	9-197
9.7.2 FUSION-WELDED JOINT DATA	9-229
9.8 EXAMPLES OF DATA ANALYSIS AND DATA PRESENTATION FOR STATIC PROPERTIES	9-233
9.8.1 DIRECT ANALYSES OF MECHANICAL PROPERTIES	9-233
9.8.2 INDIRECT ANALYSES OF MECHANICAL PROPERTIES	9-277
9.8.3 TABULAR DATA PRESENTATION	9-283
9.8.4 ROOM TEMPERATURE GRAPHICAL MECHANICAL PROPERTY DATA	9-290
9.8.5 ELEVATED TEMPERATURE GRAPHICAL MECHANICAL PROPERTIES	9-317

MMPDS-2023 CHAPTERS 1-9

9.9 EXAMPLES OF DATA FOR DYNAMIC AND TIME DEPENDANT PROPERTIES	9-339
9.9.1 FATIGUE	9-339
9.9.2 FATIGUE CRACK GROWTH	9-358
9.9.3 FRACTURE TOUGHNESS	9-362
9.9.4 CREEP AND CREEP RUPTURE	9-363
9.9.5 MECHANICALLY FASTENED JOINTS	9-370
9.9.6 FUSION-WELDED JOINTS	9-412
9.10 STATISTICAL TABLES	9-415
REFERENCES	9-439
APPENDICES	A-1
APPENDIX A	A-1
A.0 GLOSSARY	A-1
A.1 ABBREVIATIONS	A-1
A.2 SYMBOLS.....	A-6
A.3 DEFINITIONS.....	A-6
A.4 CONVERSION OF U.S. UNITS OF MEASURE USED IN MMPDS TO SI UNITS	A-18
APPENDIX B	B-1
B.0 ALLOY INDEX.....	B-1
APPENDIX C	C-1
C.0 SPECIFICATION INDEX.....	C-1
APPENDIX D	D-1
D.0 TESTING STANDARDS	D-1
APPENDIX E	E-1
E.0 SUBJECT INDEX	E-1