SAE International SAE Standards Works

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AMS2423E - Plating, Nickel, Hard Deposit

Overview	Summary
Type: 28 Day Revised Start Date: Feb 17, 2014 Due: Mar 16, 2014 Sponsor: Craig Willan View Final Draft Attachment1:AMS2423E CS 2-17-2014.docx **To:** AMS B Finishes Processes and Fluids Committee	Please respond to the 28 Day ballot below. Respondents to this ballot are acting as individuals and are not representing any group or organization. A statement explaining the basis for disapproval must accompany all negative ballots. Ballots close at 12:00 midnight (9:00pm Pacific) on due date.

Ballot Results

Approve	Disapprove	Waive	Participation
17	1	3	21/32
53.1%	3.1%	9.4%	65.6%

Ballot Responses View Summary of Replies

Members List View Voting Members

Chet Blum	AMSB	03/16/2014 23:01 PM	APPROVE
Kevin Rankin	AMSB	03/16/2014 22:21 PM	APPROVE
Shlomo Ramati	AMSB	03/16/2014 09:10 AM	APPROVE
Robert Koukol	AMSB	03/15/2014 02:28 AM	APPROVE
Keven Kudelka	AMSB	03/13/2014 22:57 PM	

Informational Comment on Section/Paragraph: 8.6

Add Reply

Is “(See 3.3.1)” should be “(See 3.4.1)”

William Brooks	AMSB	03/13/2014 19:21 PM	

Informational Comment on Section/Paragraph: 1

Add Reply

Approved

Roger Sines	AMSB	03/12/2014 10:23 AM	APPROVE
James Oshea	AMSB	03/12/2014 08:11 AM	APPROVE

Technical Comment on Section/Paragraph: 3.1.1.1

Add Reply

Paragraph 3.1.1.1: All steel parts having a hardness of **36** HRC and above ...

Why the change from 40 HRC as listed in previous revision and also the disconnect from AMS2759-11 which uses the 180 KSI / 40 HRC point for pre plate stress relief?

Stan Biernat	AMSB	03/10/2014 08:48 AM	APPROVE

Informational Comment on Section/Paragraph: 3.1.1.1.2

Add Reply

+/- 25 F is +/- 14 C, not 13C

Daniel Backus	AMSB	03/10/2014 08:17 AM	DISAPPROVE

Technical Comment on Section/Paragraph: 4.2.1

Add Reply

Remove Adhesion test from the list of Acceptance tests and add it to 4.2.2, Periodic Test, as we had done for AMS 2417. "Adhesion is a periodic test that shall be performed no less than daily for each generic class of alloy as defined by AS2390 processed during that day". Recommend we do this going forward to all plating specifications.

Technical Comment on Section/Paragraph: 4.3.2

Add Reply

Remove Adhesion test from the list of Acceptance tests and add it to 4.2.2, Periodic Test, as we had done for AMS 2417. "Adhesion is a periodic test that shall be performed no less than daily for each generic class of alloy as defined by AS2390 processed during that day". Recommend we do this going forward to all plating specifications.

Technical Comment on Section/Paragraph: 4.3.3.1

Add Reply

Remove any reference to Adhesion Test

Technical Comment on Section/Paragraph: Table 1

Add Reply

Remove "Adhesion" from Sample plan

Colister Dickson	AMSB	03/10/2014 07:17 AM	APPROVE
May Danhash	AMSB	03/09/2014 23:34 PM	APPROVE
Carl Sauer	AMSB	03/07/2014 08:50 AM	

Informational Comment on Section/Paragraph: 0.0

Add Reply

waive

Charles Bearqie	AMSB	03/06/2014 15:56 PM	

Informational Comment on Section/Paragraph: All

Add Reply

Waive

Robert Steffen	AMSB	03/05/2014 21:30 PM	APPROVE
Charles Himmelblau	AMSB	03/04/2014 19:27 PM	

Informational Comment on Section/Paragraph: 3.4.3

Add Reply

This paragraph should be entitled "INTERNAL stress". Also revise in 4.2.2.

Bohdan Hasiuk	AMSB	02/27/2014 13:42 PM	APPROVE
Ken Sabo	AMSB	02/25/2014 20:43 PM	APPROVE
Rebecca Wyss	AMSB	02/25/2014 10:19 AM	WAIVE
Alun Williams	AMSB	02/25/2014 07:27 AM	

Informational Comment on Section/Paragraph: All

Add Reply

Approve

Mary Ann Forrest-Woodward	AMSB	02/21/2014 13:39 PM	WAIVE
Craig Willan	AMSB	02/21/2014 07:51 AM	APPROVE
Hitoshi Takeda	AMSB	02/18/2014 23:37 PM	

Technical Comment on Section/Paragraph: all

Add Reply

Waive

Timothy Freehling	AMSB	02/18/2014 10:37 AM	APPROVE
Roger Eybel	AMSB	02/18/2014 07:49 AM	APPROVE
Milton Stevenson	AMSB	02/18/2014 07:33 AM	

Informational Comment on Section/Paragraph: APPROVE

Add Reply

APPROVE

Ray Kremer	AMSB	02/17/2014 17:35 PM	APPROVE
Michael Niedzinski	AMSB	02/17/2014 17:13 PM	WAIVE
Gregory Haataja	AMSB	02/17/2014 16:46 PM	APPROVE

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