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Home » AMS B Finishes Processes and Fluids Committee »

AMS2485L - Coating, Black Oxide

Overview	Summary
Type: 28 Day Revised Start Date: Mar 6, 2014 Due: Apr 2, 2014 Sponsor: Timothy Freehling View Final Draft Attachment1:AMS2485L CS 3-6-2014.docx **To:** AMS B Finishes Processes and Fluids Committee	Please respond to the 28 Day ballot below. Respondents to this ballot are acting as individuals and are not representing any group or organization. A statement explaining the basis for disapproval must accompany all negative ballots. Ballots close at 12:00 midnight (9:00pm Pacific) on due date.

Ballot Results

Approve	Disapprove	Waive	Participation
16	2	5	23/32
50%	6.2%	15.6%	71.9%

Ballot Responses View Summary of Replies

Members List View Voting Members

Holger Polanetzki AMSB 04/02/2014 10:08 AM

Technical Comment on Section/Paragraph: 0.0

Add Reply

WAIVE

Shlomo Ramati AMSB 04/02/2014 07:27 AM APPROVE

Colister Dickson AMSB 04/01/2014 16:41 PM APPROVE

Allison Warren AMSB 03/31/2014 16:50 PM

Informational Comment on Section/Paragraph: all

Add Reply

WAIVE

Jason Scheuring AMSB 03/31/2014 11:35 AM

Informational Comment on Section/Paragraph: 0

Add Reply

Waive

Roger Sines	AMSB	03/31/2014 11:10 AM	APPROVE
Rebecca Wyss	AMSB	03/31/2014 09:28 AM	WAIVE
Olivier Laurent	AMSB	03/27/2014 10:53 AM	

Informational Comment on Section/Paragraph:

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Waive

Michael Schmidt	AMSB	03/27/2014 08:20 AM	

Informational Comment on Section/Paragraph: All

Add Reply

Waive

Craig Willan	AMSB	03/26/2014 11:00 AM	APPROVE
Ray Kremer	AMSB	03/26/2014 09:44 AM	APPROVE
Daniel Graves	AMSB	03/25/2014 09:50 AM	APPROVE
Mary Ann Forrest-Woodward	AMSB	03/24/2014 16:15 PM	APPROVE
James Oshea	AMSB	03/23/2014 15:12 PM	APPROVE
Charles Beargie	AMSB	03/18/2014 12:53 PM	

Informational Comment on Section/Paragraph: 0.0

Add Reply

Waive.

Daniel Backus	AMSB	03/18/2014 11:49 AM	WAIVE
Jeffrey Calcaterra	AMSB	03/18/2014 00:02 AM	WAIVE
Chet Blum	AMSB	03/16/2014 23:25 PM	APPROVE
Robert Koukol	AMSB	03/15/2014 03:00 AM	APPROVE
William Brooks	AMSB	03/13/2014 17:21 PM	

Informational Comment on Section/Paragraph: 1.0

Add Reply

Approved

Timothy Freehling	AMSB	03/12/2014 10:33 AM	APPROVE
David Satlawa	AMSB	03/11/2014 17:00 PM	DISAPPROVE

Technical Comment on Section/Paragraph: 4.3.3

Add Reply

Sample configuration para 4.3.3 requires "same class of alloy and heat treat condition as the parts"

Physically impossible for the processor to keep all “combinations” of the possible alloys and the various heat treat condition for that given alloy as the parts supplied readily available to be used and to meet requirements of 4.1 for responsibility for processor to supply test coupons. Forces the supplier to go back to the supplier of parts and provide test coupons when periodic Surface and IGA testing are required. Potential for a multitude of periodic testing requirements if processor runs a lot of various alloys with various heat treatments.

Propose Committee B to select 1 or 2 possible worst case alloys and heat treat conditions to represent all alloy heat treat combinations (such as embrittlement bars are used to represent all heat treat conditions for hydrogen embrittlement testing for plating specs) or add back AS2390 and selected a hardness range to represent all heat treat conditions (again worst case scenario for each alloy type).

Roger Eybel	AMSB	03/11/2014 05:57 AM	WAIVE
Keven Kudelka	AMSB	03/11/2014 01:13 AM	

Informational Comment on Section/Paragraph:

Add Reply

Aprrove

May Danhash	AMSB	03/09/2014 23:11 PM	APPROVE
Hitoshi Takeda	AMSB	03/09/2014 20:46 PM	

Technical Comment on Section/Paragraph: all

Add Reply

Waive

Robert Steffen	AMSB	03/09/2014 15:40 PM	APPROVE

Technical Comment on Section/Paragraph: 4.6.1.1

Add Reply

Changing from "acceptable to the cognizant engineering organization" to "permitted by the cognizant engineering organization" should be discussed as a General Agreement topic. Many AMS documents use "acceptable to" and this is even defined in ARP1917.

Ken Sabo	AMSB	03/08/2014 21:26 PM	APPROVE
Gregory Haataja	AMSB	03/07/2014 12:24 PM	DISAPPROVE

Technical Comment on Section/Paragraph: 3.1.2.1

Add Reply

The 4 hour minimum stress relief time needs to be change to 4 - 10 hours in order to be consistent with recent changes in other AMS specifications.

Milton Stevenson	AMSB	03/07/2014 10:41 AM	

Informational Comment on Section/Paragraph: APPROVE

Add Reply

APPROVE

Bohdan Hasiuk	AMSB	03/07/2014 10:32 AM	APPROVE
Carl Sauer	AMSB	03/07/2014 08:55 AM	

Informational Comment on Section/Paragraph: 0.0

Add Reply

waive

Stan Biernat	AMSB	03/07/2014 08:36 AM	APPROVE
Michael Niedzinski	AMSB	03/06/2014 23:50 PM	WAIVE

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