

contents

Foreword	xiii
Acknowledgments	xvii

CHAPTER 1

Functional Dimensioning	1
Introduction	2
Functional Dimensioning	2
Benefits of Functional Dimensioning	3
Exercise 1-1	4

CHAPTER 2

Form Controls	7
Introduction	8
Flatness	8
Flatness Refining Note	8
Flatness per Unit Basis (Area)	8
The CONTINUOUS FEATURE Note	10
Straightness	11
Straightness per Unit Basis (Length)	11
Circularity	11
Average Diameter	12
Cylindricity	12
Exercise 2-1	13

CHAPTER 3

Overview of the Datum System	15
Overview of the Datum System	16
When to Use the Datum System	16
Common Misconceptions About the Datum System	18
Common Errors in Datum System Application	20

Unrepeatable Datum References	21
Implied Datum Sequence	24
Meaningless Datum Specifications	26
Exercise 3-1	29
WHEN TO USE DATUMS	29
Exercise 3-2	30
Exercise 3-3	32

CHAPTER 4

Additional Datum Feature Types	33
Introduction	34
Definition of Pattern	34
Additional Datum Feature Types	34
1. Offset Planar Surfaces as Datum Features	35
The Datum Reference Frame	35
Degrees of Freedom Constrained	35
2. Coplanar Widths as Datum Features	36
The Datum Reference Frame	36
Degrees of Freedom Constrained	38
3. Pattern of Irregular Features of Size (Type B) as a Datum Feature	38
The Datum Reference Frame	38
Degrees of Freedom Constrained	39
4. Screw Threads as Datum Features	39
5. Gears and Splines as Datum Features	41
6. Temporary and Permanent Datum Features	41
Example of Temporary and Permanent Datum Features	41
Exercise 4-1	43
Exercise 4-2	44
Exercise 4-3	45
Exercise 4-4	47
Exercise 4-5	48

CHAPTER 5

Complex Datum Feature Types	51
Introduction	52
1. Irregular Feature of Size as a Datum Feature	52
The Datum Reference Frame and Degrees of Freedom Constrained	53
Degrees of Freedom Constrained	54
2. Multiple Irregular Features of Size	54
The Datum Reference Frame	54
Degrees of Freedom Constrained	54
3. Multiple Skewed Surfaces as a Datum Feature	55
The Datum Reference Frame	55
Degrees of Freedom Constrained	56
4. Multiple Skewed Cylinders	56
The Datum Reference Frame	58
Degrees of Freedom Constrained	58
Exercise 5-1	58

CHAPTER 6

Customized Datum Reference Frame (CDRF) and the Translation Modifier	61
Introduction	62
Link Example	62
Overview of Datum Precedence with Secondary and Tertiary Datum Features Referenced at RMB	62
The Datum Translation Symbol	64
Customized Datum Reference Frame	65
Example A: CDRF Used to Release DOF of Primary Datum Feature	66
Example B: CDRF Used to Release DOF of Secondary Datum Feature	68
Exercise 6-1	69

CHAPTER 7	
Datum Target Overview and Expanded Concepts	71
Introduction	72
Datum Target Requirements for Repeatable Measurements	72
Datum Targets and Part Function	72
Other Datum Target Usage Considerations	74
Nonrigid and Unbalanced Applications	75
Irregular or Complex Contour Datum Features	75
Partial Datum Features	76
Fixed and Movable Datum Targets	76
Datum Targets on Cylindrical Multiple Features	78
Exercise 7-1	81
Exercise 7-2	82
Exercise 7-3	84
Exercise 7-4	86
CHAPTER 8	
Rigid and Nonrigid Parts	89
Introduction	90
Definitions	90
Nonrigid Part Features	92
Exercise 8-1	92
CHAPTER 9	
Tolerancing Nonrigid Parts	95
Introduction	96
Tolerancing Nonrigid Parts	96
Restraining Strategies	96

Restraint Conditions	97
Restraint Notes	98
Use of the Free-State Symbol	99
Inspecting Nonrigid Parts	102
Exercise 9-1	102

CHAPTER 10

Datum Target Usage on Restrained Parts	105
Datum Targets on a Restrained Nonrigid Part	106
Datum Feature Shift on Restrained Parts	107
Exercise 10-1	109

CHAPTER 11

Simultaneous and Separate Requirements	111
Introduction	112
Simultaneous and Separate Requirements	112
Simultaneous Requirements Apply in Three Cases	112
Effects of Simultaneous Requirements	114
How to Specify Separate Requirements	116
Simultaneous Requirement Exception	118
Exercise 11-1	119

CHAPTER 12

Multiple Single-Segment Position Tolerancing	121
Introduction	122
Multiple Single-Segment Profile Tolerancing Explanation, Uses, and Advantages	122
The Five Multiple Single-Segment Position Tolerance Rules	127
Exercise 12-1	127

CHAPTER 13	
Composite Position Tolerancing	131
Introduction	132
Composite Profile Tolerancing Explanation, Uses, and Advantages	132
Three-Segment Composite Position Applied to a Pattern of Two Holes	133
When to Use Composite Position Tolerancing	137
Composite Position Tolerance Application Variations	139
Nine Rules of Composite Position Tolerancing	141
Advantages of Composite Position Tolerancing	142
Exercise 13-1	142
CHAPTER 14	
Profile Tolerances	145
Introduction	146
Common Misconceptions about Profile	146
Misconception #1: Profile of a Line Should Be Used on Thin Parts	146
Misconception #2: Profile Tolerances Are More Restrictive Than Coordinate Tolerances	146
Misconception #3: Profile Tolerances Should Only Be Used on Complex Part Requirements	148
Five Profile Applications	149
Applying Profile to Complex Features	149
Geometric Characteristics Affected by Profile	152
Converting a Coordinate Toleranced Drawing to Profile Tolerances	153
Profile Control with Self-Datum Reference	154
Coplanar and Offset Surfaces Applications	155
NON-UNIFORM Profile Application	155
Profile Combined with Other Geometric Controls	157
Profile with Datum Feature Reference at MMB	159

Exercise 14-1	160
Exercise 14-2	162
Exercise 14-3	164
Exercise 14-4	165
Exercise 14-5	167

CHAPTER 15

Simultaneous and Separate Requirements with Profile	169
Introduction	170
When a Simultaneous Requirement Applies	170
How to Specify a Separate Requirement	172
Exercise 15-1	175

CHAPTER 16

Multiple Single-Segment Profile Tolerancing	177
Introduction	178
Multiple Single-Segment Profile Tolerancing Explanation, Uses, and Advantages	178
The Five Multiple Single-Segment Profile Tolerance Rules	182
Exercise 16-1	182

CHAPTER 17

Composite Profile Tolerancing	185
Introduction	186
Composite Profile Tolerancing Explanation, Uses, and Advantages	186
Composite Profile Application Examples	186
Composite Profile FCF Variations	190
Seven Rules of Composite Profile Tolerancing	193
Advantages of Composite Profile Tolerancing	194
Exercise 17-1	194