

Contents

Preface to Third Edition	xxiii
Preface to Second Edition	xxv
Preface to First Edition	xxvii
Chapter 1 Automotive Fuels and Their Specification	1
References.....	6
Chapter 2 A History of Gasoline and Diesel Fuel Development	9
2.1 Gasoline.....	9
2.1.1 The Evolution of the Gasoline Engine.....	9
2.1.2 Gasoline Development.....	11
2.2 Diesel Fuel.....	19
2.2.1 The Evolution of the Diesel Engine.....	19
2.2.2 Diesel Fuel Development.....	24
References.....	28
Further Reading.....	29
Chapter 3 Manufacture of Gasoline and Diesel Fuel from Crude Oil	31
3.1 Introduction.....	31
3.2 Crude Oil.....	31
3.3 Influence of Product Demand Pattern on Processing.....	32
3.4 Distillation.....	35
3.5 Cracking Processes.....	38
3.5.1 Thermal Cracking.....	39
3.5.2 Visbreaking.....	40
3.5.3 Coking.....	40
3.5.4 Catalytic Cracking.....	42
3.5.5 Hydrocracking.....	45
3.5.5.1 Catalytic Distillate Dewaxing.....	45
3.5.6 Steam Cracking.....	46

3.6	Catalytic Reforming	47
3.7	Alkylation, Isomerization, and Polymerization	49
3.7.1	Alkylation	49
3.7.2	Isomerization	50
3.7.3	Polymerization	51
3.8	Finishing Processes	51
3.8.1	Caustic Washing	51
3.8.2	Merox Treating	51
3.8.3	Hydrodesulfurization	52
3.8.3.1	Sources of Hydrogen	53
3.9	Oxygenated Gasoline Components	53
3.9.1	Alcohols	54
3.9.2	Ethers	55
3.10	Gasoline Blending	55
3.10.1	Blending Operations	57
3.10.2	Blending Calculations	58
3.10.3	Octane Blending	58
3.10.4	Reid Vapor Pressure (RVP) Blending	60
3.10.5	ASTM Distillation Blending	60
3.11	Diesel Fuel Blending	60
3.11.1	Diesel Blending Operations	61
3.11.2	Diesel Blend Calculations	62
	References	64
	Further Reading	67

**Chapter 4 Manufacture of Gasoline and Diesel Fuel
 from Non-Crude Oil Fossil Sources 69**

4.1	Introduction	69
4.2	Coal	69
4.2.1	Syn-Gas Production	71
4.2.2	F-T Synthesis	73
4.2.3	Product Upgrading	76
4.2.3.1	Hydrocracking	76
4.2.3.2	Oligomerization	77
4.2.3.3	Catalytic Reforming	77
4.2.3.4	Alcohol Dehydration	77
4.3	Gas to Liquids	77
4.4	Gaseous Fuels	80
4.4.1	Gaseous Fuel Supply	81
4.4.2	Gaseous Fuel Composition and Properties	82
4.4.2.1	Gaseous Fuel Components	82
4.4.2.2	Wobbe Index and Fuel Metering	84
4.4.2.3	Propensity to Knock: Octane and Methane Numbers	87

4.4.2.4 Effect of Gaseous Fuel Composition on Emissions89
4.4.3 Gaseous Fuels Dispensing and Storage.91
4.4.3.1 Compressed Natural Gas (CNG)91
4.4.3.2 Recommended Practice for CNG: SAE J161693
4.4.3.3 LNG Dispensing and Storage94
4.4.3.4 LPG Dispensing and Storage.96
4.4.4 Gaseous-Fuel Engine Technology96
4.4.4.1 Fuel Metering Systems96
4.4.4.2 Spark-Ignition Engines.97
4.4.4.3 Dual-Fuel (Compression Ignition) Engines.98
4.5 Oil Sands Fuel99
4.5.1 Oil Sands Extraction and Processing100
4.5.1.1 Surface Mining100
4.5.1.2 Subterranean Recovery103
4.5.1.3 In Situ Processing104
4.6 Oil Shale Fuel104
4.6.1 Oil Shale Mining and Processing105
4.6.2 In Situ Retorting105
References106
Further Reading111

Chapter 5 Manufacture of Gasoline and Diesel Fuel from Renewable Sources 113

5.1 Introduction.113
5.2 Minimally Processed Vegetable Oil116
5.3 Bio-Ethanol117
5.3.1 Ethanol from Sugar Crops.118
5.3.2 Ethanol from Grain Crops.119
5.3.3 Lignocellulosic Ethanol121
5.4 Biodiesel Fuel122
5.5 Hydrotreated Vegetable Oil127
References130
Further Reading136

Chapter 6 Storage, Distribution, and Handling of Gasoline and Diesel Fuel 137

6.1 Introduction.137
6.2 Safety Considerations for Storage and Handling138
6.2.1 Flash Point138
6.2.2 Electrical Conductivity138
6.3 Health and Environmental Effects of Gasoline138
6.3.1 Health Aspects139

6.3.1.1	Inhalation	139
6.3.1.2	Ingestion	139
6.3.1.3	Aspiration	139
6.3.1.4	Skin Contact	139
6.3.1.5	Eye Contact	140
6.3.2	Exposure Limits	140
6.3.3	Ecotoxicity	140
6.3.4	Disposal	141
6.4	Health and Environmental Effects of Diesel Fuel	141
6.4.1	Health Aspects	141
6.4.1.1	Inhalation	141
6.4.1.2	Ingestion	141
6.4.1.3	Aspiration	141
6.4.1.4	Skin Contact	142
6.4.1.5	Eye Contact	142
6.4.2	Exposure Limits	142
6.4.3	Ecotoxicity	142
6.4.4	Disposal	142
6.5	Influences on Product Quality during Distribution	142
6.5.1	Sea Transport	142
6.5.2	Pipeline	143
6.5.3	Road and Rail	144
6.6	Influences on Product Quality during Storage	145
6.6.1	Water Contamination in Tankage	146
6.6.2	Microbiological Contamination	146
6.6.3	Sludge in Tankage	146
6.6.4	Evaporative Losses	147
6.6.5	Oxidation	147
6.7	Considerations with Oxygenated Blends	148
6.7.1	Environmental Aspects of Fuels Containing MTBE	149
6.7.2	Water Sensitivity of Alcohol Blends	151
6.7.3	Safety and Fire Protection for Alcohol Blends	155
6.7.4	Oxidation Stability of Biodiesel	155
6.7.5	Cold Stability of Biodiesel	157
	References	158
	Further Reading	160

Chapter 7 Positive Ignition Engine Combustion Process 161

7.1	Normal Combustion	161
7.1.1	Mixture Requirements	161
7.1.2	The Combustion Process	162
7.2	Spark Knock	164
7.2.1	How Spark Knock Occurs	164
7.3	Measurement of Gasoline Antiknock Quality	167

7.3.1	Research and Motor Octane Number	167
7.3.2	Road Octane Number	170
7.3.3	Octane Index and Modern Engines	172
7.3.4	Influence of Chemical Structure on Octane Quality	175
7.4	Antiknock Additives	176
7.4.1	Lead Alkyls	176
7.4.2	MMT—Methylcyclopentadienyl Manganese Tricarbonyl	180
7.4.3	Other Metallic Antiknocks	181
7.4.4	Organic Antiknocks	182
7.4.5	Oxygenated Blending Components	183
7.5	Octane Blending	184
7.6	Octane Requirements of Vehicles and Engines	185
7.6.1	Vehicles with Knock Sensor Systems	187
7.6.2	Data Analysis	188
7.6.3	Octane Rating of Fuels Using Vehicles or Engines	189
7.6.4	Engine and Other Factors That Influence Octane Requirements	191
7.7	Octane Requirement Increase (ORI)	193
7.8	Other Abnormal Combustion Phenomena	194
7.8.1	Pre-Ignition	194
7.8.1.1	Fuel Quality Effects on Pre-Ignition	196
7.8.1.2	Deposits and Pre-Ignition	196
7.8.1.3	Inherent Fuel Resistance to Pre-Ignition	197
7.8.2	Misfire	199
7.8.3	Run-On	201
	References	202
	Further Reading	211

Chapter 8 Gasoline Engine Design and Influence of Fuel Characteristics 213

8.1	Introduction	213
8.2	The Gasoline Engine	214
8.2.1	Otto Cycle	214
8.2.2	The Atkinson Cycle	216
8.2.3	The Miller Cycle	218
8.3	Vehicle Fuel Systems	218
8.3.1	The Fuel Metering System	218
8.3.1.1	Carburetors	219
8.3.1.2	Throttle Body Fuel Injection	221
8.3.1.3	Port Fuel Injection	223
8.3.1.4	Direct Fuel Injection	225
8.3.2	The Fuel Tank and Pump	228
8.4	Ignition Systems	229
8.5	Combustion and Exhaust Emission Control Systems	230

8.5.1	Combustion Chamber Configuration	230
8.5.1.1	Combustion Chamber Shape	230
8.5.1.2	Valve Layouts	231
8.5.2	The Effect of Air-to-Fuel Ratio	232
8.5.3	Exhaust Aftertreatment Systems	234
8.5.3.1	Oxidation Catalysts	234
8.5.3.2	Three-Way Catalysts	235
8.5.3.3	Lean NO _x Traps	235
8.5.3.4	Particulate Filters	237
	References	238
	Further Reading	245

Chapter 9 Gasoline Volatility 247

9.1	Measurement of Gasoline Volatility	250
9.1.1	Vapor Pressure	250
9.1.2	Reid Vapor Pressure	250
9.1.3	Dry Vapor Pressure and DVPE	251
9.1.4	Distillation by ASTM D86	252
9.1.5	Vapor-Liquid Ratio	254
9.1.6	Effect of Oxygenated Blending Components	255
9.2	Cold Starting	258
9.2.1	Different Fuel System Technologies	258
9.2.1.1	Carbureted Engines	259
9.2.1.2	Port Fuel Injected Engines	259
9.2.1.3	Direct Injection Engines	259
9.2.2	Relevant Specifications	260
9.3	Cold Weather Driveability	260
9.3.1	Cold Weather Driveability Test Procedures	261
9.3.1.1	U.S. Test Procedures	261
9.3.1.2	European Procedures	262
9.3.2	Relevant Fuel Parameters	263
9.3.2.1	U.S. Driveability Index	264
9.3.2.2	European and Japanese Indices	264
9.4	Hot Weather Driveability	266
9.4.1	Hot Weather Driveability Testing	266
9.4.2	Hot Weather Driveability Problems	267
9.4.2.1	Fuel Weathering	267
9.4.2.2	Vapor Lock	267
9.4.2.3	Carburetor Percolation	267
9.4.2.4	Carburetor Foaming	267
9.4.3	Hot Weather Fuel Parameter Specification	268
9.5	Evaporative Emissions from Vehicles	270
9.5.1	Measuring Evaporative Emissions	271
9.5.2	Reducing Evaporative Emissions	271

9.6 Influence of Fuel Volatility on Exhaust Emissions.273

9.7 Intake System Icing273

 9.7.1 Throttle Icing in Carbureted and Throttle Body
 Injected Engines273

 9.7.2 Throttle Icing in Multipoint Fuel Injected Engines275

9.8 Oil Dilution and Combustion Chamber Deposits275

9.9 Fuel Economy and Gasoline Volatility276

References277

Further Reading285

**Chapter 10 Influence of Gasoline Composition on Stability,
Gum Formation, and Engine Deposits 287**

10.1 The Influence of Gasoline Composition on Stability.287

 10.1.1 Measurement of Stability.288

 10.1.1.1 Measurement of Oxidation Stability by
 Induction Period Method.288

 10.1.1.2 Automated Measurement of Induction Period289

 10.1.1.3 Measurement of Gum Content by
 Jet Evaporation289

 10.1.1.4 Measurement of Oxidation Stability by
 Potential Residue Method289

 10.1.1.5 Measurement of Long-Term Stability290

10.2 Deposit Formation in Engines Due to Gasoline Oxidation290

 10.2.1 Deposit Formation in the Fuel Tank and Fuel Lines291

 10.2.2 Deposit Formation in Fuel Injectors and Carburetors.292

 10.2.2.1 Chrysler 2.2295

 10.2.2.2 Other Vehicle-Based Injector Deposit Test.295

 10.2.2.3 CRC Injector Deposit Bench Test296

 10.2.3 Deposit Formation in the Inlet Manifold, Ports,
 and on Valves296

 10.2.3.1 Opel Kadett Test298

 10.2.3.2 Mercedes-Benz M102E Test299

 10.2.3.3 BMW 318i Test300

 10.2.3.4 Mercedes-Benz M111 Test300

 10.2.3.5 Ford 2.3 Test.302

 10.2.3.6 Other Engine Tests302

 10.2.3.7 Bench Simulator Rigs302

 10.2.3.8 Valve Stick Test303

 10.2.4 Combustion Chamber Deposits304

 10.2.4.1 Deposit Formation in Direct Injection
 Gasoline Engines.305

 10.2.4.2 Combustion Chamber Deposit Interference307

References307

Chapter 11 Gasoline Additives	317
11.1 Additives to Improve Oxidation Stability.....	318
11.1.1 Antioxidants	318
11.1.2 Metal Deactivators	320
11.2 Additives Used in Gasoline Distribution	321
11.2.1 Dyes and Markers.....	321
11.2.2 Corrosion Inhibitors.....	322
11.2.3 Biocides	322
11.2.4 Anti-Static Additives	323
11.2.5 Drag Reducing Agents.....	323
11.2.6 Demulsifiers and Dehazers.....	323
11.3 Additives Used to Protect Engines and Fuel Systems.....	325
11.3.1 Corrosion Inhibitors.....	325
11.3.2 Anti-icing Additives.....	326
11.3.3 Deposit Control Additives (DCAs)	326
11.3.3.1 Carburetor Cleanliness Additives	326
11.3.3.2 Port Fuel Injector Anti-Fouling Additives.....	329
11.3.3.3 Additives to Control Inlet Manifold, Inlet Valve, and Port Deposits	330
11.3.3.4 Additives for Direct Injection Injector Cleanliness.....	331
11.3.3.5 Combustion Chamber Deposit Control.....	331
11.3.4 Factory Fill Additives.....	332
11.4 Additives That Influence Combustion	332
11.4.1 Antiknock Additives	332
11.4.2 Anti-ORI Additives	332
11.4.3 Anti-Pre-Ignition and Anti-Misfire Additives	333
11.4.4 Spark-Aider Additives.....	334
11.4.5 Additives for Improving Fuel Distribution between Cylinders	334
11.4.6 Anti-Valve-Seat Recession Additives.....	335
11.5 Additives That Improve Lubricant Performance.....	335
11.5.1 Upper Cylinder Lubricants.....	336
11.5.2 Anti-Wear Additives	336
11.5.3 Friction Modifiers.....	337
11.5.4 Anti-Sludge Additives	337
11.6 Multi-Functional Additive Packages.....	338
References	339
Chapter 12 Other Gasoline Specification and Non-Specification Properties	349
12.1 Density	349
12.2 Heat of Combustion.....	350

12.3	Composition	352
12.3.1	Hydrocarbon Composition	352
12.3.2	Elemental Composition	353
12.3.2.1	Lead	353
12.3.2.2	Manganese	354
12.3.2.3	Phosphorus	354
12.3.2.4	Sulfur	354
12.3.3	Oxygenates	356
12.3.4	Water	356
12.4	Flash Point	357
12.5	Surface Tension	357
12.6	Viscosity	358
12.7	Conductivity	358
12.8	Corrosivity	359
12.9	Freezing Point	359
12.10	Appearance	359
	References	360

Chapter 13 Influence of Gasoline Characteristics on Emissions 365

13.1	Development of Emissions Legislation and Fuel Quality Regulations	366
13.1.1	Development in the United States	366
13.1.2	Development in Europe	369
13.1.3	Development in Japan	370
13.1.4	Development in the Rest of the World	371
13.2	The Introduction of Reformulated Gasolines	372
13.2.1	The Adoption of RFG in the United States	372
13.2.2	RFG Specifications	374
13.2.3	European Experience of RFGs	375
13.2.4	The Fuel and Emissions Relationship Going Forward	375
13.3	The Influence of Gasoline Sulfur Content on Emissions	376
13.3.1	The Effect of Sulfur on Tail-Pipe Emissions	376
13.3.2	The Effect of Sulfur on Durability of Aftertreatment Systems	379
13.3.3	The Effect of Sulfur on Onboard Diagnostics	380
13.4	The Influence of Gasoline Hydrocarbon Composition on Emissions	384
13.4.1	Aromatics	385
13.4.1.1	Aromatics and Regulated Exhaust Emissions	385
13.4.1.2	Aromatics and Air Toxins	387
13.4.2	Olefins	387
13.5	The Influence of Gasoline Distillation Characteristics on Emissions	388
13.5.1	Front-End Volatility	389

13.5.2 Mid-Range Volatility	389
13.5.3 Back-End Volatility	390
References	391
Further Reading	399
Chapter 14 Racing Fuels	401
14.1 General Considerations	402
14.1.1 Safety	403
14.1.2 Volatility	403
14.1.3 Resistance to Detonation and Pre-Ignition	403
14.1.4 Flammability Limits	403
14.1.5 Flame Speed	403
14.1.6 Heat of Vaporization	404
14.1.7 Density	404
14.1.8 Heating Value	404
14.1.9 Stoichiometry	405
14.1.10 Specific Energy	405
14.2 Hydrocarbon Racing Fuels	406
14.2.1 Historical Perspective	407
14.2.2 Current Perspective	408
14.3 Alcohols as Racing Fuels	410
14.4 Antiknock Components	411
14.5 Nitro-Paraffins as Racing Fuels	413
14.6 Fuel Additives	414
14.6.1 Hydrazine	414
14.6.2 Antiknock Additives	414
14.6.3 Stabilizers	415
14.6.4 Deposit Control Additives	415
14.6.5 Dyes and Markers	415
14.6.6 Static Dissipaters	416
14.7 Nitrous Oxide as an Oxidant for Racing Fuels	416
References	417
Chapter 15 The Diesel Engine Combustion Process	421
15.1 The Diesel Combustion Process	422
15.1.1 Ignition Delay Period	424
15.1.2 Pre-Mixed Burning Period	426
15.1.3 Diffusion Burning Period	427
15.1.4 Tail-End Burning Period	427
15.2 Fuel Properties Influencing Combustion	428
15.2.1 Ignition Quality	429
15.2.1.1 Measurement of Cetane Number	429
15.2.1.2 Measurement of Derived Cetane Number	430
15.2.1.3 Measurement of Cetane Index	431

15.3 Emissions Characteristics of Diesel Combustion	432
15.3.1 Smoke and Particulates	433
15.3.2 Oxides of Nitrogen	435
References	437
Further Reading	443

Chapter 16 Diesel Engine Design and Influence of Fuel Characteristics 445

16.1 Introduction	445
16.2 The Diesel Compression Ignition Engine	446
16.2.1 Direct Injection	446
16.2.2 Indirect Injection	447
16.2.3 Other Considerations	449
16.3 Diesel Vehicle Fuel Systems	449
16.3.1 Strainers, Filters, and Separators	451
16.3.2 Transfer or Lift Pumps	452
16.3.3 Injection Systems	452
16.3.3.1 Pump-Line-Nozzle Systems	453
16.3.3.2 Unit Injector Systems	459
16.3.3.3 High-Pressure Common Rail Systems	461
16.4 Exhaust Aftertreatment	463
16.4.1 Diesel Oxidation Catalysts	464
16.4.2 Diesel Particulate Filters	466
16.4.2.1 Deep Bed Filters	467
16.4.2.2 Wall Flow Filters	467
16.4.2.3 Partial Filtration	469
16.4.2.4 DPF Regeneration	469
16.4.3 NO _x Reduction Systems	471
16.4.3.1 Selective Catalytic Reduction	471
16.4.3.2 Hydrocarbon-Based NO _x Reduction	473
16.4.4 Integrated Systems	474
16.5 Influence of Fuel Properties on Engine Systems Performance	476
16.5.1 Influence of Fuel Density	476
16.5.2 Influence of Diesel Fuel Volatility	477
16.5.3 Influence of Diesel Fuel Viscosity	479
16.5.4 Influence of Diesel Fuel Composition	480
References	480
Further Reading	491

Chapter 17 Diesel Fuel Low-Temperature Characteristics . . . 493

17.1 Diesel Fuel Low-Temperature Properties	493
17.1.1 Cloud Point	494
17.1.2 Wax Appearance Point	495

17.1.3	Pour Point	495
17.1.4	Significance of Cloud Point and Pour Point	496
17.1.5	Cold Filter Plugging Point	498
17.1.6	Low-Temperature Flow Test	500
17.1.7	Simulated Filter Plugging Point (SFPP)	501
17.1.8	Cold Soak Filtration Test	503
17.2	Additives to Improve Cold Weather Performance	504
17.2.1	Wax Crystal Modifiers (WCM)	504
17.2.2	Pour Point Depressants	505
17.2.3	Flow Improvers	506
17.2.4	Cloud Point Depressants	508
17.2.5	Wax Anti-Settling Additives (WASA)	508
17.2.6	Mechanism of Wax Crystal Modification	510
17.2.7	Factors Influencing Choice of Wax Modifier Additive	512
17.2.8	The Incorporation of Biodiesel	516
17.3	Measurement of Diesel Fuel Low-Temperature Performance	519
17.3.1	Selection of Field Test Site	520
17.3.2	Procedure for Low-Temperature Testing	520
17.3.2.1	Cold Startability	520
17.3.2.2	Cold Operability	521
17.3.3	Fuel Storage	521
17.3.4	Vehicle Instrumentation	521
17.3.5	Preparation of Test Vehicles	522
17.3.6	Operational Procedure	522
17.3.7	Climate Chamber Testing	523
17.3.8	Interpretation of Results	525
17.3.9	Low-Temperature Test Experience	526
17.3.10	Reducing Sensitivity to Waxing Problems by Vehicle Design	526
17.3.11	Experience with Modified Fuel Systems	528
	References	529

Chapter 18 Influence of Diesel Fuel Composition on Stability and Engine Deposits 535

18.1	The Influence of Diesel Fuel Composition on Stability	536
18.1.1	Petroleum Fuel Composition Effects	537
18.1.2	Biodiesel Composition Effects	538
18.1.3	Measurement of Stability	540
18.1.3.1	Measurement of Storage Stability	540
18.1.3.2	Measurement of Thermal Stability	541
18.1.3.3	Measurement of Oxidation Stability	542
18.2	Engine Deposits	543

18.2.1 Deposit Formation in the Fuel Tank, Lines, and Filters545

18.2.2 Internal Diesel Injector Deposits (IDID)546

 18.2.2.1 Carbonaceous Deposits546

 18.2.2.2 Metal Salts547

 18.2.2.3 Lacquer Deposits.548

 18.2.2.4 IDID Test Methods549

18.2.3 External Injectors Deposits550

 18.2.3.1 Peugeot XUD-9 Test Method551

 18.2.3.2 Cummins L10 Test Method553

 18.2.3.3 Peugeot XUD-9A Test Method556

 18.2.3.4 Peugeot DW10 Test Method557

References560

Chapter 19 Diesel Fuel Additives569

19.1 Additives to Improve Fuel Stability.570

19.2 Additives Used to Aid Distribution and Handling of Diesel Fuel.572

 19.2.1 Additives to Aid Cold Flow Performance572

 19.2.2 Corrosion Inhibitors573

 19.2.3 Static Dissipater Additives574

 19.2.4 Dehazers and Demulsifiers574

 19.2.5 Biocides575

 19.2.6 Anti-Foamants.576

 19.2.7 Odor Masks and Odorants576

 19.2.8 Dyes and Markers.576

 19.2.9 Drag Reducers.577

 19.2.10 Anti-Icers577

19.3 Additives Used to Protect Engines and Fuel Systems.577

 19.3.1 Deposit Control Additives.577

 19.3.2 Lubricity Additives.580

19.4 Additives That Influence Combustion582

 19.4.1 Ignition Improvers582

 19.4.2 Combustion Improvers585

 19.4.3 FBCs for DPF Regeneration.587

19.5 Multi-Functional Additive Packages588

References589

Chapter 20 Other Diesel Specification and Non-Specification Properties599

20.1 Diesel Fuel Stability599

20.2 Corrosivity600

20.3 Ignition Quality.600

20.4 Lubricity.601

20.4.1	Evaluation of Different Test Methods	603
20.4.2	Ball on Three Seats Method (BOTS)	604
20.4.3	Ball-On-Cylinder Lubricity Evaluator (BOCLE)	605
20.4.4	High-Frequency Reciprocating Rig (HFRR)	605
20.5	Water and Sediment Content	606
20.6	Ash Content	608
20.7	Carbon Residue	608
20.8	Density	609
20.9	Heating Value	610
20.10	Flash Point	611
20.11	Electrical Conductivity	611
20.12	Appearance and Color	612
	References	612

Chapter 21 Influence of Diesel Fuel Characteristics

	on Emissions	617
21.1	Development of Emissions Legislation and Fuel Quality Regulations	618
21.1.1	Development in the United States	618
21.1.1.1	California Risk Reduction Program for Diesel PM	621
21.1.2	Development in Europe	622
21.1.2.1	Measurement of PN	624
21.1.3	Development in Japan	625
21.1.4	Development in the Rest of the World	626
21.2	Diesel Fuel Cetane Number and Emissions	626
21.2.1	Effect of CN under Fully Warm Operating Conditions	628
21.2.1.1	Pre-1990 Studies	628
21.2.1.2	Studies During the 1990s	629
21.2.1.3	Studies in the 21st Century	630
21.2.2	Effect of CN under Cold Start Condition	632
21.2.3	Natural and Improved CN	634
21.3	The Influence of Diesel Fuel Physical Characteristics on Emissions	636
21.3.1	Diesel Fuel Density Effects	636
21.3.1.1	Density Emissions Correlations	638
21.3.1.2	The Influence of Fuel Density on Emission Control Systems	640
21.3.2	The Influence of Viscosity	641
21.3.3	Diesel Fuel Distillation Characteristics and Emissions	641
21.4	The Influence of Chemical Composition of Diesel Fuel on Emissions	642
21.4.1	Diesel Fuel Sulfur Effects on Emissions	642

21.4.1.1	The Effects of Fuel Sulfur on Tailpipe Emissions643
21.4.1.2	Effect of Sulfur on Diesel Aftertreatment Systems643
21.4.2	The Influence of Aromatic Content on Emissions645
21.4.2.1	Effect of Total Aromatics Content on Emissions646
21.4.2.2	Effect of Fuel Di- and Tri-Aromatic Content on Emissions647
21.4.3	The Influence of Oxygenate Content on Emissions.648
21.4.3.1	The Influence of Biodiesel on Exhaust Aftertreatment Systems649
	References651
	Further Reading662

Chapter 22 The Kinetically Controlled Compression

Ignition Engine and Combustion Process 663

22.1	Brief History of Kinetically Controlled Combustion.665
22.2	The Low-Temperature Combustion Process.667
22.3	Low-Temperature Combustion Engines669
22.3.1	The CAI Gasoline Engine669
22.3.2	The PCCI Diesel Engine.671
22.3.3	The RCCI Engine673
22.4	Fuel Effects on Kinetically Controlled Compression Ignition674
22.4.1	Fuel Effects on CAI Engine Performance675
22.4.2	Fuel Effects on PCCI Engine Performance676
22.4.3	Fuel Effects on RCCI Engine Performance678
	References679
	Further Reading686

Chapter 23 Future Trends and Alternative Fuels 687

23.1	Fossil Fuel Price and Security of Supply689
23.1.1	Crude Oil690
23.1.2	Other Oil Sources691
23.1.3	Coal.691
23.1.4	Natural Gas692
23.2	Renewable Fuel Price and Availability692
23.2.1	Bio-Ethanol Feedstocks692
23.2.2	Biodiesel Feedstocks.692
23.3	Environmental Considerations and Legislation693
23.4	Vehicle Technology Advances.694
23.4.1	Gasoline Engine Development695
23.4.2	Diesel Engine Development696

23.4.3 Hybrid Electric Vehicles	698
23.4.4 Hydrogen-Powered Vehicles	699
23.4.4.1 Hydrogen as a Fuel for Spark Ignition Engines	700
23.4.4.2 Hydrogen Fuel Cell Vehicles	703
23.5 Alternative Fuels	705
23.5.1 Dimethyl Ether as a Fuel for Diesel Engines	705
23.5.2 Other Alternative Fuels	706
References	707
Further Reading	716
Appendix 1 Introduction to Fuel Chemistry	717
1.1 Hydrocarbons	717
1.2 The Alkanes or Paraffins, C_nH_{2n+2}	718
1.3 The Cycloparaffins or Naphthenes, C_nH_{2n}	719
1.4 The Alkenes or Olefins, C_nH_{2n}	719
1.5 The Aromatic Hydrocarbons, C_nH_{2n-6}	720
1.6 Combustion of Hydrocarbons	722
1.7 Monohydric Alcohols, $C_nH_{2n+1}OH$	723
1.8 Alkyl Ethers, $(C_nH_{2n+1})_2O$	724
1.9 Combustion of Oxygenates	725
Appendix 2 Physical Properties of Hydrocarbons	727
Appendix 3 Worldwide Fuel Charter Recommendations	733
Test methods for gasoline properties	735
Gasoline specifications—recommended limits	737
Test methods for diesel fuel properties	739
Diesel fuel specifications—recommended limits	741
Appendix 4 Composition of Biodiesel from Different Feedstocks	743
Appendix 5 Material Safety Data Sheets	751
Appendix 6 Abbreviations and Acronyms	779
Appendix 7 Glossary of Terms	791
Index	819
About the Author	839