

TABLE OF CONTENTS

	Page
FOREWORD	ii
SUMMARY OF CHANGES	xxi
CHAPTER 1 GENERAL INFORMATION	1
1.1 INTRODUCTION TO THE HANDBOOK	1
1.2 OVERVIEW OF HANDBOOK CONTENT	1
1.3 PURPOSE AND SCOPE OF VOLUME 1	2
1.4 USE OF THE DOCUMENT AND LIMITATIONS	4
1.4.1 Roadmaps for use of Volumes 1 - 3	4
1.4.2 Source of information	16
1.4.3 Use of data and guidelines in applications	16
1.4.4 Strength properties and allowables terminology	16
1.4.5 Use of references	16
1.4.6 Use of tradenames and product names	17
1.4.7 Toxicity, health hazards, and safety	17
1.4.8 Ozone depleting chemicals	17
1.5 APPROVAL PROCEDURES	17
1.6 MATERIAL ORIENTATION CODES	18
1.6.1 Laminate orientation codes	18
1.6.1.1 Stacking sequence notation	18
1.6.1.2 Ply percentage notation	20
1.6.2 Braiding orientation codes	21
1.7 SYMBOLS, ABBREVIATIONS, AND SYSTEMS OF UNITS	21
1.7.1 Symbols and abbreviations	21
1.7.1.1 Constituent properties	26
1.7.1.2 Laminae and laminates	27
1.7.1.3 Subscripts	28
1.7.1.4 Superscripts	29
1.7.1.5 Acronyms	29
1.7.2 System of units	31
1.8 DEFINITIONS	32
REFERENCES	56
CHAPTER 2 GUIDELINES FOR PROPERTY TESTING OF COMPOSITES	1
2.1 INTRODUCTION	1
2.1.1 Building-block approach to substantiation of composite structures	1
2.1.2 Test levels and data uses	2
2.1.2.1 Structural complexity levels	2
2.1.2.2 Data application categories	3
2.1.2.3 Test program definition	4
2.2 TEST PROGRAM PLANNING	5
2.2.1 Overview	5
2.2.2 Baseline and alternate approaches for statistically-based properties	6
2.2.3 Issues of data equivalence	6
2.2.4 Test method selection	7
2.2.5 Population sampling and sizing	11
2.2.5.1 Sample size selection	11
2.2.5.2 Batch quantity effects on ANOVA	12
2.2.6 Material and processing variation, specimen preparation and NDE	13
2.2.6.1 Materials and material processing	13

TABLE OF CONTENTS

	Page
2.2.6.2 Specimen preparation and NDE.....	16
2.2.7 Moisture absorption and conditioning factors.....	16
2.2.7.1 Moisture diffusivity.....	18
2.2.7.2 Moisture equilibrium content.....	18
2.2.7.3 Conditioning and test environment.....	20
2.2.8 Material operational limit (MOL).....	20
2.2.8.1 Steam pressure delamination.....	24
2.2.8.2 MOL considerations for high temperature composite systems.....	24
2.2.8.3 Hot wet testing - report moisture content at failure.....	27
2.2.9 Nonambient testing.....	29
2.2.10 Space environmental effects on material properties.....	29
2.2.10.1 Introduction.....	29
2.2.10.2 Atomic oxygen.....	29
2.2.10.3 Micrometeoroid debris.....	30
2.2.10.4 Ultraviolet radiation.....	30
2.2.10.5 Charged particles.....	30
2.2.11 Unidirectional lamina properties from laminates.....	31
2.2.12 Data normalization.....	31
2.2.13 Data documentation.....	31
2.2.14 Application specific testing needs.....	32
2.3 RECOMMENDED TEST MATRICES.....	33
2.3.1 Material screening test matrices.....	33
2.3.1.1 Mechanical property screening.....	33
2.3.1.2 Mechanical property screening for high-temperature material systems.....	34
2.3.1.3 Fluid sensitivity screening.....	35
2.3.2 Material qualification and lamina basis values test matrices.....	40
2.3.2.1 Constituent test matrix.....	40
2.3.2.2 Prepreg test matrix.....	40
2.3.2.3 Lamina test matrices.....	41
2.3.2.4 Alternate approaches for lamina basis values.....	42
2.3.2.5 Filament-wound materials test matrix.....	47
2.3.3 Material acceptance test matrices.....	48
2.3.4 Alternate material equivalence test matrices.....	49
2.3.4.1 Qualification of alternate source composite materials.....	49
2.3.4.1.1 Introduction.....	49
2.3.4.1.2 Goal and approach.....	49
2.3.4.1.3 Material compatibility.....	50
2.3.4.1.4 Key material or structural performance parameters.....	50
2.3.4.1.5 Success criteria.....	50
2.3.4.1.6 Lamina-level test matrices for alternate material assessment.....	52
2.3.4.1.7 Laminate-level test matrices for alternate material assessment.....	55
2.3.4.2 Evaluation of changes made to previously qualified materials.....	55
2.3.4.2.1 Modification categories.....	57
2.3.4.2.2 Actions required for each modification category.....	57
2.3.4.2.3 Implementation.....	58
2.3.4.2.4 Validation test matrices.....	58
2.3.5 Generic laminate/structural element test matrices.....	63
2.3.5.1 Introduction.....	63
2.3.5.2 Suggested unnotched laminate strength test matrix.....	65
2.3.5.3 Suggested open-hole laminate strength test matrix.....	67
2.3.5.4 Suggested filled-hole laminate strength test matrix.....	67
2.3.5.5 Overview of mechanically-fastened joint testing.....	72
2.3.5.5.1 Failure modes.....	72
2.3.5.5.2 Bearing/bypass interaction effects.....	72
2.3.5.5.3 Effects of thickness/gaps/shimming.....	73

TABLE OF CONTENTS

	Page
2.3.5.5.4 Shear-out strength	75
2.3.5.6 Suggested mechanically-fastened joint test matrices	77
2.3.5.6.1 Suggested joint bearing test matrices – static loading.....	77
2.3.5.6.2 Suggested joint bearing test matrices – fatigue loading	80
2.3.5.6.3 Suggested bearing/bypass test matrix.....	81
2.3.5.6.4 Suggested fastener pull-through strength test matrix	85
2.3.5.6.5 Suggested fastener-in-composite qualification test matrices	85
2.3.5.7 Suggested bonded joint test matrices	88
2.3.5.8 Suggested damage characterization test matrices	88
2.3.6 Alternate approaches to basis values	89
2.3.7 Data substantiation for use of basis values from CMH-17 or other large databases	89
2.4 DATA REDUCTION AND DOCUMENTATION	91
2.4.1 Introduction.....	91
2.4.2 Lamina properties from laminates	91
2.4.2.1 Methodology	92
2.4.2.2 Tension strength tests	93
2.4.2.3 Compression strength tests.....	94
2.4.2.4 Other properties.....	94
2.4.3 Data normalization.....	95
2.4.3.1 Normalization theory	95
2.4.3.2 Normalization methodology	95
2.4.3.3 Practical application of normalization	99
2.4.4 Dispositioning of outlier data	100
2.4.5 Data documentation	103
2.5 MATERIAL TESTING FOR SUBMISSION OF DATA TO CMH-17	103
2.5.1 Introduction.....	103
2.5.2 Material and process specification requirements	106
2.5.3 Sampling requirements.....	106
2.5.3.1 Additional requirements for B and A data classes	106
2.5.3.2 Data pooling	107
2.5.4 Conditioning requirements	107
2.5.5 Test method requirements	108
2.5.6 Data documentation requirements	109
2.5.7 Data normalization.....	113
2.5.8 Statistical analysis	113
2.5.9 Mechanical properties of laminae and laminates	113
2.5.9.1 Unidirectional properties from laminates.....	114
2.5.9.2 Strength and strain-to-failure.....	114
2.5.9.3 Failure modes and locations	114
2.5.9.4 Elastic moduli, Poisson's ratios, and stress/strain curves.....	114
2.5.10 Chemical properties.....	114
2.5.11 Physical properties of laminae and laminates	114
2.5.11.1 Density.....	114
2.5.11.2 Composition.....	115
2.5.11.3 Equilibrium moisture content.....	115
2.5.11.4 Moisture diffusivity	115
2.5.11.5 Coefficient of moisture expansion	115
2.5.11.6 Glass transition temperature	115
2.5.12 Thermal properties	115
2.5.12.1 Coefficient of thermal expansion	116
2.5.12.2 Specific heat.....	116
2.5.12.3 Thermal conductivity	116
2.5.12.4 Thermal diffusivity.....	116
2.5.13 Electrical properties	116

TABLE OF CONTENTS

	Page
2.5.14 Fatigue	116
REFERENCES.....	119
CHAPTER 3 EVALUATION OF REINFORCEMENT FIBERS	1
3.1 INTRODUCTION	1
3.2 CHEMICAL TECHNIQUES.....	1
3.2.1 Elemental analysis.....	1
3.2.2 Titration.....	2
3.2.3 Fiber structure	2
3.2.4 Fiber surface chemistry	3
3.2.5 Sizing content and composition.....	5
3.2.6 Moisture content	5
3.2.7 Thermal stability and oxidative resistance.....	5
3.2.8 Chemical resistance	6
3.3 PHYSICAL TECHNIQUES (INTRINSIC).....	6
3.3.1 Filament diameter.....	6
3.3.2 Density of fibers.....	6
3.3.2.1 Overview.....	6
3.3.2.2 ASTM D3800, Standard Test Method for Density of High-Modulus Fibers.....	7
3.3.2.3 Recommended procedure changes to Section 6.6.4.4.1 (helium pycnometry) for use in measuring fiber density	8
3.3.2.4 Density test methods for CMH-17 data submittal.....	8
3.3.3 Electrical resistivity	8
3.3.4 Coefficient of thermal expansion	9
3.3.5 Thermal conductivity.....	9
3.3.6 Specific heat	9
3.3.7 Thermal transition temperatures	9
3.4 PHYSICAL TECHNIQUES (EXTRINSIC).....	9
3.4.1 Yield of yarn, strand, or roving	9
3.4.2 Cross-sectional area of yarn or tow.....	10
3.4.3 Twist of yarn	10
3.4.4 Fabric construction	10
3.4.5 Fabric areal density	10
3.5 MECHANICAL TESTING OF FIBERS.....	10
3.5.1 Tensile properties	10
3.5.1.1 Filament tensile testing.....	11
3.5.1.2 Tow tensile testing.....	11
3.5.1.3 Fiber properties from unidirectional laminate tests	13
3.5.2 Filament compression testing.....	14
3.6 TEST METHODS.....	14
3.6.1 Determination of pH.....	14
3.6.1.1 Scope	14
3.6.1.2 Apparatus	14
3.6.1.3 Procedure	15
3.6.2 Determination of amount of sizing on carbon fibers.....	15
3.6.2.1 Scope	15
3.6.2.2 Apparatus	15
3.6.2.3 Materials	16
3.6.2.4 Procedure	16
3.6.2.5 Calculation.....	16
3.6.2.6 Preparation of crucibles for reuse	17

TABLE OF CONTENTS

	Page
3.6.3 Determination of moisture content or moisture regain	17
3.6.3.1 Scope	17
3.6.3.2 Apparatus	17
3.6.3.3 Sample preparation	17
3.6.3.4 Procedure	17
3.6.3.5 Calculations	18
3.6.4 Determination of fiber diameter	18
3.6.4.1 Description and application	18
3.6.4.2 Apparatus	20
3.6.4.3 Calibration	20
3.6.4.4 Prepare slide	20
3.6.4.5 Measuring procedure	20
3.6.4.6 Calculation	21
3.6.5 Determination of electrical resistivity	21
3.6.5.1 Scope	21
3.6.5.2 Apparatus	21
3.6.5.3 Sample preparation	21
3.6.5.4 Procedure	22
3.6.5.5 Calculation	22
3.6.5.6 Calibration and maintenance	22
3.6.5.7 Definition of units of measurement	22
REFERENCES	24
CHAPTER 4 MATRIX CHARACTERIZATION	1
4.1 INTRODUCTION	1
4.2 MATRIX SPECIMEN PREPARATION	1
4.2.1 Introduction	1
4.2.2 Thermoset polymers	2
4.2.3 Thermoplastic polymers	3
4.2.4 Specimen machining	3
4.3 CONDITIONING AND ENVIRONMENTAL EXPOSURE	4
4.4 CHEMICAL ANALYSIS TECHNIQUES	4
4.4.1 Elemental analysis	4
4.4.2 Functional group and wet chemical analysis	4
4.4.3 Spectroscopic analysis	4
4.4.4 Chromatographic analysis	6
4.4.5 Molecular weight and molecular weight distribution analysis	6
4.4.6 General scheme for resin material characterization	12
4.5 THERMAL/PHYSICAL ANALYSIS AND PROPERTY TESTS	14
4.5.1 Introduction	15
4.5.2 Thermal analysis	15
4.5.3 Rheological analysis	16
4.5.4 Morphology	17
4.5.5 Density/specific gravity	17
4.5.5.1 Overview	17
4.5.5.2 Recommended procedure changes to Sections 6.6.4.2, 6.6.4.3 and 6.6.4.4 (D792, D1505 and helium pycnometry) for use in measuring cured resin density	18
4.5.5.3 Density test methods for CMH-17 data submittal	18
4.5.6 Volatiles content	18
4.5.7 Moisture content	19
4.6 STATIC MECHANICAL PROPERTY TESTS	20
4.6.1 Introduction	20

TABLE OF CONTENTS

	Page
4.6.2 Tension.....	20
4.6.2.1 Introduction.....	20
4.6.2.2 Specimen preparation.....	20
4.6.2.3 Test apparatus and instrumentation.....	21
4.6.2.4 Tensile test methods for CMH-17 data submittal.....	22
4.6.3 Compression.....	22
4.6.3.1 Introduction.....	22
4.6.3.2 Specimen preparation.....	23
4.6.3.3 Test apparatus and instrumentation.....	23
4.6.3.4 Limitations.....	23
4.6.3.5 Compressive test methods for CMH-17 data submittal.....	24
4.6.4 Shear.....	24
4.6.4.1 Test methods available.....	24
4.6.4.2 Torsion specimen preparation.....	24
4.6.4.3 Iosipescu shear specimen preparation.....	25
4.6.4.4 Test apparatus and instrumentation.....	25
4.6.4.5 Limitations.....	25
4.6.4.6 Shear testing methods for CMH-17 data submittal.....	25
4.6.5 Flexure.....	26
4.6.5.1 Introduction.....	26
4.6.5.2 Specimen preparation.....	26
4.6.5.3 Test apparatus and instrumentation.....	26
4.6.5.4 Flexural test methods for CMH-17 data submittal.....	27
4.6.6 Impact.....	27
4.6.7 Hardness.....	27
4.7 FATIGUE TESTING.....	27
4.8 TESTING OF VISCOELASTIC PROPERTIES.....	27
REFERENCES.....	29
CHAPTER 5 PREPREG MATERIALS CHARACTERIZATION.....	1
5.1 INTRODUCTION.....	1
5.1.1 Background.....	1
5.2 PREPREG SAMPLING PLANS AND SPECIMEN PREPARATION.....	1
5.3 CONDITIONING AND ENVIRONMENTAL EXPOSURE.....	2
5.4 PREPREG PHYSICAL AND CHEMICAL PROPERTIES.....	2
5.4.1 Prepreg physical properties.....	2
5.4.1.1 Resin Content.....	3
5.4.1.1.1 Destructive measurements.....	3
5.4.1.1.2 Nondestructive measurements.....	5
5.4.1.2 Fiber content or fiber areal weight.....	5
5.4.1.3 Volatile content.....	6
5.4.1.4 Resin flow.....	6
5.4.1.5 Gel time.....	7
5.4.1.6 Moisture content.....	8
5.4.1.7 Surface tack.....	8
5.4.1.8 Drape.....	9
5.4.1.9 Percentage of cure.....	10
5.4.1.10 Insoluble content.....	10
5.4.1.11 Differential scanning calorimetry.....	11
5.4.1.12 Rheology.....	11
5.4.1.13 Dynamic mechanical analysis.....	12
5.4.1.14 Retesting of physical properties.....	12

TABLE OF CONTENTS

	Page
5.4.2 Prepreg chemical properties	12
5.4.2.1 High pressure liquid chromatography (HPLC)	13
5.4.2.2 Fourier transform infrared spectroscopy	13
5.5 TEST METHODS	14
5.5.1 Resin extraction procedure for epoxy resin prepregs	14
5.5.2 Procedure for HPLC/HPSEC analysis of glass, aramid, and graphite fiber prepregs	16
5.5.2.1 Reverse phase HPLC analysis.....	16
5.5.2.2 Size Exclusion Chromatography (SEC) analysis	17
5.5.3 Procedure for Fourier transform infrared spectroscopy (FTIR).....	17
5.5.4 Procedure for differential scanning calorimetry (DSC).....	17
5.5.5 Procedure for dynamic mechanical analysis (DMA)	17
5.5.6 Procedure for rheological characterization.....	18
REFERENCES.....	19
CHAPTER 6 LAMINA, LAMINATE, AND SPECIAL FORM CHARACTERIZATION	1
6.1 INTRODUCTION	1
6.2 SPECIMEN PREPARATION	1
6.2.1 Introduction.....	1
6.2.2 Traceability	2
6.2.3 Test article fabrication	2
6.2.4 Specimen fabrication.....	3
6.3 CONDITIONING AND ENVIRONMENTAL EXPOSURE	4
6.3.1 Introduction.....	4
6.3.2 Fixed-time conditioning.....	5
6.3.3 Equilibrium conditioning.....	6
6.3.3.1 Accelerating conditioning times.....	7
6.3.3.2 Procedural hints.....	8
6.4 INSTRUMENTATION AND CALIBRATION.....	10
6.4.1 Introduction.....	10
6.4.2 Test specimen dimensional measurement.....	10
6.4.2.1 Introduction.....	10
6.4.2.2 Calibrated microscopes.....	10
6.4.2.3 Micrometers.....	10
6.4.2.4 Scaled calipers	11
6.4.2.5 Precision scales.....	12
6.4.2.6 Rulers and tape measures	12
6.4.2.7 Special hole diameter measuring devices.....	12
6.4.2.8 Calibration of dimensional measurement devices.....	13
6.4.3 Load measurement devices	13
6.4.3.1 Introduction.....	13
6.4.3.2 Load cells	13
6.4.3.2.1 Design and specification considerations.....	13
6.4.3.3 Other load measuring systems.....	14
6.4.3.4 Instrumentation and calibration	15
6.4.3.5 Precautions.....	15
6.4.4 Strain/displacement measurement devices.....	16
6.4.4.1 Introduction.....	16
6.4.4.2 LVDT (Linear Variable Differential Transformer) deflectometers.....	16
6.4.4.3 Contacting extensometers.....	16
6.4.4.3.1 Contacting extensometers, applications	16
6.4.4.4 Bondable resistance strain gages	17
6.4.4.4.1 Strain gage selection	17

TABLE OF CONTENTS

	Page	
6.4.4.4.2	Surface preparation and bonding of strain gages.....	17
6.4.4.4.3	Strain gage circuits	18
6.4.4.4.4	Strain gage instrumentation	18
6.4.4.4.5	Strain gage instrumentation calibration	19
6.4.4.5	Other methods.....	19
6.4.4.5.1	Optical methods of extensometry	20
6.4.4.5.2	Capacitative extensometers.....	20
6.4.4.6	Special considerations for textile composites	20
6.4.5	Temperature measurement devices.....	20
6.4.5.1	Introduction.....	20
6.4.5.2	Thermocouples.....	20
6.4.5.3	Metallic resistive temperature devices	22
6.4.5.4	Thermistors.....	22
6.4.5.5	Bimetallic devices.....	22
6.4.5.6	Liquid expansion devices	23
6.4.5.7	Change-of-state devices	23
6.4.5.8	Infrared detectors	23
6.4.5.9	Calibration of temperature measurement devices	24
6.4.6	Data acquisition systems.....	26
6.5	TESTING ENVIRONMENTS	26
6.5.1	Introduction.....	26
6.5.2	Laboratory ambient test environment.....	26
6.5.3	Non-ambient testing environment	26
6.5.3.1	Introduction.....	26
6.5.3.2	Subambient testing.....	27
6.5.3.3	Above ambient testing.....	27
6.6	THERMAL/PHYSICAL PROPERTY TESTS	28
6.6.1	Introduction.....	28
6.6.2	Extent of cure	29
6.6.3	Glass transition temperature	29
6.6.3.1	Overview.....	29
6.6.3.2	T _g Measurements	30
6.6.3.2.1	Differential scanning calorimetry (DSC).....	30
6.6.3.2.2	Thermomechanical analysis (TMA)	30
6.6.3.2.3	Dynamic mechanical analysis (DMA)	31
6.6.3.3	Glass transition test methods for CMH-17 data submittal.....	33
6.6.3.4	Crystalline melt temperature	33
6.6.4	Density.....	33
6.6.4.1	Overview.....	33
6.6.4.2	ASTM D792, Standard Test Method for Density and Specific Gravity (Relative Density) of Plastics by Displacement.....	34
6.6.4.3	ASTM D1505, Standard Test Method for Density of Plastics by the Density-Gradient Technique.....	35
6.6.4.4	Use of helium pycnometry to determine density of composites.....	36
6.6.4.4.1	Helium pycnometry test procedure for determining composite density.....	37
6.6.4.5	Summary of helium pycnometry experimental results	39
6.6.4.6	Density test methods for CMH-17 data submittal.....	40
6.6.5	Cured ply thickness	40
6.6.5.1	Overview.....	41
6.6.5.2	Thickness measurement using direct means.....	41
6.6.5.3	Thickness measurement using indirect means.....	41
6.6.5.4	SRM 10R-94, SACMA Recommended Method for Fiber Volume, Percent Resin Volume and Calculated Average Cured Ply Thickness of Plied Laminates.....	42

TABLE OF CONTENTS

	Page
6.6.5.5 Cured ply thickness test methods for CMH-17 data submittal	42
6.6.6 Fiber volume (V_f) fraction	42
6.6.6.1 Introduction	42
6.6.6.2 Matrix digestion	42
6.6.6.3 Ignition loss.....	43
6.6.6.4 Areal weight/thickness.....	43
6.6.6.5 Determination of fiber volume using image analysis.....	45
6.6.6.5.1 Background	45
6.6.6.5.2 Apparatus.....	45
6.6.6.5.3 Specimen preparation.....	45
6.6.6.5.4 Image analysis	46
6.6.6.5.5 Sources of error	47
6.6.7 Void volume (V_v) fraction.....	48
6.6.7.1 Introduction.....	48
6.6.7.2 Digestive evaluation	49
6.6.7.3 Determination of void volume using image analysis	49
6.6.7.3.1 Background	49
6.6.7.3.2 Sources of error	50
6.6.8 Moisture/diffusivity	52
6.6.8.1 Standard test methods	53
6.6.8.2 Moisture diffusion property test methods for CMH-17 data submittal	54
6.6.9 Dimensional stability (thermal and moisture)	54
6.6.9.1 Dimensional stability (thermal)	55
6.6.9.1.1 Introduction	55
6.6.9.1.2 Existing test methods.....	56
6.6.9.1.3 Test specimens.....	57
6.6.9.1.4 Test apparatus and instrumentation	57
6.6.9.1.5 CTE test methods for CMH-17 data submittal	57
6.6.9.2 Dimensional stability (moisture)	58
6.6.9.2.1 Introduction	58
6.6.9.2.2 Specimen preparation.....	59
6.6.9.2.3 Test apparatus and instrumentation	59
6.6.9.2.4 CME test methods for CMH-17 data submittal	60
6.6.10 Thermal conductivity.....	60
6.6.10.1 Introduction.....	60
6.6.10.2 Available methods	61
6.6.10.2.1 ASTM C177.....	61
6.6.10.2.2 ASTM E1225.....	62
6.6.10.2.3 ASTM C518.....	64
6.6.10.2.4 Fourier thermal conductivity test method for flat plates	65
6.6.10.3 Thermal conductivity test methods for CMH-17 data	68
6.6.11 Specific heat.....	68
6.6.11.1 Introduction.....	68
6.6.11.2 Available method.....	69
6.6.11.2.1 ASTM E1269.....	69
6.6.11.3 Specific heat test methods for CMH-17 data submittal	71
6.6.12 Thermal diffusivity.....	71
6.6.12.1 Introduction.....	71
6.6.12.2 Available test methods	71
6.6.12.2.1 ASTM E1461	72
6.6.12.2.2 ASTM C714.....	76
6.6.12.3 Thermal diffusivity test methods for CMH-17 data submittal	76
6.6.13 Outgassing	77
6.6.14 Absorptivity and emittance	78
6.6.15 Thermal cycling	78

TABLE OF CONTENTS

	Page
6.8.3 Compressive properties.....	107
6.8.3.1 Overview.....	107
6.8.3.2 In-plane compression tests	109
6.8.3.2.1 ASTM D3410/D3410M, Compressive Properties of Polymer Matrix Composite Materials With Unsupported Gage Section by Shear Loading	110
6.8.3.2.2 ASTM D6641, Compressive Properties of Polymer Matrix Composite Laminates Using a Combined Loading Compression (CLC) Test Fixture.....	111
6.8.3.2.3 ASTM D5467, Compressive Properties of Unidirectional Polymer Matrix Composites Using a Sandwich Beam.....	114
6.8.3.2.4 ASTM C393, Flexural Properties of Flat Sandwich Constructions	114
6.8.3.2.5 ASTM D695, Compressive Properties of Rigid Plastics	115
6.8.3.2.6 SACMA SRM 1R, Compressive Properties of Oriented Fiber-Resin Composites	116
6.8.3.2.7 SACMA SRM 6, Compressive Properties of Oriented Cross-Plied Fiber-Resin Composites	117
6.8.3.2.8 Through-thickness compression tests	118
6.8.3.3 Compressive test methods for developing CMH-17 data submittal	118
6.8.4 Shear properties	120
6.8.4.1 Overview.....	120
6.8.4.2 In-plane shear tests	121
6.8.4.2.1 $\pm 45^\circ$ tensile shear tests.....	121
6.8.4.2.2 Iosipescu shear test	123
6.8.4.2.3 Rail shear tests	127
6.8.4.2.4 V-notched rail shear test	127
6.8.4.2.5 Ten-degree off-axis shear test	130
6.8.4.2.6 Tube torsion tests.....	131
6.8.4.3 Out-of-plane shear tests.....	132
6.8.4.3.1 Short-beam strength tests.....	132
6.8.4.3.2 Iosipescu shear test	133
6.8.4.3.3 V-notched rail shear test	133
6.8.4.3.4 ASTM D3846, Standard Test Method for In-Plane Shear Strength of Reinforced Plastics	133
6.8.4.4 Shear test methods for CMH-17 data submittal	134
6.8.5 Flexural properties.....	134
6.8.6 Fracture toughness.....	135
6.8.6.1 Overview.....	135
6.8.6.2 Delamination fracture toughness.....	136
6.8.6.2.1 Common issues in delamination testing	136
6.8.6.2.2 Mode I test methods.....	138
6.8.6.2.3 Mode II test methods	139
6.8.6.2.4 Mode III test methods	143
6.8.6.2.5 Mixed-mode test methods.....	144
6.8.6.3 Through-thickness fracture tests	148
6.8.6.4 Intraply fracture of composites	149
6.8.6.5 Fracture toughness tests for CMH-17 data submittal.....	149
6.9 UNIAXIAL FATIGUE TESTING	150
6.9.1 Overview.....	150
6.9.2 Fatigue test key parameters	150
6.9.2.1 Controlling parameter	151
6.9.2.2 R-ratio (constant-amplitude only)	151
6.9.2.3 Frequency.....	151
6.9.2.4 Waveform	152
6.9.2.5 Cycle counting algorithm	152

TABLE OF CONTENTS

	Page	
6.9.2.6	Runout – applied cycle count limit.....	152
6.9.2.7	Failure criteria.....	152
6.9.2.8	Test environment.....	152
6.9.2.9	Data acquisition.....	153
6.9.2.10	Specimen quantity.....	153
6.9.3	Fatigue strength test methods.....	153
6.9.3.1	Tension-tension fatigue.....	153
6.9.3.2	Bearing fatigue.....	154
6.9.3.3	Shear fatigue.....	154
6.9.3.4	Flexure fatigue.....	154
6.9.4	Fatigue fracture toughness.....	154
6.9.4.1	Overview.....	154
6.9.4.2	Effect of matrix toughness.....	155
6.9.4.3	Effect of mixed mode ratio.....	156
6.9.4.4	Effect of R-ratio.....	156
6.9.4.5	Mode I test methods.....	156
6.9.4.5.1	Mode I fatigue delamination growth onset, ASTM D6115.....	156
6.9.4.5.2	Mode I delamination growth.....	157
6.9.4.6	Mode II test methods.....	159
6.9.4.6.1	Mode II fatigue delamination growth onset, 3ENF specimen.....	159
6.9.4.6.2	Mode II fatigue delamination growth, 3ENF specimen.....	160
6.9.4.6.3	Mode II fatigue delamination growth onset, 4ENF specimen.....	161
6.9.4.6.4	Mode II fatigue delamination growth, 4ENF specimen.....	162
6.9.4.6.5	Mode II fatigue delamination growth onset, ELS specimen.....	162
6.9.4.6.6	Mode II fatigue delamination growth, ELS specimen.....	163
6.9.4.7	Mixed-mode test methods.....	163
6.9.4.7.1	Mixed mode bending delamination growth onset.....	163
6.9.4.8	Load history effects.....	164
6.10	MULTIAXIAL MECHANICAL PROPERTY TESTING.....	166
6.11	VISCOELASTIC PROPERTIES TESTS.....	166
6.11.1	Introduction.....	166
6.11.2	Creep and stress relaxation.....	166
6.12	FORM-SPECIFIC MECHANICAL PROPERTY TESTS.....	167
6.12.1	Tests unique to filament winding.....	167
6.12.1.1	Overview.....	167
6.12.1.2	History.....	167
6.12.1.3	Tension tests for uniaxial material properties.....	168
6.12.1.3.1	Zero degree tension.....	168
6.12.1.3.2	Transverse tension.....	168
6.12.1.4	Compression tests for uniaxial material properties.....	168
6.12.1.4.1	Zero degree compression.....	168
6.12.1.4.2	Transverse compression.....	168
6.12.1.5	Shear tests for uniaxial material properties.....	168
6.12.1.5.1	In-plane shear.....	168
6.12.1.5.2	Transverse shear.....	168
6.12.1.6	Test methods for CMH-17 data submittal.....	169
6.12.2	Tests unique to textiles composites.....	169
6.12.2.1	Overview.....	169
6.12.2.2	Background.....	170
6.12.2.3	Fabric and two-dimensional weaves.....	171
6.12.2.3.1	Physical property tests.....	171
6.12.2.3.2	Mechanical testing.....	171
6.12.2.3.3	Impact considerations.....	171
6.12.2.4	Complex braiding considerations.....	171
6.12.2.4.1	Three-dimensional weave and braids.....	172

TABLE OF CONTENTS

	Page
6.12.2.4.2 Through the thickness test methods	172
6.12.2.5 Test methods for submission to CMH-17	172
6.12.3 Tests unique to thick-section composites.....	174
6.12.3.1 Uniaxial tests	174
6.12.3.2 Multiaxial tests	184
6.12.3.2.1 Lineal test specimens/techniques	187
6.12.3.2.2 Cylindrical test specimens/techniques	188
REFERENCES	190
CHAPTER 7 STRUCTURAL ELEMENT CHARACTERIZATION	1
7.1 INTRODUCTION	1
7.2 SPECIMEN PREPARATION	1
7.2.1 Introduction.....	1
7.2.2 Mechanically fastened joint tests.....	1
7.2.3 Bonded joint tests	2
7.3 CONDITIONING AND ENVIRONMENTAL EXPOSURE	2
7.3.1 Introduction.....	2
7.3.2 General specimen preparation	2
7.3.2.1 Strain gaging	2
7.3.2.2 Notched laminates and mechanically fastened joint specimens.....	3
7.3.3 Bonded joints.....	3
7.3.4 Damage characterization specimens	4
7.3.5 Sandwich structure	4
7.4 NOTCHED LAMINATE TESTS	6
7.4.1 Overview.....	6
7.4.2 Notched laminate tension.....	6
7.4.2.1 Open-hole tensile test methods.....	8
7.4.2.2 Filled-hole tensile test methods.....	8
7.4.3 Notched laminate compression	8
7.4.3.1 Open-hole compressive test methods.....	10
7.4.3.2 Filled-hole compressive test methods.....	10
7.4.4 Notched laminate test methods for CMH-17 data submittal.....	11
7.5 MECHANICALLY-FASTENED JOINT TESTS	11
7.5.1 Definitions.....	11
7.5.2 Bearing tests.....	12
7.5.2.1 Overview.....	12
7.5.2.2 Double shear bearing tests	12
7.5.2.2.1 ASTM D953 bearing strength of plastics	13
7.5.2.2.2 ASTM D5961, Procedure A	13
7.5.2.3 Single shear bearing tests.....	14
7.5.2.3.1 Overview	14
7.5.2.3.2 ASTM D5961, Procedure B	16
7.5.2.4 Failure modes.....	17
7.5.3 Bearing/by-pass evaluation	21
7.5.3.1 Overview.....	21
7.5.3.2 Specimen design and testing	21
7.5.3.3 Bearing/bypass test methods	24
7.5.3.4 Data reduction	26
7.5.4 Fastener pull-thru strength	27
7.5.4.1 Overview.....	27
7.5.4.2 Summary of test methods	27
7.5.4.2.1 Procedure A, compressive-loaded fixture	27
7.5.4.2.2 Procedure B, tensile-loaded fixture.....	29

TABLE OF CONTENTS

	Page
7.5.4.2.3 Test specimens	31
7.5.4.2.4 Test procedure	32
7.5.4.3 Significance	33
7.5.4.4 Apparatus	33
7.5.4.5 Test specimen	33
7.5.4.6 Specimen assembly	33
7.5.4.7 Report.....	34
7.5.5 Bearing/mechanical joint test methods for CMH-17 data submittal	34
7.6 BONDED JOINT TESTS.....	34
7.6.1 Overview.....	34
7.6.2 Adhesive characterization tests.....	35
7.6.2.1 Shear tests	35
7.6.2.1.1 ASTM D5656 (thick adherend specimen)	35
7.6.2.1.2 ASTM E229 (tubular specimen).....	36
7.6.2.1.3 ASTM D1002 (thin single lap spec. - QA test only)	38
7.6.2.2 Tension tests	38
7.6.2.2.1 ASTM D2095.....	38
7.6.2.3 Fracture mechanics properties.....	39
7.6.2.4 Suggested adhesive characterization test matrix.....	41
7.6.3 Bonded joint characterization tests	41
7.6.3.1 Honeycomb to face sheet flatwise tension test (ASTM C297).....	41
7.6.3.2 Skin to stiffener bond tests	42
7.6.3.3 Double overlap joint tests	43
7.6.3.4 Single overlap joint tests	46
7.6.3.4.1 ASTM D3165.....	46
7.6.3.4.2 European Aircraft Industry Standard EN 6066	46
7.6.3.4.3 Other examples.....	47
7.7 DAMAGE CHARACTERIZATION.....	49
7.7.1 Overview.....	49
7.7.2 Damage resistance.....	49
7.7.2.1 Falling weight impact.....	50
7.7.2.2 Izod and charpy impact	51
7.7.2.3 Quasi-static indentation.....	52
7.7.2.4 Other damage resistance tests	52
7.7.3 Damage tolerance tests.....	52
7.7.3.1 Compression after impact tests.....	52
7.7.3.1.1 Overview	52
7.7.3.1.2 SACMA SRM 2R-94 "Compression after Impact Properties of Oriented Fiber-Resin Composites"	54
7.7.3.1.3 NASA 1142, B.11 "Compression after Impact Test"	54
7.7.3.1.4 ASTM D7137 "Standard Test Method for Compressive Residual Strength Properties of Damaged Polymer Matrix Composite".....	55
REFERENCES.....	57
CHAPTER 8 STATISTICAL METHODS	1
8.1 INTRODUCTION	1
8.1.1 Overview of methods for calculating statistically-based properties.....	1
8.1.2 Computer software	1
8.1.3 Symbols	2
8.1.4 Statistical terms	4
8.2 BACKGROUND	7
8.2.1 Statistically-based design values	7
8.2.2 Basis values for unstructured data	8

TABLE OF CONTENTS

	Page
8.2.3	Basis values in the presence of batch-to-batch variability8
8.2.4	Batches, panels, and confounding 10
8.2.5	Sample size guidelines for determining basis values..... 10
8.2.5.1	Example..... 11
8.2.5.2	Mean and standard deviations of normal basis values 11
8.2.5.3	Basis values using the ANOVA method..... 14
8.3	CALCULATION OF STATISTICALLY-BASED MATERIAL PROPERTIES 14
8.3.1	Guide to computational procedures 14
8.3.1.1	Computational flowcharts 14
8.3.1.2	Significant figures 29
8.3.2	Subpopulation compatibility - structured or unstructured 30
8.3.2.1	Notation for grouped data..... 30
8.3.2.2	The k-sample Anderson-Darling test..... 30
8.3.3	Detecting outliers..... 32
8.3.3.1	The maximum normed residual..... 32
8.3.4	Equality of variances 33
8.3.4.1	Levene's test for equality of variances 33
8.3.4.2	The F-test for equality of means 33
8.3.5	Computational procedures for basis values using the pooling across environments method (Figure 8.3.1.1(a))..... 34
8.3.5.1	Preparation of data 34
8.3.5.2	Outliers within each material batch and environmental condition 34
8.3.5.3	Between-batch variability within each environmental condition 34
8.3.5.4	Outliers within each condition..... 34
8.3.5.5	Pooling of data..... 34
8.3.5.5.1	Basis values using pooled coefficient of variation method 36
8.3.5.5.2	Basis values using the pooled standard deviation method..... 39
8.3.6	Computational procedures for basis values using the single-point method (Figure 8.3.1.1(b)) 40
8.3.6.1	Preparation of data 40
8.3.6.2	Outliers within each material batch 40
8.3.6.3	Between-batch variability 40
8.3.6.4	Outliers within the pooled data set 40
8.3.6.5	Statistical distribution models (goodness-of-fit tests) for basis value calculations 40
8.3.6.5.1	Normal distribution 41
8.3.6.5.2	Two-parameter Weibull distribution 41
8.3.6.5.3	Lognormal distribution..... 45
8.3.6.5.4	Selecting among several models..... 45
8.3.6.6	Calculation of basis values for unstructured data 46
8.3.6.6.1	Basis values for the normal distribution 46
8.3.6.6.2	Basis values for the two-parameter Weibull distribution 47
8.3.6.6.3	Basis values for the lognormal distribution 47
8.3.6.6.4	Nonparametric basis values..... 47
8.3.6.7	Calculation of basis values for structured data using Analysis of Variance (ANOVA) 48
8.3.6.7.1	One-way ANOVA computations based on individual measurements 49
8.3.6.7.2	One-way ANOVA computations based on summary statistics 50
8.3.6.7.3	The ANOVA table for a one-way model..... 50
8.3.6.7.4	Calculation of summary statistics for one-way ANOVA basis values..... 50
8.3.6.7.5	Calculations for five or more batches..... 51
8.3.6.7.6	Cases for three or four batches 52
8.3.6.7.7	Cases with two batches 52

TABLE OF CONTENTS

	Page
8.3.7	Calculation of basis values for structured data using regression analysis.....52
8.3.7.1	Regression analysis of linear statistical models.....52
8.3.7.2	Analysis of variance54
8.3.7.3	Simple linear regression.....54
8.3.7.4	Linear regression with multiple predictor variables57
8.3.8	Exploratory data analysis58
8.3.8.1	The quantile box plot58
8.3.8.2	The informative quantile function60
8.3.9	Acceptable grouping of environmental conditions for pooling.....62
8.3.10	Guidelines for applying experience and judgment to statistical results.....64
8.3.10.1	Between-batch variability64
8.3.10.2	Equality of variances65
8.3.10.3	Test for normality.....65
8.3.11	Examples.....65
8.3.11.1	AGATE Statistical Analysis Program (ASAP)65
8.3.11.1.1	ASAP Example 1 – data that fails poolability tests65
8.3.11.1.2	ASAP Example 2 – poolable data.....77
8.3.11.2	Single-point analysis using the STAT17 program86
8.3.11.2.1	STAT17 Example 1 - nonparametric distribution86
8.3.11.2.2	STAT17 Example 2 – ANOVA91
8.3.11.3	Example - linear regression – Problem 196
8.3.11.4	Example - simple linear regression with a random effect – Problem 2.....103
8.3.11.5	Example - one-way mixed-model ANOVA: basis values with data from multiple sources – Problem 3.....106
8.4	STATISTICAL METHODS108
8.4.1	Tests for determining equivalency between an existing database and a new dataset for the same material.....108
8.4.2	Alternate material statistical procedures110
8.4.2.1	Comparing two groups of batches.....111
8.4.3	Confidence intervals for the coefficient of variation.....113
8.4.3.1	Example of CV confidence interval calculation114
8.4.3.2	Comment on the approximation114
8.4.4	Modified coefficient of variation approach.....114
8.4.4.1	Modification rules.....115
8.4.4.2	Modified standard deviation (S^*).....116
8.4.4.3	Pooling across environments using the modified CV.....116
8.4.4.4	Transformation of data for the Anderson-Darling k-sample test116
8.4.4.5	Guidelines for use of the modified CV approach.....117
8.4.5	Statistical procedures for process control117
8.4.5.1	Basics of control charts117
8.4.5.1.1	Purpose of control charts118
8.4.5.1.2	Two charts are better than one118
8.4.5.1.3	Types of control charts.....119
8.4.5.1.4	Rules for flagging results as being ‘out-of-control’.....121
8.4.5.2	\bar{x} bar chart including batch effect.....122
8.4.5.3	s^2 chart for the within-batch component of variance.....125
8.4.5.4	Test for trend in batch means.....125
8.4.6	Average stress-strain curves and bearing load-deformation curves.....127
8.4.6.1	Fitting equations129
8.5	STATISTICAL TABLES AND APPROXIMATIONS131
8.5.1	Quantiles of the F-distribution131
8.5.2	Quantiles of the χ^2 distribution.....132
8.5.3	Upper-tail quantiles for the t-distribution.....132
8.5.4	Two-tail probabilities for the t-distribution.....132

TABLE OF CONTENTS

	Page	
8.5.5	Upper-tail probabilities for the standard normal distribution.....	132
8.5.6	Critical values for the k-sample Anderson-Darling test at the $\alpha = 0.05$ significance level	132
8.5.7	Critical values for the MNR outlier test	133
8.5.8	One-sided B-basis tolerance factors, V_B , for the Weibull distribution	133
8.5.9	One-sided A-basis tolerance factors, V_A , for the Weibull distribution	134
8.5.10	One-sided B-basis tolerance factors, k_B , for the normal distribution	134
8.5.11	One-sided A-basis tolerance factors, k_A , for the normal distribution.....	134
8.5.12	Ranks, r_B , for determining nonparametric B-basis values.....	134
8.5.13	Ranks, r_A , for determining nonparametric A-basis values.....	135
8.5.14	Nonparametric B-basis values for small sample sizes	135
8.5.15	Nonparametric A-basis values for small sample sizes	135
8.5.16	Critical values for approximate confidence limits on the coefficient of variation	135
8.5.17	One-sided tolerance factors for acceptance limits on mean values, for normal distribution	135
8.5.18	One-sided tolerance factors for acceptance limits on individual values, for normal distribution	135
8.5.19	Upper and lower tail quantiles for two-sided t-distribution.....	135
REFERENCES	160
INDEX	1

LIST OF TABLES CHAPTER 8

TABLE 8.5.1	<i>Quantiles of the F-distribution, continued on next page.</i>	136
TABLE 8.5.2	<i>Quantiles of the χ^2 distribution.</i>	138
TABLE 8.5.3	<i>Upper-tail quantiles for the t-distribution.</i>	139
TABLE 8.5.4	<i>Two-tail probabilities for t-distribution.</i>	140
TABLE 8.5.5	<i>Upper tail probabilities for the standard normal distribution.</i>	141
TABLE 8.5.6	<i>Critical values for the k-sample Anderson-Darling test at the $\alpha = 0.05$ significance level.</i>	142
TABLE 8.5.7	<i>Critical values for the MNR outlier test.</i>	143
TABLE 8.5.8	<i>One-sided B-basis tolerance factors, V_B, for the Weibull distribution, continued on next page.</i>	144
TABLE 8.5.9	<i>One-sided A-basis tolerance limit factors, V_A, for the Weibull distribution, (Reference 8.5.11), continued on next page.</i>	146
TABLE 8.5.10	<i>One-sided B-basis tolerance limit factors, k_B, for the normal distribution, continued on next page.</i>	148
TABLE 8.5.11	<i>One-sided A-basis tolerance limit factors, k_A, for the normal distribution, Reference 8.5.11), continued on next page.</i>	150
TABLE 8.5.12	<i>Ranks, r_B, for determining nonparametric B-basis values.</i>	152
TABLE 8.5.13	<i>Ranks, r_A, for determining non-parametric A-basis values (Reference (8.6.8(c)).</i>	153
TABLE 8.5.14	<i>Nonparametric B-basis factors for small sample sizes (Reference 8.3.4.5.2(a)).</i>	154
TABLE 8.5.15	<i>Nonparametric A-basis factors for small sample sizes (Reference 8.3.4.5.2(b)).</i>	155
TABLE 8.5.16	<i>Critical values for approximate confidence limits on the coefficient of variation.</i>	156
TABLE 8.5.17	<i>One-sided tolerance factors for acceptance limits on mean values, for normal distribution.</i>	157
TABLE 8.5.18	<i>One-sided tolerance factors for acceptance limits on individual values, for normal distribution.</i>	158
TABLE 8.5.19	<i>Upper and lower tail quantiles for two-sided t-distribution.</i>	159

SUMMARY OF CHANGES

Note: A consistency review of Volume 1 has been completed changing MIL-HDBK-17 to CMH-17, verifying cross references to Tables, Figures, References, Equations, etc., and identifying withdrawn or updated test methods.

Chapter	Section	Title	Change type / Proceedings
	Cover	Cover	Ottawa Accelerated YP (8/08)
	Foreword	Foreword	Ottawa Accelerated YP (8/08)
1		<u>Objectives</u>	
	1.1 through 1.5	Objectives	revision / Cocoa Beach (1/08)
	1.1 - 1.2	Introduction to the Handbook Overview of Handbook Content	Ottawa Accelerated YP (8/08)
	1.6	Material Orientation Codes	new / Chicago (7/06) (current 1.6 changed to 1.7; current 1.7 changed to 1.8)
	1.7	Definitions	revision and new / Miami (4/02), Charleston (10/03)
	1.7.1	Figure 1.7.1 Mechanical Property Notation	Ottawa Accelerated YP (8/08)
	1.8	Definition: Debond and Disbond	revision / Cocoa Beach (1/08)
	1.8	Definition: Batch (or Lot), Lot	revision / Ottawa Accelerated YPs (8/08)
2		<u>Guidelines for Property Testing of Composites</u>	
	2.2.1	Overview	revision / Charleston (10/03)
	2.2.4	Test Methods Selection	revision / Chicago (7/06) revision / Cocoa Beach (1/08)
	2.2.5.2	Batch Quantity Effects on ANOVA	revision / Charleston (10/03)
	2.2.10	Space Environmental Effects on Material Properties	new / Monterey (2/03) (submitted as Section 6.13)
	2.2.10.1	Introduction	revision / Chicago (7/06)
	2.3	Recommended Test Matrices	revision / Cocoa Beach (1/08)
	2.3.5	General Laminate/Structural Element Test Matrices. Includes subsections	revision / Charleston (10/03)
		2.3.5.1 Introduction	
		2.3.5.2 Suggested Unnotched Laminate Strength Test Matrix	
		2.3.5.3 Suggested Open Hole Laminate Strength Test Matrix	
		2.3.5.4 Suggested Filled Hole Laminate Strength Test Matrix	
		2.3.5.5 Overview of Mechanically-Fastened Joint Testing	
		2.3.5.6 Suggested Mechanically-Fastened Joint Test Matrices	

Chapter	Section	Title	Change type / Proceedings
	2.4.3.3	Practical Application of Normalization	revision / Cocoa Beach (1/08)
	2.5.1	B18 Reduced Sampling Data	revision / Charleston (10/03)
	2.5.1	Introduction	revision / Santa Monica (12/05)
	2.5.2	Material and Processing Specification Requirements	revision / Santa Monica (12/05) revision / Cocoa Beach (1/08)
	2.5.3	Sampling Requirements	revision / Santa Monica (12/05), Ottawa Accelerated YPs (8/08)
		2.5.3.1 Additional Requirements for B and A Data Classes	
		2.5.3.2 Data Pooling	
	2.5.4	Conditioning Requirements	revision / Santa Monica (12/05)
	2.5.5	Test Method Requirement	revision / Dallas (3/07) revision / Santa Monica (12/05)
	2.5.6	Data Documentation Requirements	revision / Chicago (7/06)
	2.5.7	Data Normalization	revision / Cocoa Beach (1/08)
	2.5.8	Statistical Analysis	revision / Santa Monica (12/05)
	2.5.9	Unidirectional Properties from Laminates	revision / Santa Monica (12/05)
		2.5.9.1 Unidirectional Properties from Laminates	
		2.5.9.2 Strength and Strain-to-Failure	
		2.5.9.3 Elastic Moduli, Poisson's Ratios, and Stress/Strain Curves	
	2.5.9.3	Failure Modes and Locations	New / Cocoa Beach (1/08)
<hr/>			
3	<u>Evaluation of Reinforcement Fibers</u>		
<hr/>			
4	<u>Matrix Characterization</u>		
<hr/>			
5	<u>Prepreg Material Characterization</u>		
	Chapter 5		revision / Seattle (6/04)
<hr/>			
6	<u>Lamina, Laminate, and Special Form Characterization</u>		
	6.6.14	Absorptivity and Emissivity	new / Monterey (2/03)
	6.6.15	Thermal Cycling	new / Seattle (6/04)
	6.6.16	Microcracking	new / Seattle (6/04)
	6.7.5	Electrical Property Tests - Electro-Magnetic Interference (EMI) Shielding Effectiveness	new / Seattle (6/04)

Chapter	Section	Title	Change type / Proceedings
	6.8.2.3	Out-of-Plane Tension Test Methods	Revision / Dallas (3/07)
		6.8.2.3.1 Introduction	
		6.8.2.3.2 Direct-Out-of-Plane Loading	
		6.8.2.3.2.1 Introduction	
		6.8.2.3.2.2 Flatwise Tension Strength Test Method	
		6.8.2.3.3 Curved Beam Test Methods	
		6.8.2.3.3.1 Introduction	
		6.8.2.3.3.2 Curved Beam Strength Test Method of ASTM D6415	
	6.8.4	Shear Properties	Revision/new / Cocoa Beach (1/08)
		6.8.4.2.4 V-Notched Rail Shear Test	
		6.8.4.3.3 V-Notched Rail Shear Test	
	6.8.6	Fracture Toughness	revision / Monterey (2/03)
	6.8.6.2.3.3	Other Mode II Tests	Revision / Cocoa Beach (1/08)
	6.9	Uniaxial Fatigue Testing	Revision/new / Cocoa Beach (1/08)
		6.9.1 Overview	
		6.9.2 Fatigue Test Key Parameters	
		6.9.3 Fatigue Strength Test Methods	
		6.9.4 Fatigue Fracture Toughness	

7

Structural Element Characterization

	7.1	Introduction	revision / Charleston (10/03)
	7.2	Specimen Preparation	revision / Charleston (10/03)
	7.3	Conditioning and Environmental Exposure	revision / Charleston (10/03)
	7.4	Notched Laminates	revision / Charleston (10/03)
	7.4.2	Notched Laminate Tension	Revision / Cocoa Beach (1/08)
		7.4.2.1 Open-Hole Tensile Test Methods	
		7.4.2.2 Filled-Hole Tensile Test Methods	
	7.4.3	Notched Laminate Compression	Revision / Cocoa Beach (1/08)
		7.4.3.1 Open-Hole Compressive Test Methods	
		7.4.3.2 Filled-Hole Compressive Test Methods	
	7.5	Mechanically-Fastened Joint Tests	revision / Charleston (10/03)
	7.5.3	Bearing/Bypass Evaluation	Revision/new / Cocoa Beach (1/08)
		7.5.3.1 Overview	
		7.5.3.2 Specimen Design and Testing	
		7.5.3.3 Bearing/Bypass Test Methods	
		7.5.3.4 Data Reduction	
	7.5.4	Fastener Pull-Thru Resistance	Revision/new / Cocoa Beach (1/08)
		7.5.4.1 Overview	
		7.5.4.2 Summary of Test Methods	
		7.5.4.2.1 Procedure A, Compressive-Loaded Fixture	
		7.5.4.2.2 Procedure B, Tensile-Loaded Fixture	
		7.5.4.2.3 Test Specimens	
		7.5.4.2.4 Test Procedures	
	7.6.2.3	Fracture Mechanics Properties	revision / Charlotte (3/05)

Chapter	Section	Title	Change type / Proceedings
	7.7.2	Damage Resistance	revision / Cocoa Beach (1/08)
		7.7.2.1 Failing Weight Impact	
		7.7.2.2 Izod and Charpy Impact	
		7.7.2.3 Quasi-Static Indentation	
		7.7.2.4 Other Damage Resistance Tests	
	7.7.3	Damage Tolerance Tests	revision/new / Cocoa Beach (1/08)
		7.7.3.1 Compression After Impact Tests	
		7.7.3.1.1 Overview	
		7.7.3.1.2 SACMA SRM 2R-94 "Compression after Impact Properties of Oriented Fiber-Resin Composites"	
		7.7.3.1.3 NASA 1142, B.11 "Compression after Impact Test"	
		7.7.3.1.4 ASTM D7137 "Standard Test Method for Compressive Residual Strength Properties of Damaged Polymer Matrix Composite"	
8			
		<u>Statistical Methods</u>	
	8	Rev G Outline approved	revision (Chicago 7/06)
	8.1	Introduction	revision (Chicago 7/06)
	8.2	Background	revision (Chicago 7/06)
	8.3	Calculation of Statistically-Based Material Properties	revision (Chicago 7/06)
	8.3.1	Figure 8.3.1.1 only	revision / Charleston (10/03) revision / Costa Mesa Accelerated (1/11)
	8.3.1	Guide to Computational Procedures (Flowcharts)	revision / Santa Monica (12/05)
	8.3.1.2	Significant Figures	New / Cocoa Beach (1/08)
	8.3.5.2.7	Calculations for Three or More Batches	revision / Charleston (10/03)
	8.3.5.5	Pooling of Data	revision / Costa Mesa Accelerated (1/11)
	8.3.6.5.4	Selection Among Several Modes (Rev G)	new / Santa Monica (12/05) revision / Costa Mesa Accelerated (1/11)
	8.3.6.7.2.6	Cases with Three or Four Batches (Rev G)	revision / Santa Monica (12/05)
	8.3.8	Guidelines for Applying Experience and Judgment to Statistical Results (Rev G)	new / Santa Monica (12/05)
		8.3.8.1 Between Batch Variability	
		8.3.8.2 Equality of Variances	
		8.3.8.3 Test for Normality	
		8.3.8.4 Acceptable Grouping of Environmental Conditions for Pooling	

Chapter	Section	Title	Change type / Proceedings
	8.3.11	Examples	revision / Cocoa Beach (1/08)
		8.3.11.1 AGATE statistical analysis program (ASAP)	
		8.3.11.1.1 ASAP 1 Example 1 - data that fails poolability tests	
		8.3.11.1.2 ASAP Example 2 - poolable data	
		8.3.11.2 Single-point analysis using the STAT17 program	
		8.3.11.2.1 STAT17 Example 1 - nonparametric distribution	
		8.3.11.2.2 STAT17 Example 2 - ANOVA	
		8.3.11.3 Example - Linear regression - Problem 1	
		8.3.11.4 Example - Simple linear regression with a random effect - Problem 2	
		8.3.11.5 Example - One-way mixed-model ANOVA: basis values with data from multiple sources - Problem 3	
	8.4.4	Modified Coefficient of Variation Approach	new / Cocoa Beach (1/08)
		8.4.4.1 Modified Rules	
		8.4.4.2 Modified Standard Deviation	
		8.4.4.3 Pooling Across Environments Using the Modified CV	
		8.4.4.4 Transformation of Data for the Anderson-Darling k-Sample Test	
		8.4.4.5 Guidelines for Use of the Modified CV Approach	
	8.4.5	Section 8.4.5 Statistical Procedures for Process Control	revision/new - Cocoa Beach (1/08)
		Section 8.4.5.1 Basics of Control Charts	
		Section 8.4.5.1.1 Purpose of Control Charts	
		Section 8.4.5.1.2 Two Charts are Better than One	
		Section 8.4.5.1.3 Types of Control Charts	
		Section 8.4.5.1.4 Rules for Flagging Samples as Being "Out-of-Control"	
		Section 8.4.5.2 \bar{x} Bar Chart Including Batch Effect	
	8.5.16	Table 8.5.16 Critical Values for Approximate Confidence Limits on the Coefficient of Variation	revision / Cocoa Beach (1/08)