

TABLE OF CONTENTS

	Page
FOREWORD	ii
Summary of Changes	xi
CHAPTER 1 GENERAL INFORMATION	1
1.1 INTRODUCTION TO THE HANDBOOK	1
1.2 OVERVIEW OF HANDBOOK CONTENT	1
1.3 PURPOSE AND SCOPE OF VOLUME 2	2
1.4 ORGANIZATION OF DATA IN VOLUME 2	3
1.5 PRESENTATION OF DATA	4
1.5.1 Complete documentation	4
1.5.1.1 Data set description	4
1.5.1.2 Summary tables	6
1.5.1.3 Individual data tables - normalized data	12
1.5.1.4 Individual data tables - unnormalized data	15
1.5.1.5 Individual data tables - notched laminate data	15
1.5.1.6 Individual data tables - bearing data	16
1.5.1.7 Individual data tables - bearing/bypass data	16
1.5.2 MIL-HDBK-17 Rev F data	20
1.5.3 Appended MIL-HDBK-17 Rev A data	20
1.6 MATERIALS SYSTEMS	21
1.6.1 Materials system codes	21
1.6.2 Index of materials	21
1.7 MATERIAL ORIENTATION CODES	21
1.7.1 Laminate orientation codes	21
1.7.1.1 Stacking sequence notation	22
1.7.1.2 Ply percentage notation	23
1.7.2 Braiding orientation codes	24
1.8 SYMBOLS, ABBREVIATIONS, AND SYSTEMS OF UNITS	24
1.8.1 Symbols and abbreviations	24
1.8.1.1 Constituent properties	29
1.8.1.2 Laminae and laminates	30
1.8.1.3 Subscripts	31
1.8.1.4 Superscripts	32
1.8.1.5 Acronyms	32
1.8.2 System of units	34
1.9 DEFINITIONS	36
CHAPTER 2 carbon FIBER COMPOSITEs	1
2.1 INTRODUCTION	1
2.2 COMPLETE DOCUMENTATION	1
2.2.1 Carbon - epoxy prepreg tape	1
2.2.1.1 T700GC 12k/2510 unidirectional tape	1
2.2.1.2 T700 24k/E765 unidirectional tape	34
2.2.2 Carbon - epoxy prepreg fabric	64
2.2.2.1 T700SC 12k/2510 plain weave fabric	64
2.2.2.2 T300 3k/E765 plain weave fabric	97
2.2.2.3 T300 6k/E765 5-harness satin weave fabric	124

TABLE OF CONTENTS

	Page
2.2.2.4 AS4C 3k/HTM45 8-harness satin weave fabric	139
2.2.2.5 AS4C 3k/HTM45 plain weave fabric	157
2.2.2.6 HTA 5131 3k/M20 plain weave fabric	175
2.2.3 Carbon - epoxy wet-lay-up fabric	198
2.2.3.1 HTA 5131 3k/Epocast A/B plain weave fabric.....	198
2.3 MIL-HDBK-17 REV F LEGACY DATA.....	212
2.3.1 Carbon - epoxy prepreg tape	212
2.3.1.1 T500 12k/976 unidirectional tape	212
2.3.1.2 HITEX 33 6k/E7K8 unidirectional tape.....	217
2.3.1.3 AS4 12k/E7K8 unidirectional tape.....	226
2.3.1.4 Celion 12k/E7K8 unidirectional tape	235
2.3.1.5 AS4 12k/938 unidirectional tape	244
2.3.1.6 Celion 12k/938 unidirectional tape	252
2.3.1.7 AS4 12k/3502 unidirectional tape	262
2.3.1.8 AS4/3501-6 (bleed) unidirectional tape.....	277
2.3.1.9 AS4/3501-6 (no bleed) unidirectional tape.....	287
2.3.1.10 T300 15k/976 unidirectional tape	296
2.3.1.11 IM7 12k/8551-7A unidirectional tape.....	307
2.3.1.12 IM6 12k/3501-6 unidirectional tape	313
2.3.1.13 IM7 12k/8552 unidirectional tape	325
2.3.1.14 IM7 12K/977-2 unidirectional tape	345
2.3.1.15 AS4 12k/997 unidirectional tape	357
2.3.1.16 T650-35 12k/976 unidirectional tape.....	369
2.3.1.17 IM7 12k/PR 381 unidirectional tape	377
2.3.1.18 T800HB 12k/3900-2 unidirectional tape.....	389
2.3.2 Carbon - epoxy prepreg fabric.....	395
2.3.2.1 T300 3k/934 plain weave fabric	395
2.3.2.2 Celion 3000/E7K8 plain weave fabric	407
2.3.2.3 HITEX 33 6k/E7K8 plain weave fabric	422
2.3.2.4 AS4 3k/E7K8 plain weave fabric	434
2.3.2.5 AS4 3k/3501-6 plain weave fabric.....	439
2.3.2.6 AS4 3k/3501-6S 5-harness satin weave fabric	448
2.3.2.7 AS4 6k/3502-6S 5-harness satin weave fabric	454
2.3.2.8 AS4 3k/3501-6 (bleed) 5-harness satin weave fabric	462
2.3.2.9 AS4 3k/3501-6 (no bleed) 5-harness satin weave fabric	471
2.3.2.10 T300 3K/977-2 plain weave fabric.....	479
2.3.2.11 T300 3K/977-2 8-harness satin weave fabric.....	491
2.3.2.12 T650-35 3k/976 plain weave fabric	503
2.3.2.13 T650-35 3k/976 8-harness satin weave fabric	511
2.3.2.14 T700S 12k/3900-2 plain weave fabric.....	519
2.3.3 Carbon - epoxy wet-lay-up fabric	525
2.3.3.1 T300 3k/EA9396 8-harness satin weave fabric.....	525
2.3.4 Carbon - epoxy resin-transfer-molded fabric.....	535
2.3.4.1 AS4 6k/PR500 5-harness satin weave fabric.....	535
2.3.4.2 IM7 6k/PR500 4-harness satin weave fabric.....	558
2.3.5 Carbon - bismaleimide prepreg tape and fabric	581
2.3.5.1 T300 3k/F650 unidirectional tape	581
2.3.5.2 T300 3k/F650 8-harness satin weave fabric	586
2.3.5.3 T300 3k/F652 8-harness satin weave fabric	591
2.3.5.4 AS4/5250-3 unidirectional tape	596
2.3.5.5 T650-35 3k/5250-4 8-harness satin weave fabric	608
2.3.5.6 T650-35 3k/5250-4 plain weave fabric	616

TABLE OF CONTENTS

	Page
2.3.6 Carbon - bismaleimide resin-transfer-molded fabric	624
2.3.6.1 IM7 6k/5250-4-RTM 4-harness satin weave fabric	624
2.3.7 Carbon - polyimide prepreg fabric	647
2.3.7.1 Celion 3000/F670 8-harness satin weave fabric	647
2.3.8 Carbon - thermoplastic prepreg tape	656
2.3.8.1 IM6 12k/APC-2 unidirectional tape	656
2.3.9 Carbon - cyanate ester prepreg tape	668
2.3.9.1 M55J 6k/954-3 unidirectional tape	668
 CHAPTER 3 Boron fiber composites	 1
3.1 INTRODUCTION	1
3.2 COMPLETE DOCUMENTATION	1
3.3 MIL-HDBK-17 REV F LEGACY DATA	1
3.3.1 Boron - epoxy prepreg tape	1
3.3.1.1 B4.0 / 5521 unidirectional tape	1
 CHAPTER 4 glass FIBER COMPOSITES	 1
4.1 INTRODUCTION	1
4.2 COMPLETE DOCUMENTATION	1
4.2.1 Glass - epoxy prepreg fabric	1
4.2.1.1 E-Glass 7781 Finish 558/2510 8-harness satin weave fabric	1
4.3 MIL-HDBK-17 REV F LEGACY DATA	16
4.3.1 Glass - epoxy prepreg tape and fabric	16
4.3.1.1 S2-449 43k/SP 381 unidirectional tape	16
4.3.1.2 S2-449 17k/SP 381 unidirectional tape	30
4.3.1.3 E-Glass 7781 G 816/PR 381 plain weave fabric	44
4.3.2 Glass - epoxy wet-lay-up	50
4.3.2.1 7781/EA9396 8-harness satin weave fabric	50
 CHAPTER 5 Quartz FIBER composites	 1
5.1 INTRODUCTION	1
5.2 COMPLETE DOCUMENTATION	1
5.3 MIL-HDBK-17 REV F LEGACY DATA	1
5.3.1 Quartz - bismaleimide prepreg fabric	1
5.3.1.1 Astroquartz II/F650 8-harness satin weave fabric	1
 appendix a1. CMH-17A DATA	 1
A1.1 GENERAL INFORMATION	1
A1.2 INTRODUCTION	2
A1.3 HANDBOOK TEST PROGRAM	2
A1.3.1 Objectives	2
A1.3.2 Preimpregnated materials	2
A1.3.3 Test panels	2
A1.3.4 Test procedures	3
A1.3.4.1 Tensile tests	3
A1.3.4.2 Compression tests	3
A1.3.4.3 Shear tests	3
A1.3.4.4 Interlaminar shear	3
A1.3.4.5 Flexural tests	3

TABLE OF CONTENTS

	Page
A1.3.4.6 Bearing strength	3
A1.3.5 Dry conditioning	3
A1.3.6 Wet conditioning	4
A1.3.7 Test schedule	4
A1.4 DATA PRESENTATION	4
A1.4.1 Epoxy-fiberglass laminates	4
A1.4.2 Phenolic-fiberglass laminates	4
A1.4.3 Silicone-fiberglass laminates	4
A1.4.4 Polyester-fiberglass laminates	4
A1.4.5 Boron-epoxy laminates	5
INDEX	1