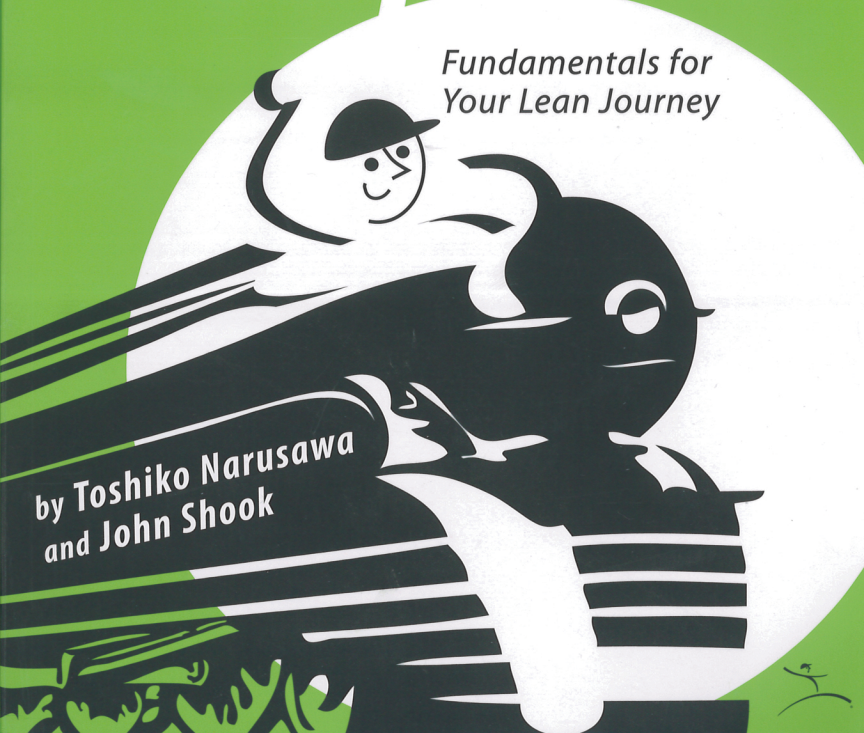


Foreword by Jim Womack

Kaizen Express

*Fundamentals for
Your Lean Journey*

by Toshiko Narusawa
and John Shook

A stylized, high-contrast illustration in black, white, and green. It depicts a train moving from left to right, indicated by motion lines. A person wearing a hard hat and a uniform is leaning over the side of the train, looking forward. The background features a large white circle on a green field, with some green foliage at the bottom left. The overall style is minimalist and graphic.